

REASSEMBLY

1. INSTALL RELIEF VALVE

Install the relief valve and spring with a new gasket and the plug.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

2. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into the pump body with the mark on the driven rotor facing the oil pump cover side.
- (b) Install a new oil pump cover with the 7 screws.
- (c) Install the oil pump cover with the 7 screws.