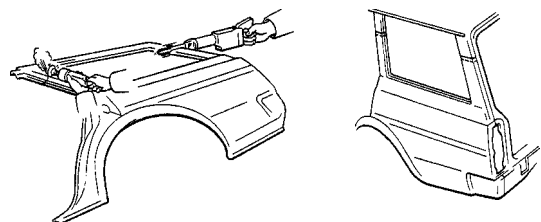
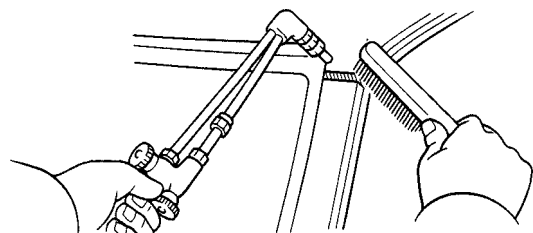
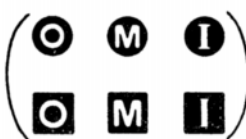
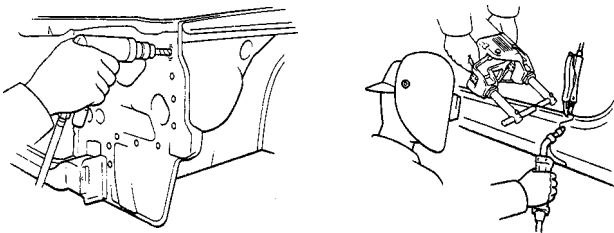
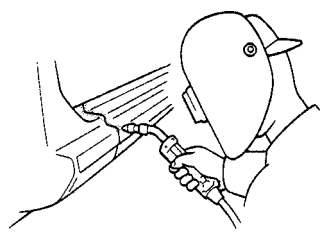
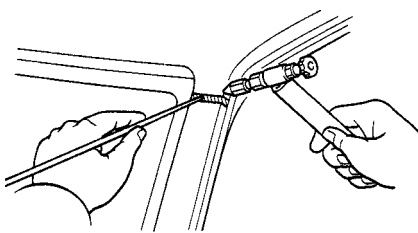
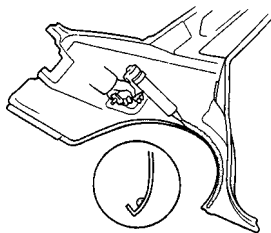


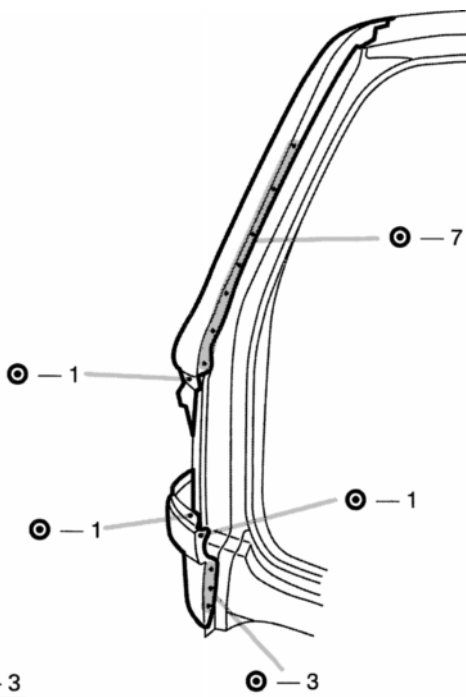
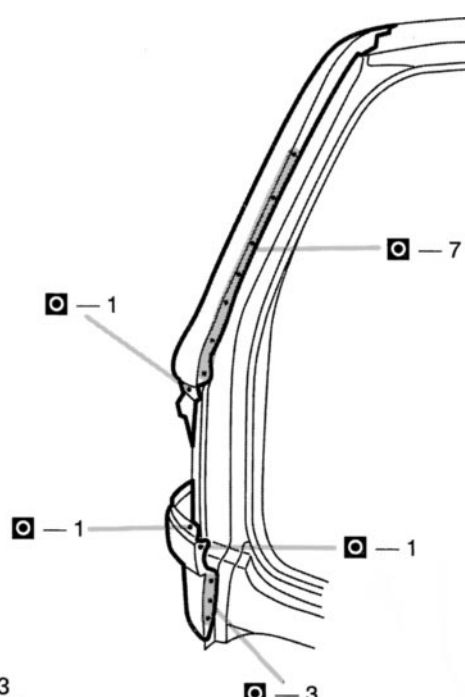
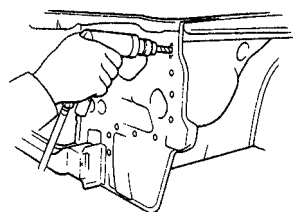
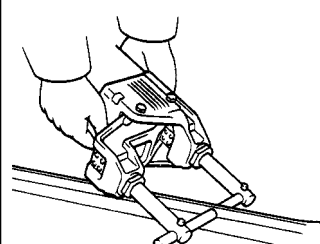
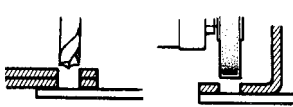
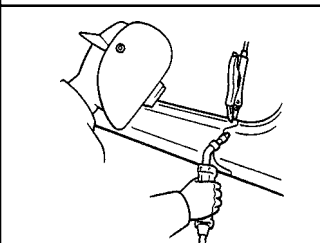
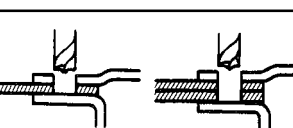
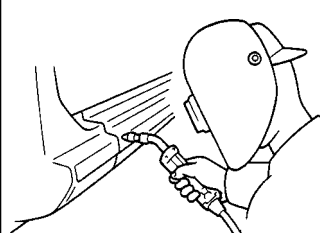
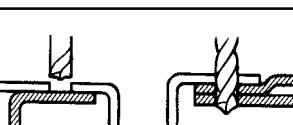
## SYMBOLS

The following symbols are used in the Welding Diagrams in Section RE of this manual to indicate cutting areas and the types of weld required.

| SYMBOLS                                                                                                                                                                  | MEANING                                                                                  | ILLUSTRATION                                                                         |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                         | SAW CUT OR<br>ROUGH CUT                                                                  |    |
|                                                                                         | REMOVE BRAZE                                                                             |    |
| <br> | WELD POINTS<br><br>SPOT WELD OR<br>MIG PLUG WELD<br><br>(See page <a href="#">IN-5</a> ) |   |
|                                                                                       | CONTINUOUS MIG<br>WELD (BUTT WELD<br>OR TACK WELD)                                       |  |
|                                                                                       | BRAZE                                                                                    |  |
|                                                                                       | BODY SEALER                                                                              |  |

## Illustration of Weld Point Symbols

### EXAMPLE:

| REMOVAL                                                                                                                                           |                    |                                                                                     | INSTALLATION                                                                                                                                 |               |                                                                                       |
|---------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------------------------------------------------------------------------------|
|  <p>Weld points</p> <p>Remove weld point and panel position</p> |                    |                                                                                     |  <p>Weld points</p> <p>Weld method and panel position</p> |               |                                                                                       |
| SYMBOL                                                                                                                                            | MEANING            | ILLUSTRATION                                                                        | SYMBOL                                                                                                                                       | MEANING       | ILLUSTRATION                                                                          |
| <div>○</div> <div>M</div> <div>I</div>                                                                                                            | Remove Weld Points |  | <div>○</div> <div>M</div> <div>I</div>                                                                                                       | Spot Weld     |  |
| <div>○</div>                                                                                                                                      | (Outside)          |  | <div>○</div> <div>M</div> <div>I</div>                                                                                                       | MIG Plug Weld |  |
| <div>M</div>                                                                                                                                      | (Middle)           |  | <div>+</div>                                                                                                                                 | Spot MIG Weld |  |
| <div>I</div>                                                                                                                                      | (Inside)           |  |                                                                                                                                              |               |                                                                                       |
| <p><i>HINT: Panel position symbols are as seen from the working posture.</i></p>                                                                  |                    |                                                                                     |                                                                                                                                              |               |                                                                                       |