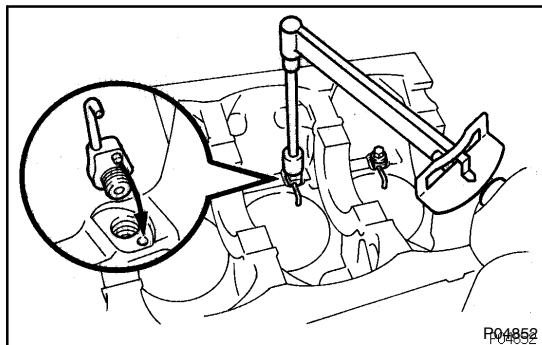




INSTALLATION

1. INSTALL OIL NOZZLE

- (a) Align the pin of the oil nozzle with the pin hole of the cylinder block.
- (b) Install the oil nozzle with the check valve.
- (c) Install the 6 oil nozzles.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

2. INSTALL CRANKSHAFT (See page [EM-104](#))

3. INSTALL TIMING CHAIN AND GEARS (See page [EM-17](#))

4. INSTALL CYLINDER HEAD ASSEMBLY (See page [EM-47](#))