

INSTALLATION

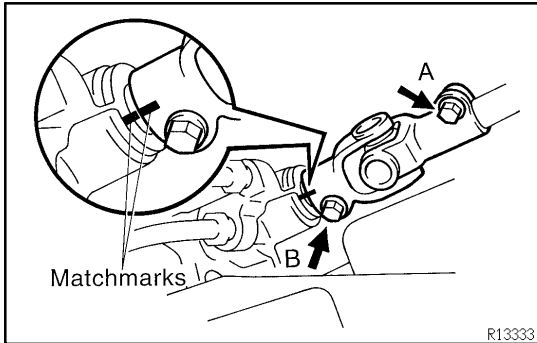
1. INSTALL STEERING COLUMN ASSEMBLY

- (a) Torque the 2 column assembly set nuts and 2 set bolts.
Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

- (b) Connect the 3 connectors.

2. INSTALL SLIDING YOKE SUB-ASSEMBLY

Temporarily tighten the bolt A.



3. CONNECT SLIDING YOKE SUB-ASSEMBLY

- (a) Align the matchmarks on the yoke sub-assembly and worm gear valve body shaft.

- (b) Torque the bolt B.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

- (c) Torque the bolt A.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

4. INSTALL LINK JOINT PROTECTOR

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

5. TORQUE 4 COLUMN HOLE COVER SET BOLTS

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

6. INSTALL SPIRAL CABLE (See page BE-xx)

7. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- (a) Tighten the 4 screws.

- (b) Connect the airbag connector.

- (c) Connect the 2 connectors.

8. INSTALL UPPER AND LOWER COLUMN COVERS

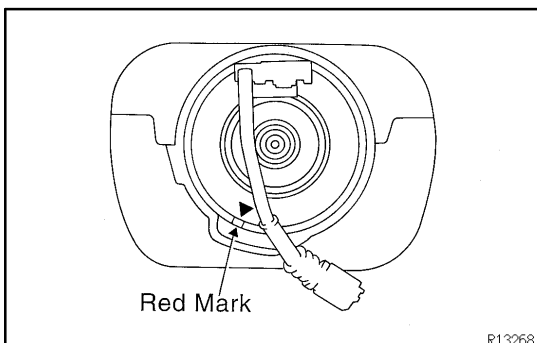
Tighten the 5 screws.

9. INSTALL NO.2 HEATER TO REGISTER DUCT

10. INSTALL INSTRUMENT LOWER FINISH PANEL

- (a) Tighten the 4 panel set screws.

- (b) Connect the hood lock control cable and fuel lid control cable.



11. CENTER SPIRAL CABLE

- (a) Check that the front wheels are facing straight ahead.

- (b) Turn the cable counterclockwise by hand until it becomes harder to turn the cable.

- (c) Then rotate the cable clockwise about 3 turns to align the red mark.

HINT:

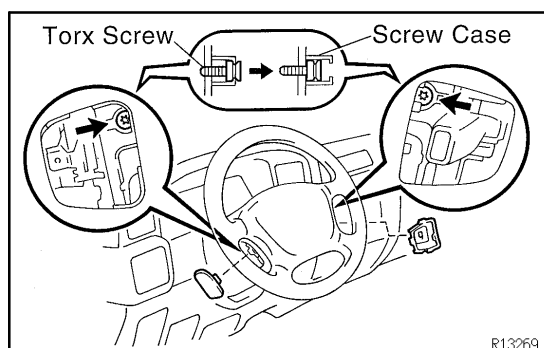
The cable will rotate about 3 turns to either left or right of the center.

12. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and main shaft assembly.
- (b) Torque the wheel set nut.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- (c) Connect the connector.

13. INSTALL STEERING WHEEL PAD**NOTICE:**

- Make sure the wheel pad is installed to the specified torque.
 - If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.
 - When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.
- (a) Connect the airbag connector.
 - (b) Install the wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.
 - (c) Using a torx socket wrench, torque the 2 screws.
Torque: 9.0 N·m (90 kgf·cm, 78 in·lbf)
 - (d) Install the steering wheel lower No.2 and No.3 cover.

**14. CHECK STEERING WHEEL CENTER POINT**