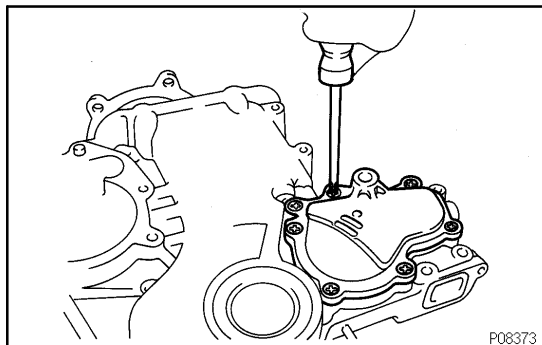
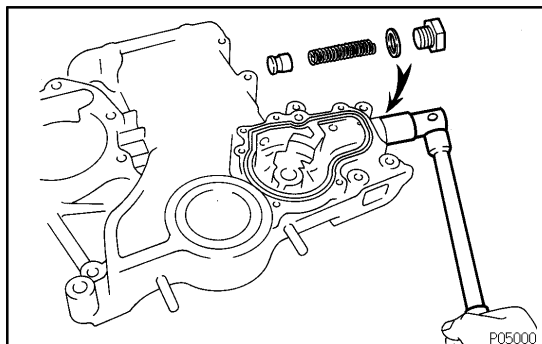




DISASSEMBLY

1. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 7 screws, pump cover, drive rotor, driven rotor and gasket.



2. REMOVE RELIEF VALVE

Remove the plug, gasket, spring and relief valve.