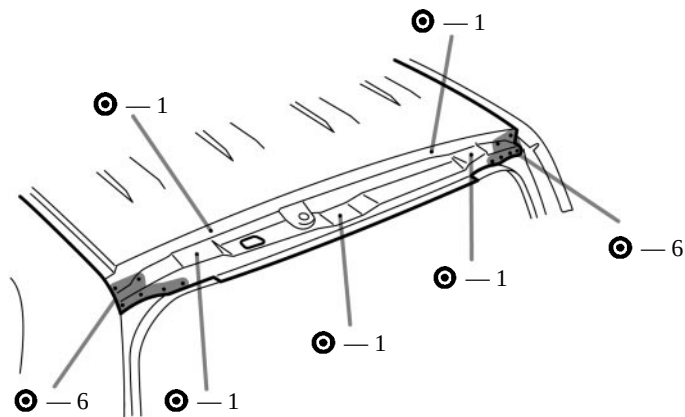
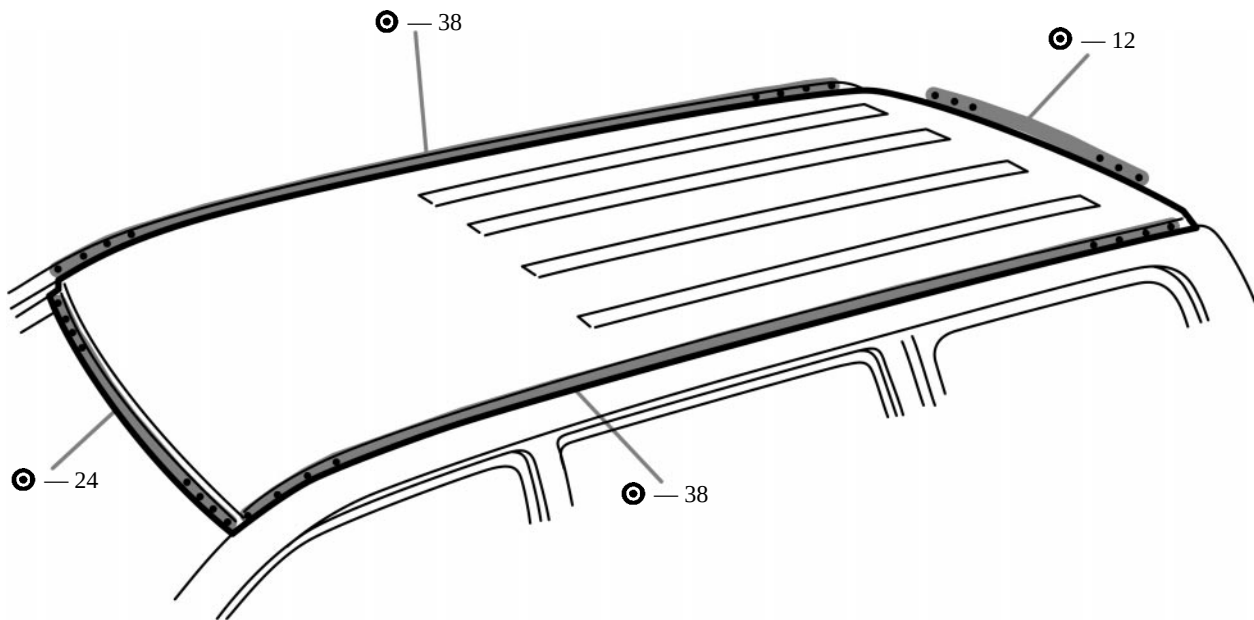
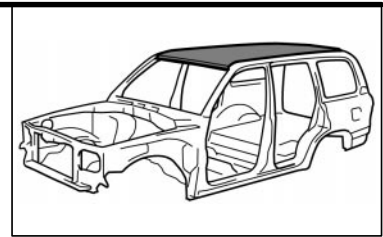
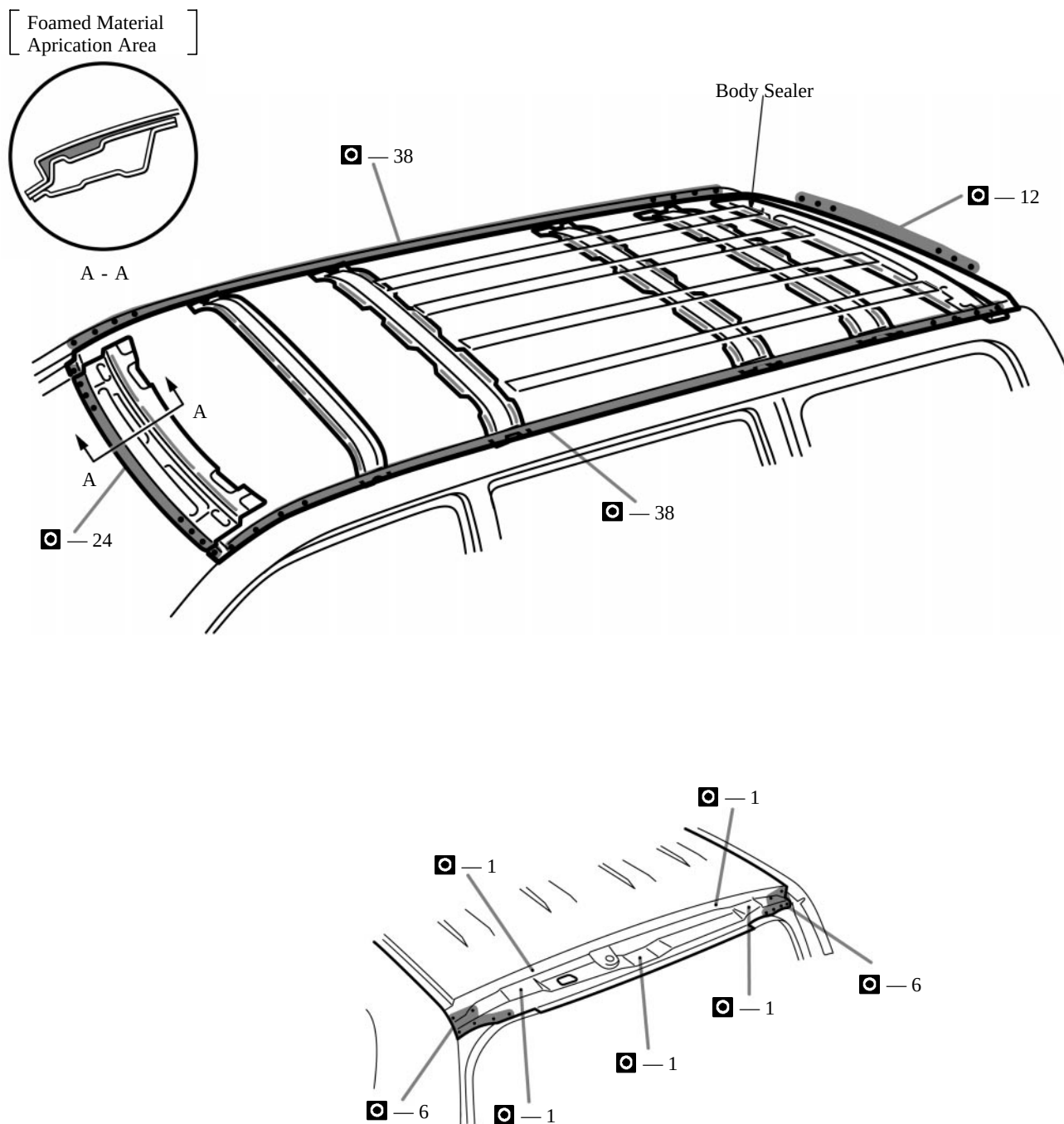


ROOF PANEL (ASSY): Normal Roof**REMOVAL**

INSTALLATION



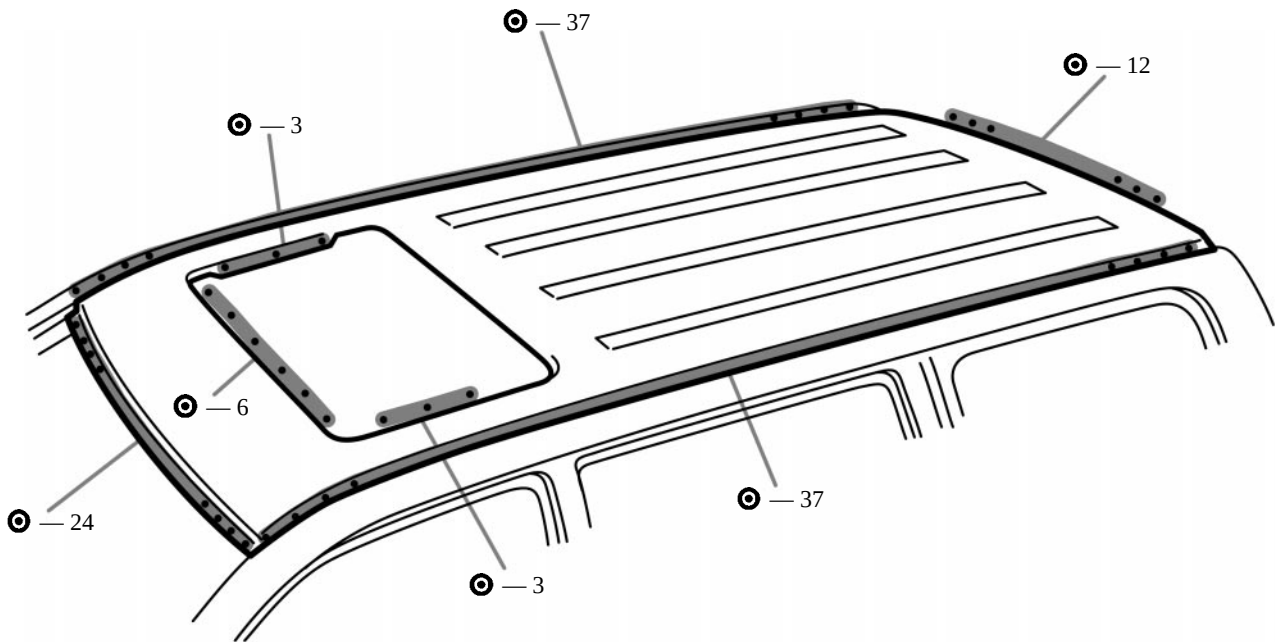
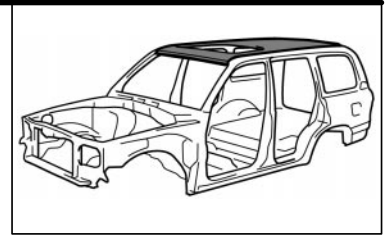
1. Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening upper frame.
2. After installing the new parts, apply foamed materials.

HINT:

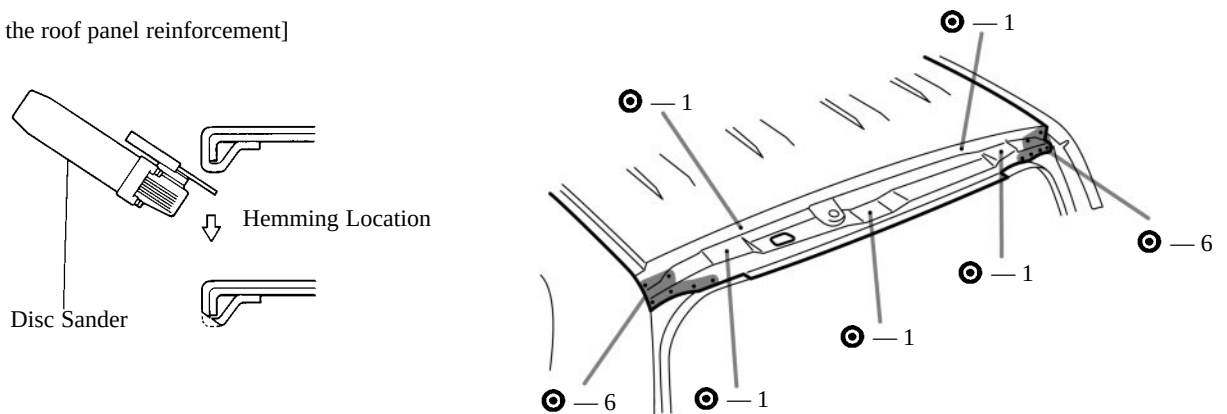
- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to Section AR.

ROOF PANEL (ASSY): Moon Roof

REMOVAL

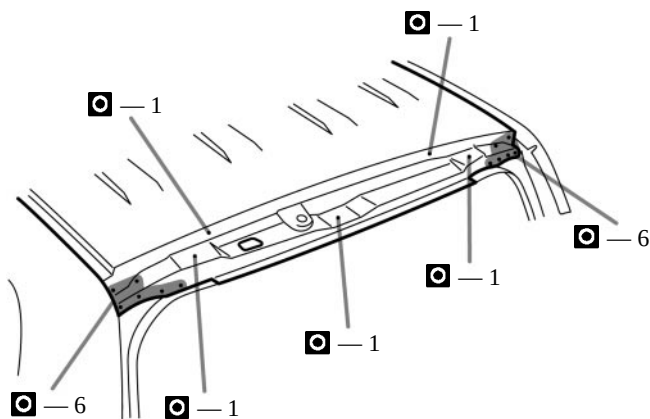
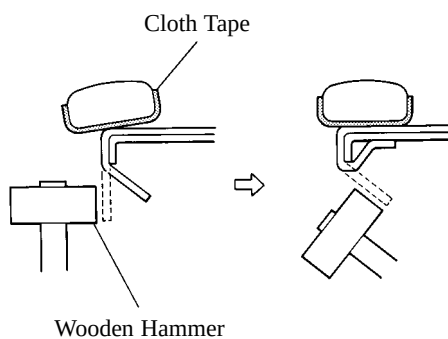
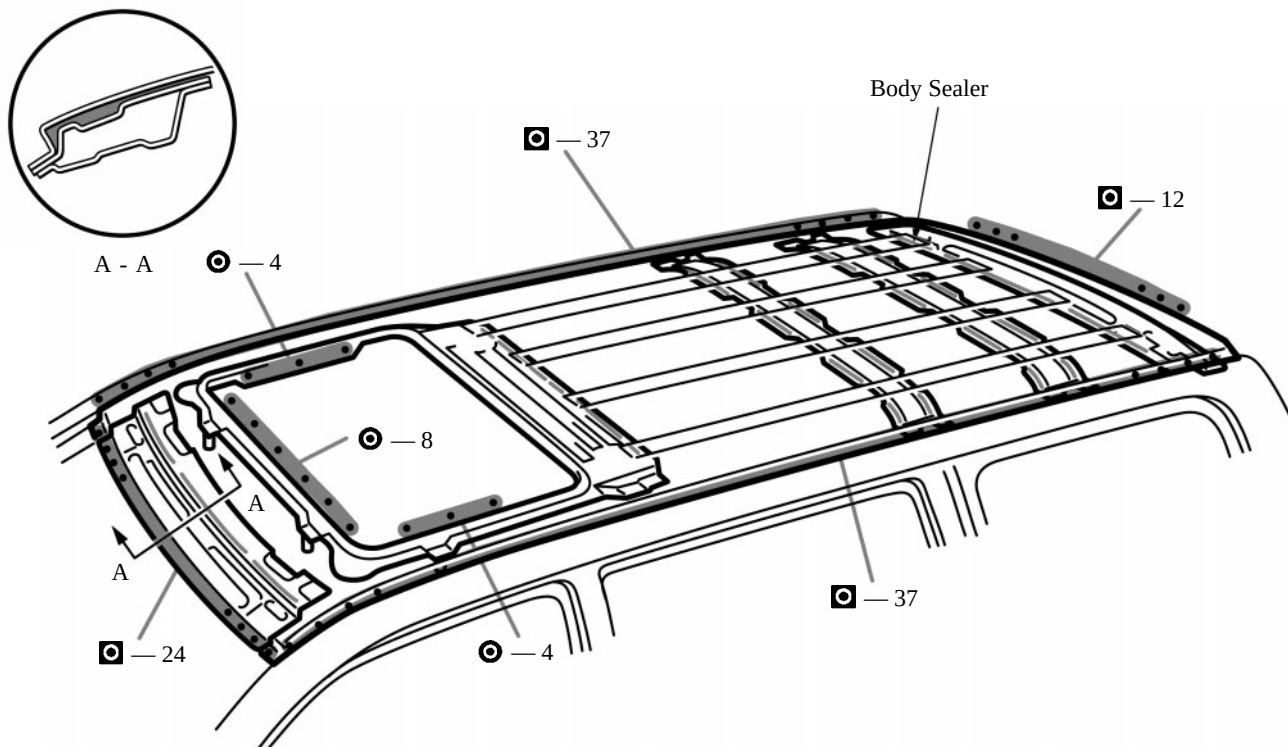


[If reusing the roof panel reinforcement]



INSTALLATION

[Foamed Material
Application Area]



1. Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.
- 2) For other sealing points, refer to Section AR.

2. Bend the flange hem with a wooden hammer and dolly.

HINT: Perform hemming three steps, being careful not to warp the panel.

3. After installing the new parts, apply foamed materials.