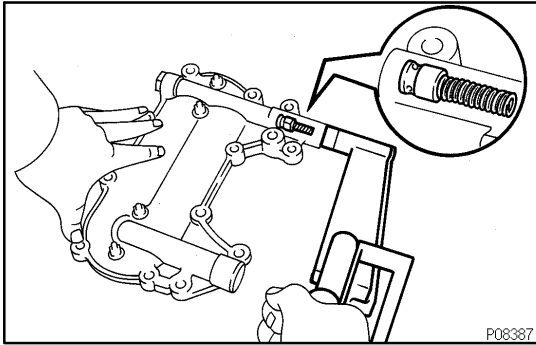


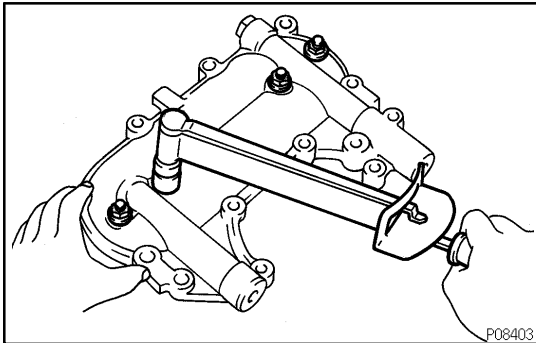


INSTALLATION

1. INSTALL RELIEF VALVE

Install the relief valve, spring and a new gasket with the plug.

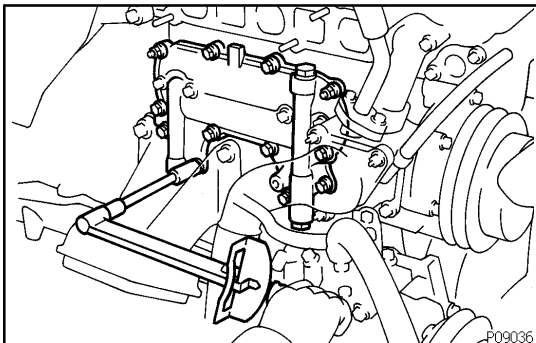
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)



2. INSTALL OIL COOLER TO OIL COOLER COVER

Install the 2 new gaskets and the oil cooler to the oil cooler cover with the 4 nuts.

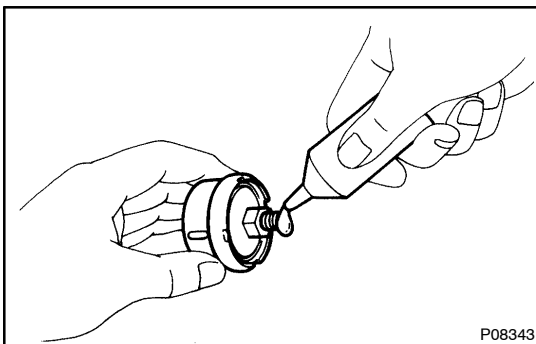
Torque: 17 N·m (170 kgf·cm, 12 ft·lbf)



3. INSTALL OIL COOLER AND OIL COOLER COVER ASSEMBLY

Install a new gasket, the oil cooler and oil cooler cover assembly with the 10 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)



4. INSTALL OIL PRESSURE SWITCH

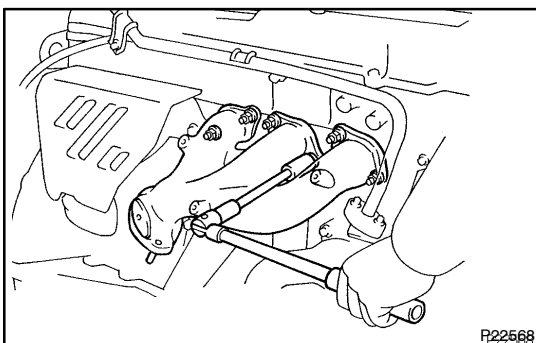
(a) Apply adhesive to 2 or 3 threads of the oil pressure switch.

Adhesive:

Part No. 08833-00080, THREE BOND 1344,

LOCTITE 242 or equivalent

(b) Install the oil pressure switch.



5. INSTALL NO.1 EXHAUST MANIFOLD

(a) Install a new gasket and the exhaust manifold with the 6 nuts.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

(b) Install the heat insulator with the 3 bolts.

Torque: 19 N·m (195 kgf·cm, 14 ft·lbf)

6. INSTALL FRONT EXHAUST PIPE (See page [EM-50](#))

7. CONNECT HEATED OXYGEN SENSOR (BANK 1 SENSOR 1) CONNECTOR

8. INSTALL AIR CLEANER CAP AND HOSE

9. FILL WITH ENGINE COOLANT
10. START ENGINE AND CHECK FOR LEAKS
11. CHECK ENGINE OIL