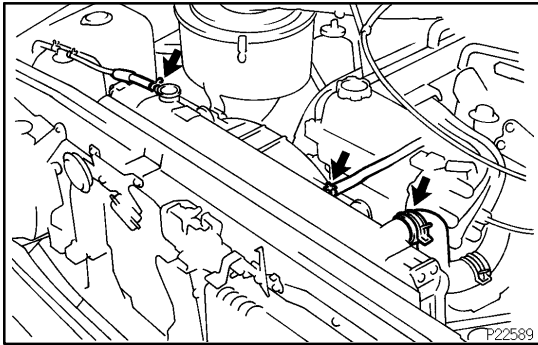


REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE BATTERY AND BATTERY TRAY
3. REMOVE RADIATOR GRILLE

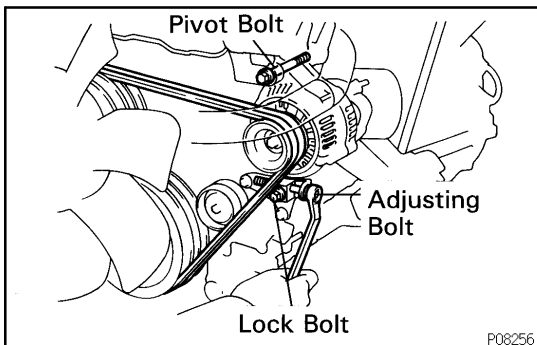


4. DISCONNECT HOSES

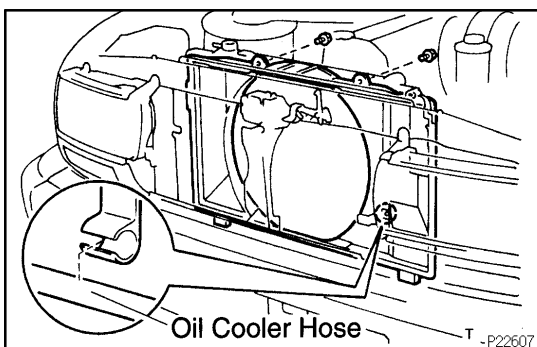
- (a) Disconnect the No.3 water bypass hose.
- (b) Disconnect the radiator inlet hose.
- (c) Disconnect the radiator reservoir hose.

5. REMOVE RADIATOR

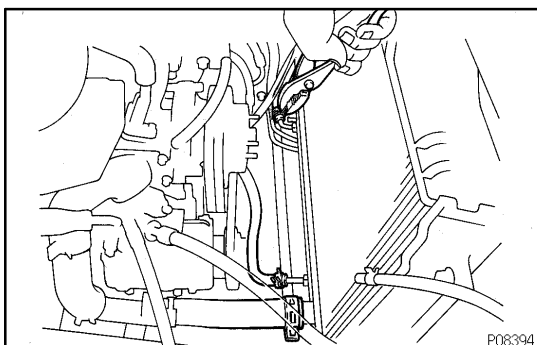
- (a) Stretch the belts and loosen the water pump pulley mounting nuts.



- (b) Loosen the lock, pivot and adjusting bolts of the generator, and remove the drive belts.

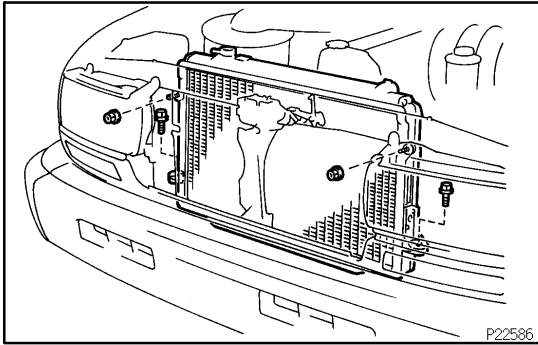


- (c) Disconnect the oil cooler hose from the clamp on the fan shroud.
- (d) Remove the 2 bolts holding the fan shroud to the radiator.
- (e) Remove the 4 water pump pulley nuts.
- (f) Pull out the fan with fluid coupling, water pump pulley and fan shroud.



6. DISCONNECT HOSES

- (a) Disconnect the 2 A/T oil cooler hoses.
- (b) Disconnect the radiator hoses.

**7. REMOVE RADIATOR**

- (a) Remove the 2 bolts, 2 nuts and radiator.
- (b) Remove the 2 nuts and 2 radiator brackets.