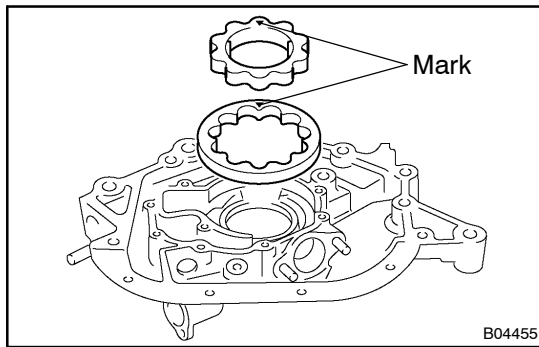
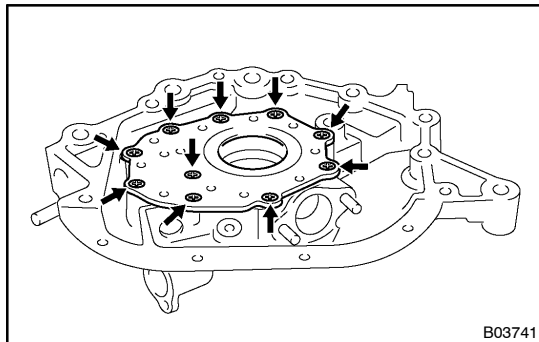




## REASSEMBLY

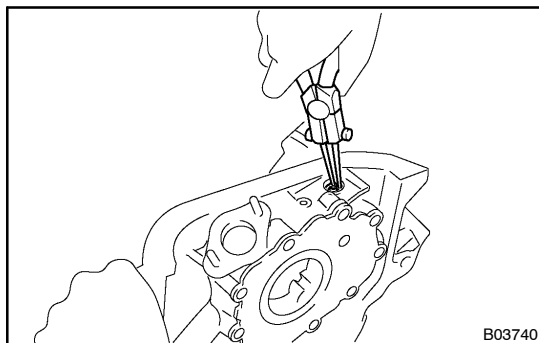
### 1. INSTALL DRIVE AND DRIVEN ROTORS

- (a) Place the drive and driven rotors into pump body with the marks facing the pump body cover side.



- (b) Install the oil pump body cover with the 10 screws.

**Torque: 10 N·m (105 kgf·cm, 7 ft·lbf)**



### 2. INSTALL RELIEF VALVE

- (a) Insert the relief valve, spring and retainer into the oil pump body hole.
- (b) Using snap ring pliers, install the snap ring.