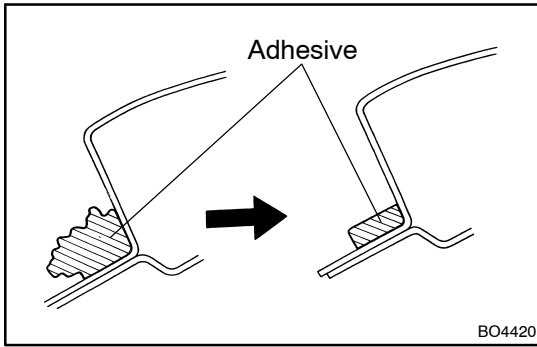




## INSTALLATION

### 1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

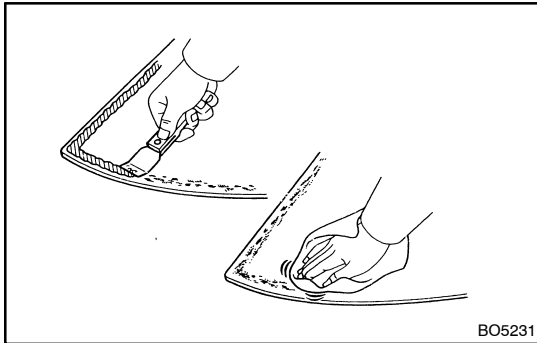
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



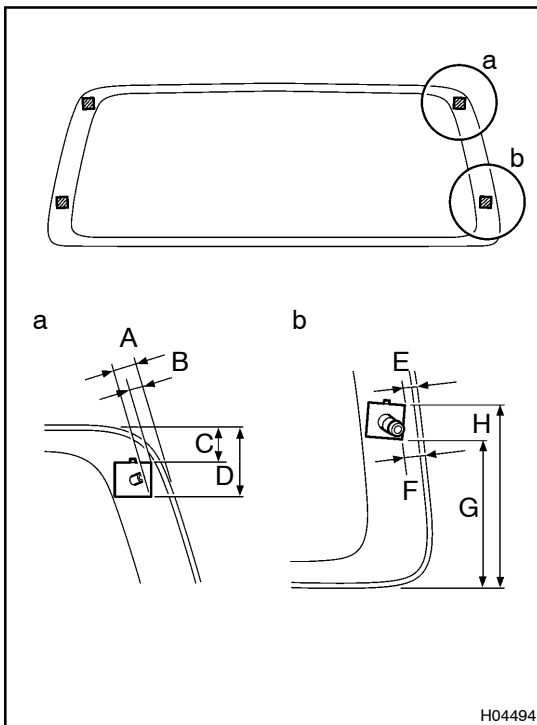
### 2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

**NOTICE:**

**Do not touch the glass after cleaning it.**



### 3. REPLACE CLIPS AND SPACERS

- (a) Remove the damaged clips and spacers.

- (b) Cut off the old adhesive around the clips and spacers installation area.

**NOTICE:**

**Be careful not to damage the back door glass.**

- (c) Clean the installation area.

- (d) Attach new clips and spacers to the glass, as shown in the illustration.

**A: 24.3 mm (0.957 in.)**

**B: 18.6 mm (0.732 in.)**

**C: 33.1 mm (1.303 in.)**

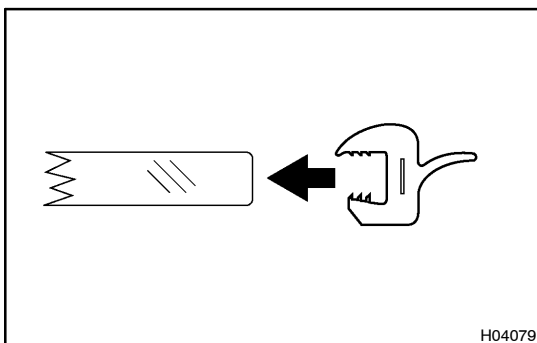
**D: 52.8 mm (2.079 in.)**

**E: 14.4 mm (0.567 in.)**

**F: 18 mm (0.71 in.)**

**G: 156.6 mm (6.165 in.)**

**H: 176.8 mm (6.961 in.)**

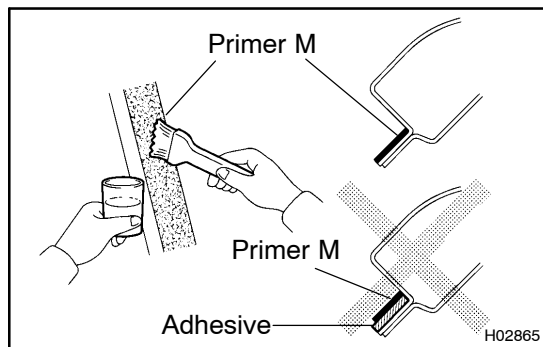


### 4. INSTALL BACK WINDOW OUTSIDE MOULDING

Install a new back window moulding as shown in the illustration.

**NOTICE:**

**Do not touch the glass face after cleaning it.**

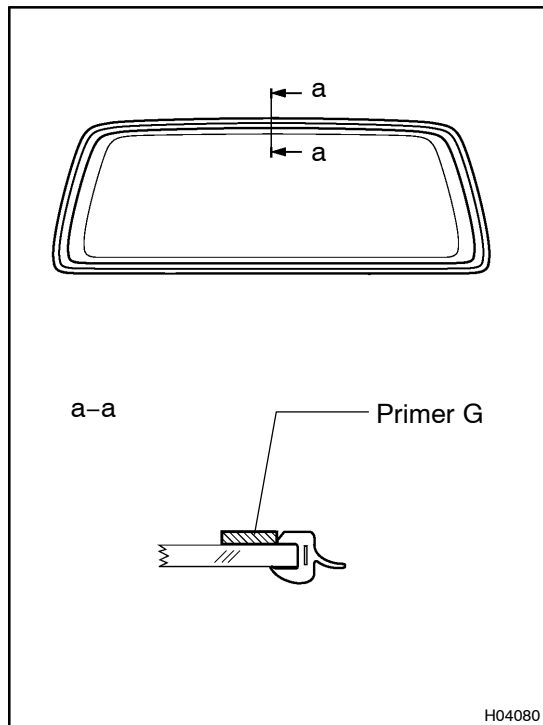


### 5. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to exposed part of body on the vehicle side.

#### NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

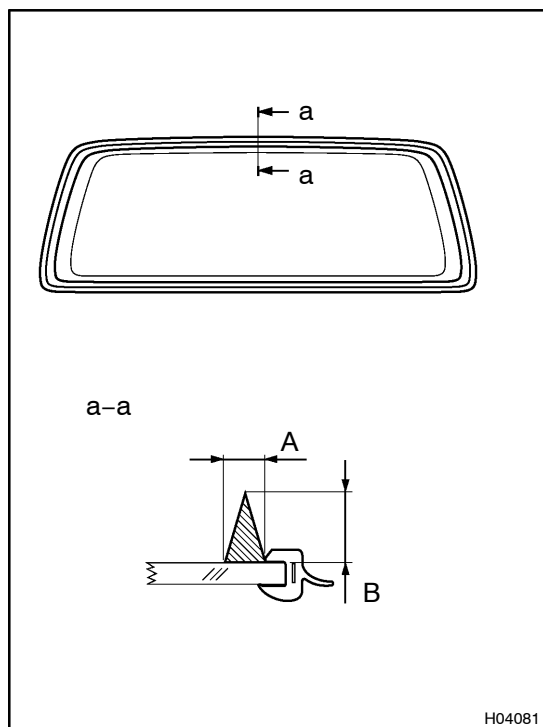


### 6. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and contact surface with Primer G.
- When the primers coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

#### NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



### 7. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.

#### HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

| Temperature   | Tackfree time |
|---------------|---------------|
| 35 °C (95 °F) | 15 minutes    |
| 20 °C (68 °F) | 100 minutes   |
| 5 °C (41 °F)  | 8 hours       |

- Load the cartridge into the sealer gun.
- Coat the glass with adhesive, as shown in the illustration.  
**A: 8.0 mm (0.315 in.)**  
**B: 12.0 mm (0.472 in.)**

**8. INSTALL BACK DOOR GLASS**

- (a) Install the glass to the body.
- (b) Hold back door glass in place securely with protective tape or equivalent until the adhesive hardens.

**NOTICE:**

**Take care not to drive the vehicle during the time described in the table below.**

| Temperature   | Minimum time prior to moving a car |
|---------------|------------------------------------|
| 35 °C (95 °F) | 1.5 hours                          |
| 20 °C (68 °F) | 5 hours                            |
| 5 °C (41 °F)  | 24 hours                           |

**9. INSPECT FOR LEAKS AND REPAIR**

- (a) Conduct a leak test after the hardening time has elapsed.
- (b) Seal any leak with sealant.

**Part No. 08833-00030 or equivalent**

**10. INSTALL REAR WIPER ARM**

(See page [BO-54](#))

**11. INSTALL THESE PARTS:**

(See page [BO-29](#))

- (a) Back door garnish
- (b) Center back door garnish
- (c) Inside handle bezel
- (d) Assist grip
- (e) Assist grip plugs