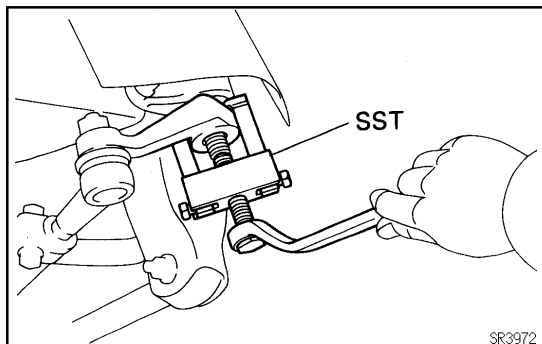


REMOVAL

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-11](#))
3. REMOVE STEERING WHEEL (See page [SR-11](#))
4. REMOVE FRAME SEAL
5. REMOVE LINK JOINT PROTECTOR

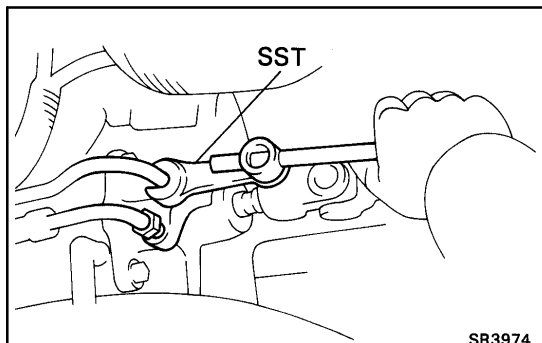
Remove the 2 bolts.



6. DISCONNECT PITMAN ARM WITH RELAY ROD

- (a) Remove the pitman arm set nut and spring washer.
- (b) Using SST, disconnect the pitman arm from the gear assembly.

SST 09628-62011



7. DISCONNECT PRESSURE FEED AND RETURN TUBES

Using SST, disconnect the pressure feed and return tubes.

SST 09631-22020

8. DISCONNECT SLIDING YOKE SUB-ASSEMBLY (See page [SR-13](#))

9. REMOVE PS GEAR ASSEMBLY

Remove the 4 installation bolts and nuts.