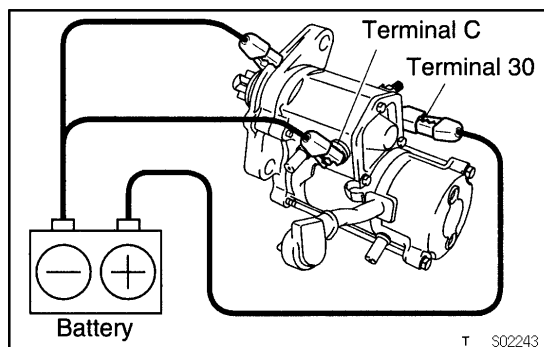


TEST

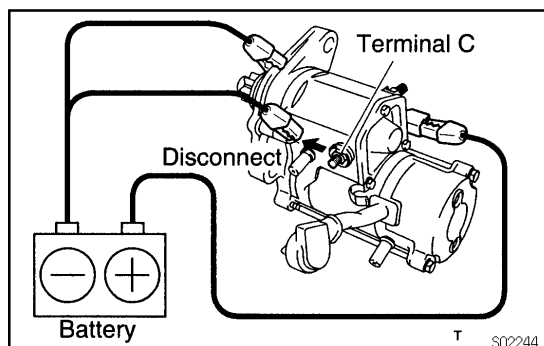
NOTICE:

These tests must be performed within 3 to 5 seconds to avoid burning out the coil.



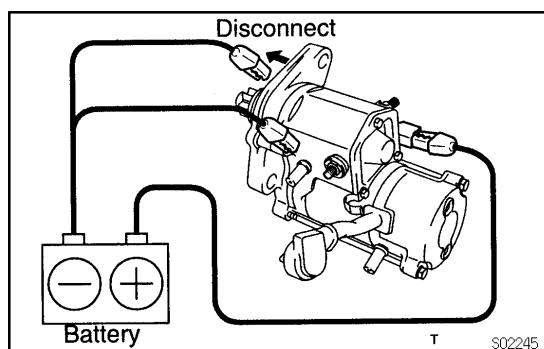
1. DO PULL-IN TEST

- Disconnect the field coil lead wire from terminal C.
- Connect the battery to the magnetic switch as shown. Check that the clutch pinion gear moves outward.



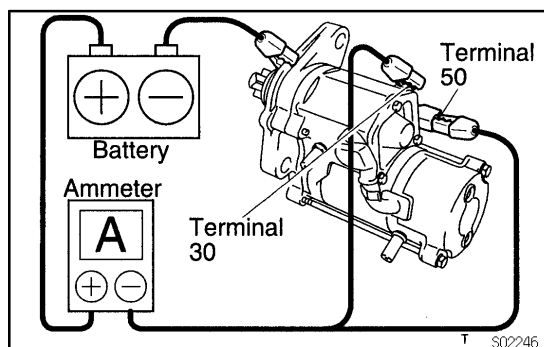
2. DO HOLD-IN TEST

With battery connected as above with the clutch pinion gear out, disconnect the negative (-) lead from terminal C. Check that the pinion gear remains out.



3. INSPECT CLUTCH PINION GEAR RETURN

Disconnect the negative (-) lead from the switch body. Check that the clutch pinion gear returns inward.



4. DO NO-LOAD PERFORMANCE TEST

- Connect the battery and ammeter to the starter as shown.
- Check that the starter rotates smoothly and steadily with the pinion gear moving out. Check that the ammeter shows the specified current.

Specified current (at 11.5 V):

1.4 kW type	90 A or less
2.0 kW type	100 A or less