

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf	
TILT STEERING COLUMN				
Steering wheel set nut	34	350	25	
Steering wheel pad set screw (Torx screw)	9.0	90	78 in.·lbf	
Steering column assembly set nut and bolt	25	250	18	
Sliding yoke sub–assembly x Worm gear valve body shaft	34	350	25	
Sliding yoke sub–assembly x Intermediate No. 2 shaft	34	350	25	
Universal joint x Intermediate No. 2 shaft	34	350	25	
Main shaft assembly x Universal joint	34	350	25	
Turn signal bracket set bolt	4.9	50	43 in.·lbf	
Tilt sub lever side pawl set bolt x Nut	5.9	60	52 in.·lbf	
Tilt lever retainer set nut	15	150	11	
Tilt lever assembly set bolt	2.9	30	26 in.·lbf	
Compression spring set bolt	7.8	80	69 in.·lbf	
Column hole cover x Lower dust seal	5.9	60	52 in.·lbf	
Column hole cover x Body	13	130	9	
Link joint protector set bolt	12	120	9	
PS VANE PUMP				
Pressure feed tube set union bolt	56	575	42	
PS vane pump assembly set nut	36	370	27	
Suction port union set bolt	13	130	9	
Vane pump drive gear set nut	74	750	54	
Pressure port union	69	700	51	
PS GEAR				
Pressure tube x Gear housing assembly	for use with SST	36	365	26
	for use without SST	44	450	33
Return tube x Gear housing assembly	for use with SST	36	365	26
	for use without SST	44	450	33
Gear housing assembly x Body	142	1,450	105	
Pitman arm x Cross shaft	177	1,800	130	
Cross shaft adjusting screw set nut	46	470	34	
Side cover x Gear housing	61	620	45	
Plunger guide nut	20	205	15	
Worm gear valve body assembly x Gear housing	61	620	45	
Control valve shaft x Sliding yoke sub–assembly	34	350	25	
STEERING LINKAGE				
Pitman arm x Cross shaft	177	1,800	130	
Pitman arm x Relay rod	91	925	67	
Tie rod clamp bolt	37	375	27	
Tie rod x Knuckle arm	91	925	67	
Relay rod x Steering damper	74	750	54	
Steering damper x Steering damper bracket	74	750	54	
Steering damper bracket x Body	39	400	29	
Relay rod clamp bolt	37	375	27	