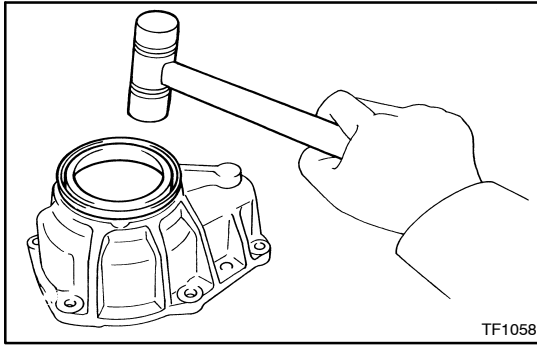




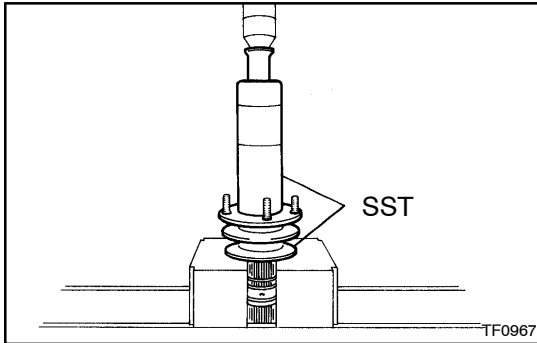
## REASSEMBLY

### HINT:

Coat all of the sliding and rotating surfaces with gear oil before reassembly.

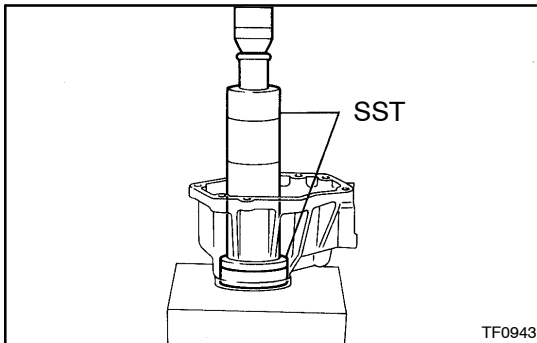
### 1. INSTALL DUST DEFLECTOR

- (a) Using a plastic hammer, install a new dust deflector to the front extension housing.



- (b) Using SST and a press, install a new dust deflector to the front output shaft.

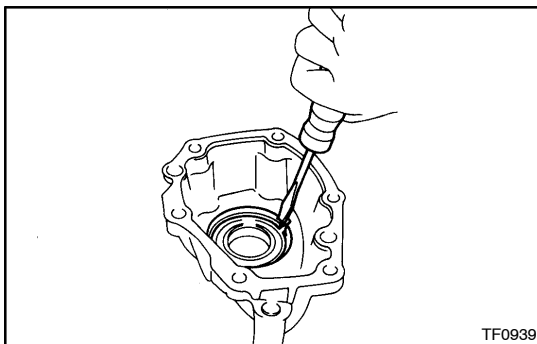
SST 09316-20011, 09316-60011 (09316-00011)



### 2. INSTALL BALL BEARING

- (a) Using SST and a press, install the ball bearing to the front extension housing.

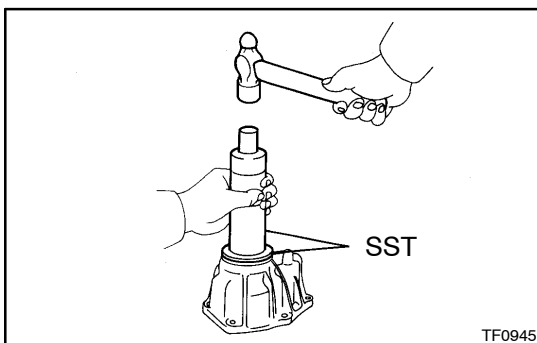
SST 09316-60011 (09316-00011, 09316-00031)



- (b) Select a snap ring that will allow the minimum axial play.

| Mark | Thickness mm (in.) |
|------|--------------------|
| A    | 1.70 (0.0669)      |
| B    | 1.80 (0.0709)      |

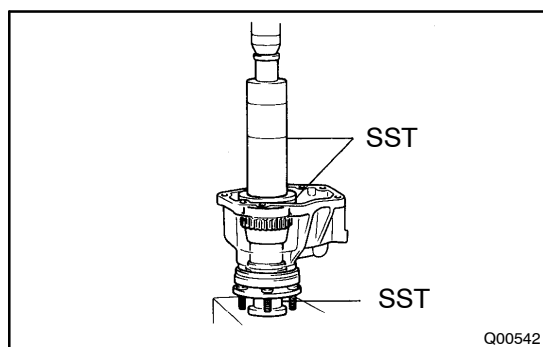
- (c) Using a screwdriver, install a new snap ring.



### 3. INSTALL OIL SEAL

- (a) Apply MP grease to the lip of a new oil seal.
- (b) Using SST and a hammer, drive in a new oil seal to the front extension housing.

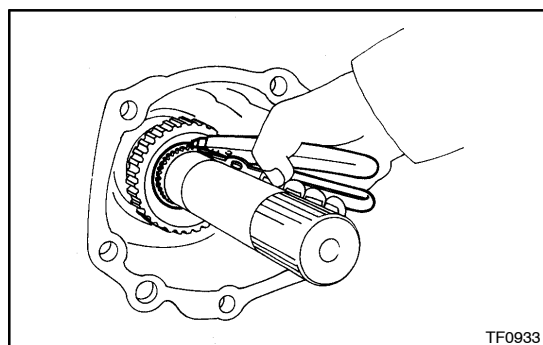
SST 09316-60011 (09316-00011, 09316-00061)



#### 4. INSTALL FRONT OUTPUT SHAFT AND DRIVE CLUTCH HUB

- (a) Using SST and a press, install the front output shaft and drive clutch hub.

SST 09316-20011, 09316-60011 (09316-00011, 09316-00041, 09316-00071)



- (b) Select a snap ring that will allow the minimum axial play.

| Mark | Thickness mm (in.) |
|------|--------------------|
| A    | 1.80 (0.0709)      |
| B    | 1.90 (0.0748)      |
| C    | 2.00 (0.0787)      |
| D    | 2.10 (0.0827)      |
| E    | 2.20 (0.0866)      |

- (c) Using a snap ring expander, install a new snap ring.