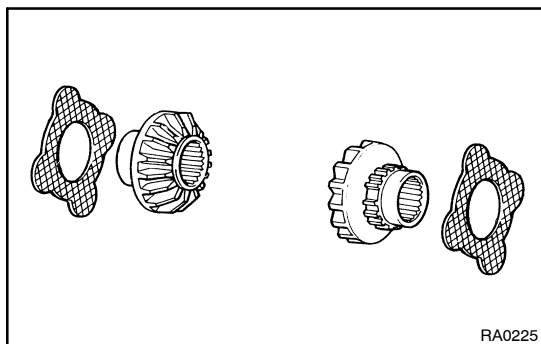


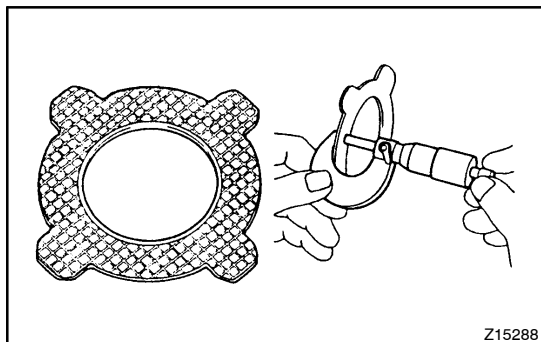


## INSPECTION

### 1. REPLACE PARTS THAT ARE DAMAGED OR WORN

#### HINT:

If replacing the side gear, also replace the thrust washer that contact with it.



### 2. INSPECT SIDE GEAR THRUST WASHERS FOR WEAR OR DAMAGE

Using a micrometer, measure that the contact surface of the thrust washer is even and check that no bare metal is showing.

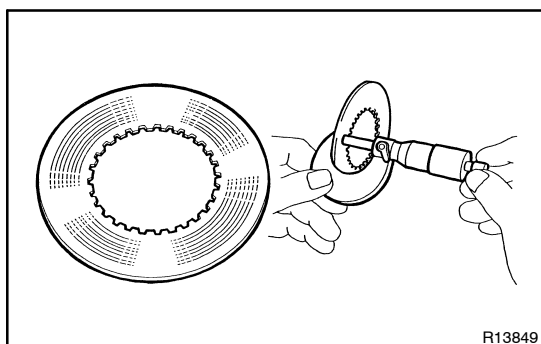
#### Thickness (Reference):

**1.97 – 2.06 mm (0.0776 – 0.0811 in.)**

If necessary, replace the thrust washers.

#### HINT:

If replacing the thrust washer, also replace the clutch plate that contacts with it.



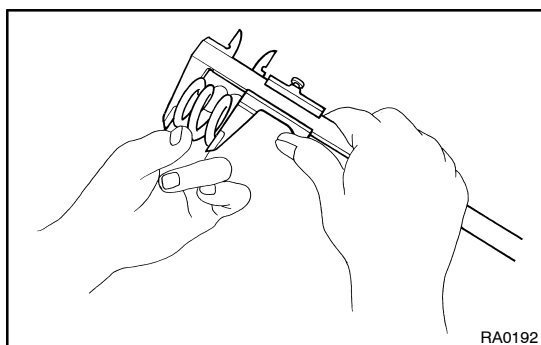
### 3. INSPECT CLUTCH PLATE FOR WEAR OR DAMAGE

Using a micrometer, measure the contact surface of the clutch plate and check that there is no abnormal wear.

#### Thickness (Reference):

**1.97 – 2.03 mm (0.0776 – 0.0799 in.)**

If necessary, replace the clutch plate.



### 4. INSPECT COMPRESSION SPRING FREE LENGTH

Using vernier calipers, measure the free length of the spring.

**Length (Reference): 32.8 mm (1.291 in.)**