

REMOVAL

NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD
(See page [SR-12](#))
3. REMOVE STEERING WHEEL
(See page [SR-12](#))
4. REMOVE NO.1 ENGINE UNDER COVER

Remove the 7 bolts.

5. REMOVE NO.2 ENGINE UNDER COVER
Remove the 6 bolts.

6. DISCONNECT RH AND LH TIE ROD ENDS
(See page [SA-18](#))

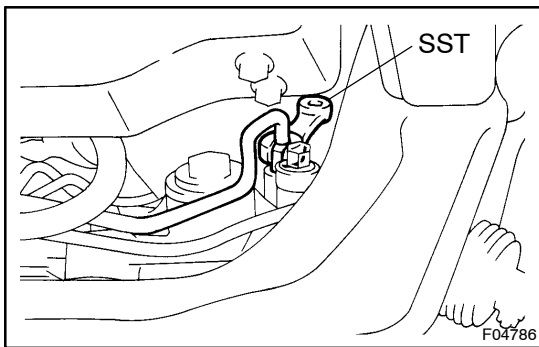
7. REMOVE ENGINE OIL FILTER ASSEMBLY
 - (a) Disconnect the 2 clips and hoses.
 - (b) Remove the 2 bolts and nut with the bracket.
 - (c) Remove the O-ring.

8. DISCONNECT NO.2 INTERMEDIATE SHAFT ASSEMBLY
(See page [SR-12](#))

HINT:

Turn the steering wheel fully to the right side.

9. REMOVE PRESSURE FEED TUBE
Remove the union bolt and gasket.



10. DISCONNECT RETURN TUBE

Using SST, disconnect the tube.

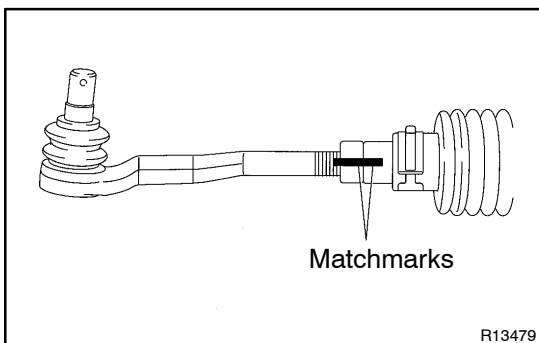
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11. REMOVE BRACKET AND GROMMET

Remove the 2 bolts.

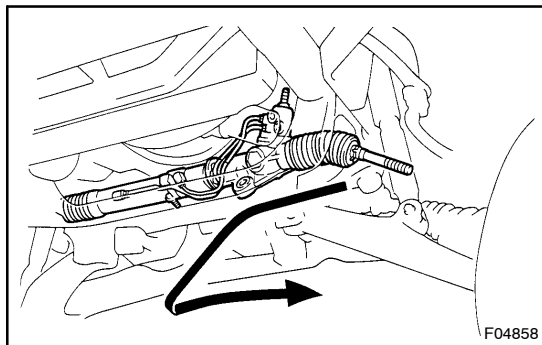
12. DISCONNECT TUBE CLAMP

Remove the bolt.



13. REMOVE RH AND LH TIE ROD ENDS AND LOCK NUTS

Place matchmarks on the tie rod end and rack end.

**14. REMOVE PS GEAR ASSEMBLY**

Remove the 2 gear assembly set bolts, nut and washers.

HINT:

Slide the gear assembly to the right side, pull out the left side of the gear assembly from the member.