

BODY

TORQUE SPECIFICATION

SS1FI-01

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper arm x Front bumper bracket	39	400	29
Front bumper arm x Body	39	400	29
Front bumper extension x Front bumper	5.4	55	48 in.·lbf
REAR BUMPER	–	–	–
Rear bumper extension x Rear bumper reinforcement	13	130	9
Rear bumper extension reinforcement x Body	5.4	55	48 in.·lbf
HOOD	–	–	–
Hood hinge x Body	18	185	13
Hood lock x Body	8.0	80	69 in.·lbf
FRONT DOOR	–	–	–
Window regulator x Door panel	5.0	51	44 in.·lbf
Door lock x Door panel	5.0	51	44 in.·lbf
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
REAR DOOR	–	–	–
Door glass x Window regulator	5.0	51	44 in.·lbf
Window regulator x Door panel	5.0	51	44 in.·lbf
Door lock x Door panel	5.0	51	44 in.·lbf
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
WIPER AND WASHER	–	–	–
Wiper arm x Wiper link	20	210	15
Wiper link x Body	5.4	55	48 in.·lbf
Wiper motor x Body	5.4	55	48 in.·lbf
Rear wiper arm x Wiper motor	5.4	55	48 in.·lbf
WHEEL OPENING EXTENSION	–	–	–
Front wheel opening extension x Body	5.4	55	48 in.·lbf
Rear wheel opening extension x Body	5.4	55	48 in.·lbf
INSTRUMENT PANEL	–	–	–
Front passenger airbag assembly x Reinforcement	20	204	15
FRONT SEAT	–	–	–
Front Manual seat			
Seat truck x Body	39	400	29
Seat reclining assembly x Seatback frame	52	530	38
Lumber support x Seatback frame	18	185	13
Front Power seat			
Seat truck x Body	39	400	29
Power seat adjuster x Seatback frame	52	530	38
Power seat adjuster x Seatback cushion frame	18	185	13
Lumber support x Seatback frame	18	185	13
SEAT	–	–	–

1997 LEXUS LX450 (RM515U)

SERVICE SPECIFICATIONS – BODY

No.1 Rear seat	–	–	–
Seat cushion hinge x Body	39	400	29
Seat cushion hinge x Seat cushion frame	39	400	29
Seat lock x Seat cushion frame	41	420	30
No.2 Rear seat	–	–	–
Reclining adjuster x Seatback frame	52	530	38
Seat leg x Body	18	185	13
Power Seat adjuster	–	–	–
No.2 vertical seat link x Rear vertical motor (Bolt)	10	100	7
No.2 vertical seat link x Rear vertical motor (Nut)	2	20	17 in.·lbf
No.1 vertical seat link x Front vertical motor (Nut)	10	100	7
Seat truck x Seat truck inner reinforcement	20	210	15
Front seat horizontal seat screw x Front seat motor slide housing	19	200	14
Slide motor x Front seat horizontal jack screw (Bolt)	10	100	7
Slide motor x Front seat horizontal jack screw (Nut)	2	20	17 in.·lbf
Front seat horizontal jack screw x Front seat truck	19	200	14
SEAT BELT	–	–	–
Adjustable anchor x Body	43	440	32
ELR x Body	5	50	43 in.·lbf
Outer belt anchor x Body	43	440	32
Inner belt x Seat	43	440	32
SIDE STEP	–	–	–
Side step bracket x Body	13	130	9
Side step bracket x Side panel	5.4	55	48 in.·lbf