

REMOVAL

1. REMOVE CYLINDER HEAD ASSEMBLY (See page [EM-25](#))
2. REMOVE TIMING CHAIN AND GEARS (See page [EM-12](#))
3. REMOVE CRANKSHAFT (See page [EM-81](#))
4. REMOVE OIL NOZZLES

Remove the 6 check valves and oil nozzles.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

