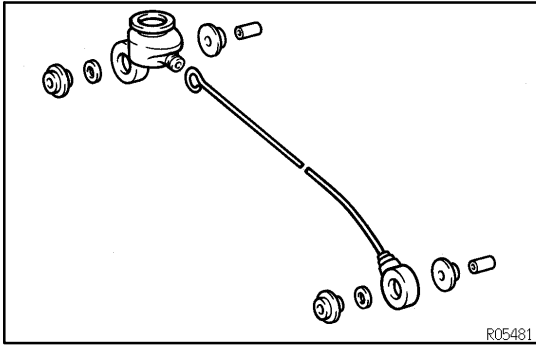
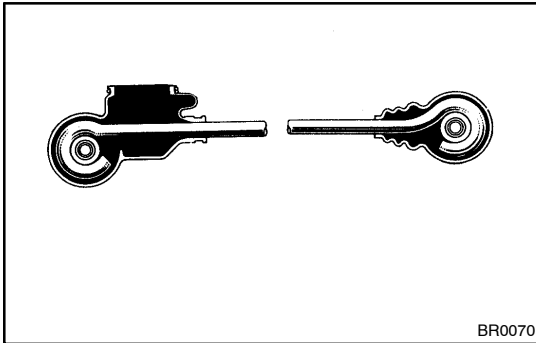




REASSEMBLY

1. ASSEMBLE THESE PARTS TO LOAD SENSING SPRING:

- Load sensing valve boot
- Load sensing spring boot
- 4 bushings
- 2 rubber plates
- 2 collars



HINT:

Apply lithium soap base glycol grease to the parts indicated by the arrows (See page BR-xx). Do not mistake the valve side for the shackle side of the load sensing spring.

2. INSTALL SHACKLE NO.1 AND NO.2 TO LOAD SENSING SPRING

- (a) Install the lock nut and shackle No. 1 to the shackle No. 2.
- (b) Torque the bolt and nut through the 2 plate washers.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

3. INSTALL LOAD SENSING SPRING TO VALVE BODY

Install the load sensing spring assembly to the load sensing valve with the clip.

4. INSTALL VALVE BRACKET

- (a) Install the set plate to the valve assembly through the valve bracket and temporarily tighten the 2 valve body mounting nuts.
- (b) Torque the bolt and nut through the 2 plate washers.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)