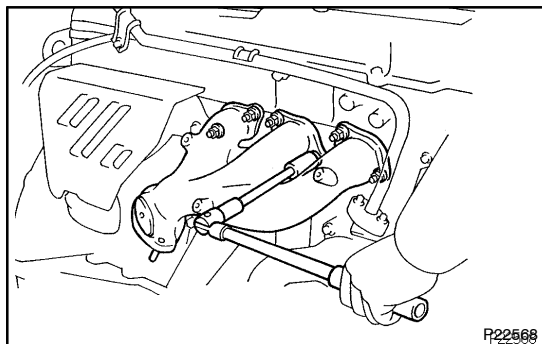
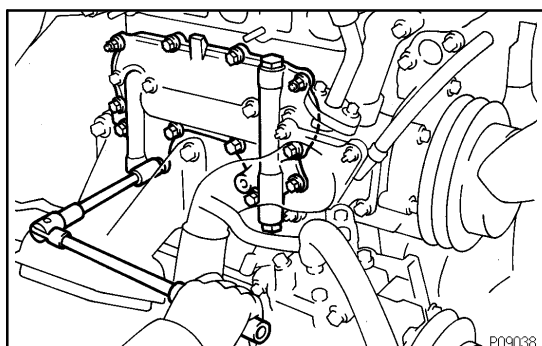


REMOVAL

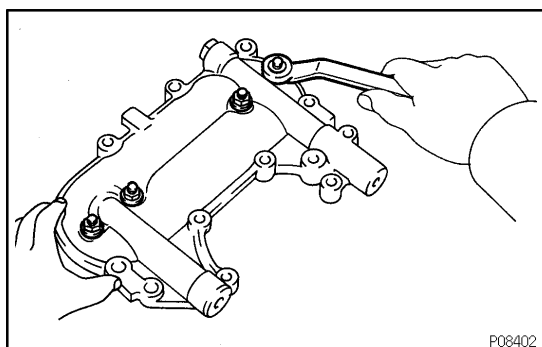
1. DRAIN ENGINE COOLANT
2. REMOVE AIR CLEANER CAP AND HOSE
3. REMOVE FRONT EXHAUST PIPE (See page [EM-25](#))
4. DISCONNECT HEATED OXYGEN SENSOR (BANK 1 SENSOR 1)



5. REMOVE NO.1 EXHAUST MANIFOLD
 - (a) Remove the 3 bolts and No.1 heat insulator.
 - (b) Remove the 6 nuts, exhaust manifold and gasket.
6. REMOVE OIL PRESSURE SWITCH



7. REMOVE OIL COOLER AND COVER ASSEMBLY
Remove the 10 bolts, 2 nuts, oil cooler and oil cooler cover assembly and gasket.



8. REMOVE OIL COOLER FROM OIL COOLER COVER
Remove the 4 nuts, oil cooler and 2 gaskets from the oil cooler cover.
9. REMOVE RELIEF VALVE
Remove the plug, gasket, spring and relief valve.