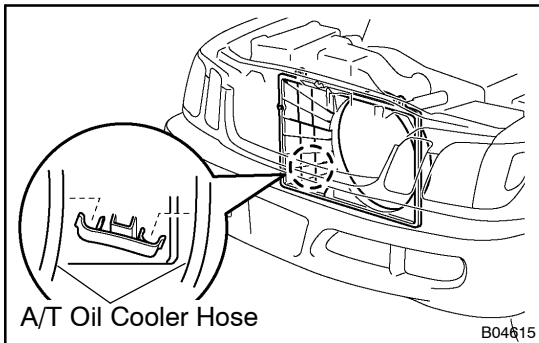
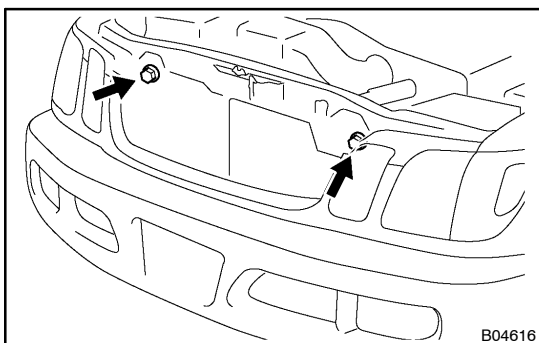


REMOVAL

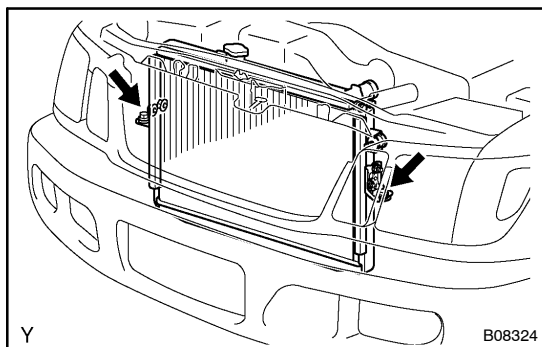
1. **REMOVE ENGINE UNDER COVER NO.1**
2. **DRAIN ENGINE COOLANT**
3. **DISCONNECT RADIATOR UPPER HOSE FROM RADIATOR**
4. **DISCONNECT RADIATOR LOWER HOSE FROM RADIATOR**
5. **DISCONNECT A/T OIL COOLER HOSES FROM RADIATOR**
6. **REMOVE RADIATOR RESERVOIR**
 - (a) Disconnect the clamp on the wire from the radiator.
 - (b) Disconnect the reservoir hose from the radiator.
 - (c) Remove the 2 bolts, reservoir and grommet.



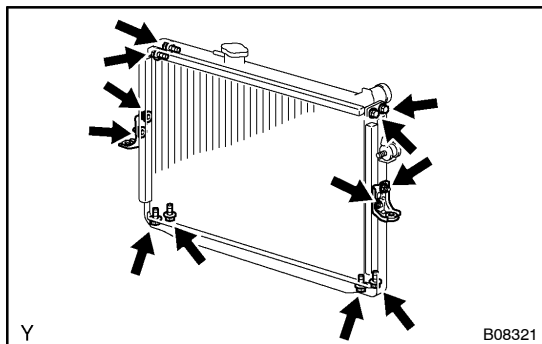
7. **REMOVE RADIATOR ASSEMBLY**
 - (a) Remove the 2 nuts, and disconnect the 2 clamps on the A/C discharge tube from the bracket.
 - (b) Remove the 2 bolts, and disconnect the 2 brackets on the wire from the radiator.
 - (c) Disconnect the A/T oil cooler hoses from the clamp on the fan shroud.
 - (d) Loosen the fan pulley mounting nuts holding the fluid coupling to the fan bracket.
 - (e) Remove generator drive belt (See page [CH-8](#)).
 - (f) Remove the 3 bolts holding the fan shroud to the radiator.
 - (g) Remove the 4 fan pulley mounting nuts.
 - (h) Pull out the fan with fluid coupling, fan pulley and fan shroud.



- (i) Remove the 2 nuts.



- (j) Remove the 2 bolts.
- (k) Lift out the radiator assembly.



8. REMOVE RADIATOR SIDE SUPPORTS FROM RADIATOR

- (a) Remove the 4 nuts and 2 brackets.
- (b) Remove the 8 nuts and 2 side supports.