

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Terminal 30 nut, Terminal C nut x Terminal bolt		17	173	12
End cover x Magnetic switching housing	1.4 kW type	2.5	25	22 in·lbf
	2.0 kW type	3.6	37	32 in·lbf
End cover x Bush holder	1.4 kW type	1.5	15	13 in·lbf
	2.0 kW type	3.8	39	35 in·lbf
Starter housing x Magnetic switch	1.4 kW type	5.9	60	52 in·lbf
	2.0 kW type	9.3	95	82 in·lbf
End cover x Starter housing	1.4 kW type	5.9	60	52 in·lbf
	2.0 kW type	9.3	95	82 in·lbf
Lead wire of field frame x Terminal C		5.9	60	52 in·lbf
Starter x Transmission		39	400	29
Starter wire x Starter		9.8	100	86 in·lbf