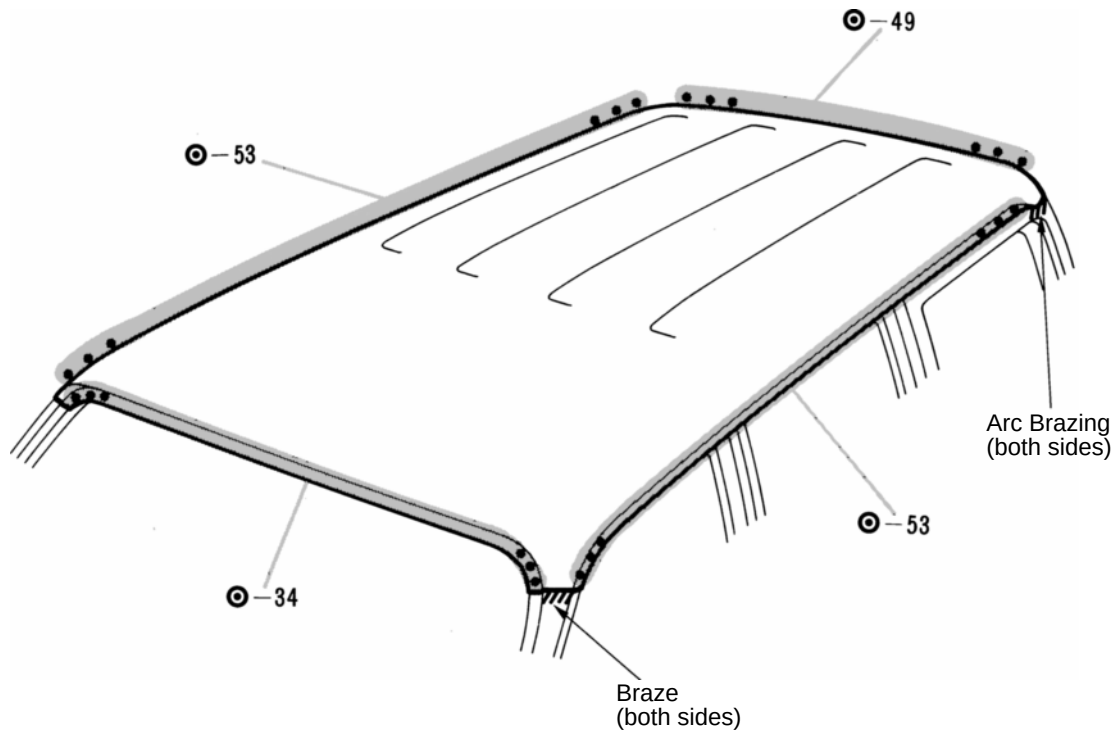
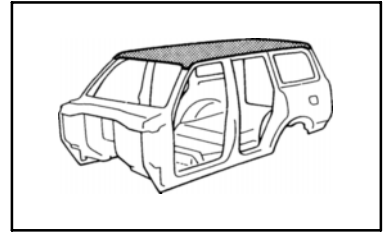
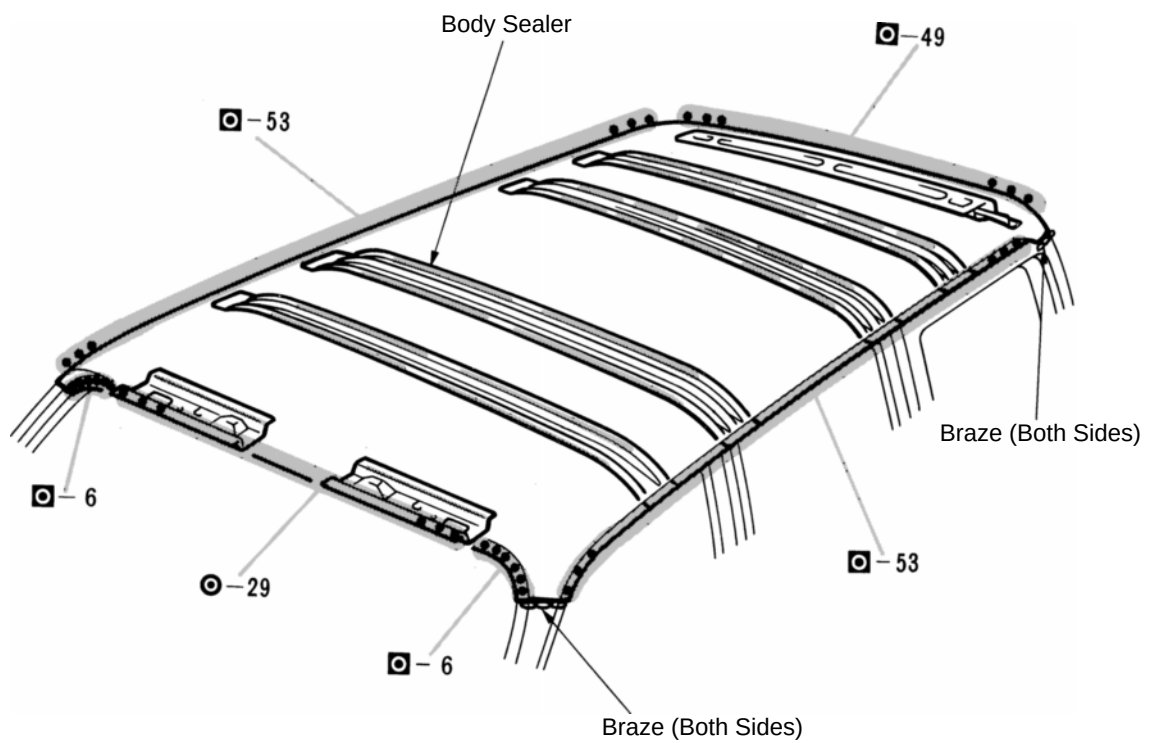


ROOF PANEL (ASSY): Normal Roof**REMOVAL**

1. Heat the brazed area of the front body pillar and scrape off the brazing with a wire brush.
HINT: Be careful not to overheat the front body pillar.
2. Grind off the roof panel tip at the quarter panel arc brazing connection with a cut grinder.

INSTALLATION



1. Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to section AR.

2. Braze the front body pillar and quarter panel connection.

HINT: Before performing these operations, place a wet rag on the roof panel to protect it from damage.