

BODY

TORQUE SPECIFICATION

SS1FI-02

Part tightened	N·m	kgf·cm	ft·lbf
HOOD			
Hood hinge x Body	18	185	13
Hood lock x Body	8.0	80	69 in.·lbf
FRONT BUMPER			
Front bumper arm x Front bumper bracket	39	400	29
Front bumper arm x Body	39	400	29
Front bumper extension x Front bumper	5.4	55	48 in.·lbf
REAR BUMPER			
Rear bumper extension x Rear bumper reinforcement	13	130	9
Rear bumper reinforcement x Body	3.0	30	26 in.·lbf
FRONT DOOR			
Door hinge x Body	28	290	21
Door hinge x Door panel	28	290	21
Door lock x Door panel	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
REAR DOOR			
Door hinge x Body	28	290	21
Door hinge x Door panel	28	290	21
Door lock x Door panel	5.0	50	43 in.·lbf
Window regulator x Door panel	5.0	50	43 in.·lbf
WIPER AND WASHER			
Front wiper arm x Wiper link	20	210	15
Wiper link x Body	5.4	55	48 in.·lbf
Wiper motor x Body	5.4	55	48 in.·lbf
Rear wiper arm x Wiper motor	5.4	55	48 in.·lbf
INSTRUMENT PANEL			
Front passenger airbag assembly x Instrument panel Reinforcement	20	210	15
SEAT (Front seat)			
Seat track x Body	39	400	29
Power seat adjuster x Seatback frame	29	300	21
Power seat adjuster x Seat cushion frame	29	300	21
Lumber support x Seatback frame	18	185	13
SEAT (No. 1 rear seat)			
Seat cushion hinge x Body	39	400	29
Seat cushion hinge x Seat cushion frame	39	400	29
Seat lock x Seat cushion frame	41	420	30
Seatback lock assembly x Seat cushion	52	530	38
SEAT (No. 2 rear seat)			
Reclining adjuster x Seatback frame	52	530	38
Outer hinge assembly x Body	18	185	13
Seat leg x Body	41	420	30
SEAT (Power Seat adjuster)			

1996 LEXUS LX450 (RM482U)

SERVICE SPECIFICATIONS - BODY

No. 2 vertical seat link x Rear vertical motor	Bolt	10	100	7
	Nut	2.0	20	17 in.·lbf
No. 1 vertical seat link x Front vertical motor		10	100	7
Seat truck x Seat truck inner reinforcement		20	210	14
Front seat horizontal seat screw x Front seat motor slide housing		20	210	14
Slide motor x Front seat horizontal jack screw	Bolt	10	100	7
	Nut	2.0	20	17 in.·lbf
Front seat horizontal jack screw x Front seat truck		19	200	14
SEAT BELT				
Adjustable anchor x Body		43	440	32
ELR x Body		5.0	50	43 in.·lbf
Outer belt anchor x Body		43	440	32
Inner belt x Seat		43	440	32