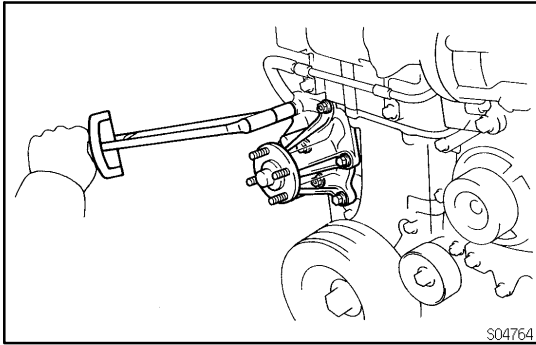


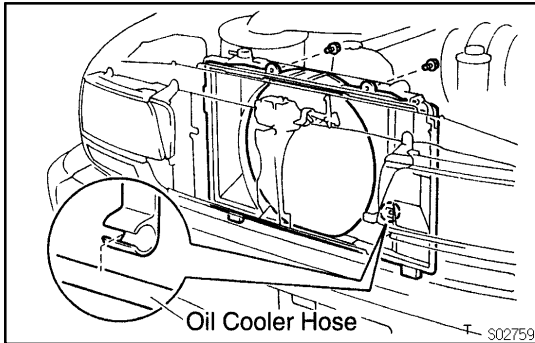


INSTALLATION

1. INSTALL WATER PUMP

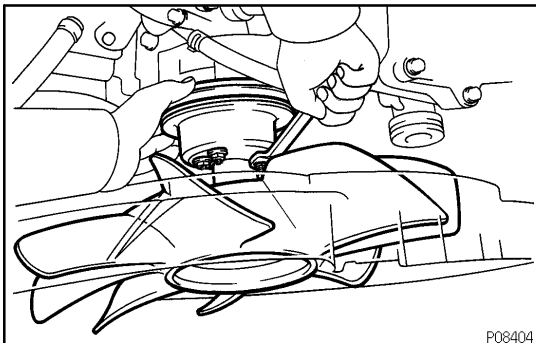
Install a new gasket and the water pump with the 4 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)



2. INSTALL WATER PUMP PULLEY, FAN SHROUD, FAN WITH FLUID COUPLING AND DRIVE BELTS

- Install fan to the fluid coupling.
 - Place the fan with fluid coupling, water pump pulley and fan shroud in position.
 - Temporarily install the fan pulley mounting nuts.
 - Install the fan shroud with the 2 bolts.
- Torque: 5.0 N·m (50 kgf·cm, 43 in·lbf)**
- Connect the oil cooler hose to the clamp on the fan shroud.
 - Install the drive belts with the adjusting bolt and pivot bolt.
 - Stretch the belts tight and tighten the 4 water pump pulley mounting nuts.
 - Adjust the drive belts (See page [CH-2](#)).



3. CONNECT HOSES

- Connect the No.3 water bypass hose.
- Connect the radiator inlet hose.

4. FILL WITH ENGINE COOLANT

5. START ENGINE AND CHECK FOR LEAKS

