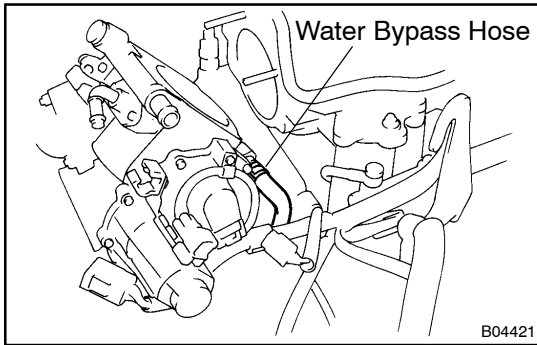
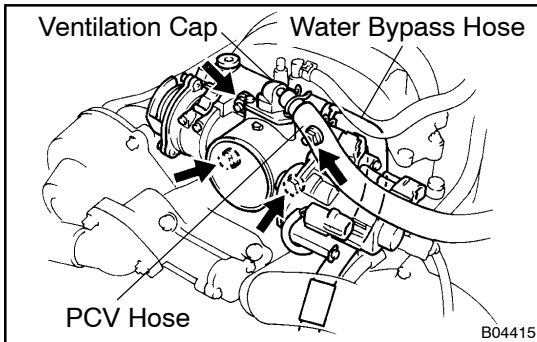




INSTALLATION

1. INSTALL THROTTLE BODY

- (a) Connect the water bypass hose to the manifold thermostat on the throttle body.



- (b) Install a new gasket and the throttle body with the 2 bolts and 2 nuts.
- (c) Install the ventilation cap.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)
- (d) Connect the water bypass hose and PCV hose to the throttle body.
- (e) Connect the connectors and wire:
 - Throttle position sensor connector
 - Throttle control motor connector
 - Accelerator pedal position sensor connector
 - Accelerator pedal position sensor wire to 2 clamps on wire brackets

2. CONNECT ACCELERATOR CABLE TO THROTTLE BODY

3. INSTALL INTAKE AIR CONNECTOR

4. FILL WITH ENGINE COOLANT (See page [CO-2](#))

5. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

6. INSTALL V-BANK COVER