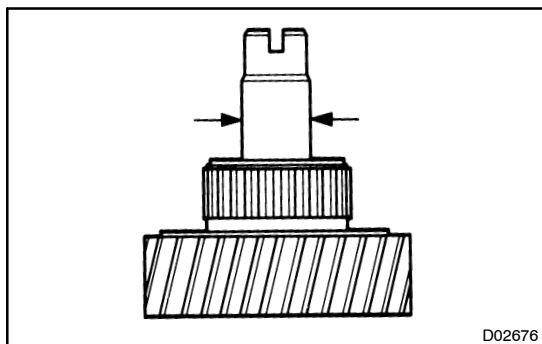




INSPECTION

1. INSPECT IDLER GEAR

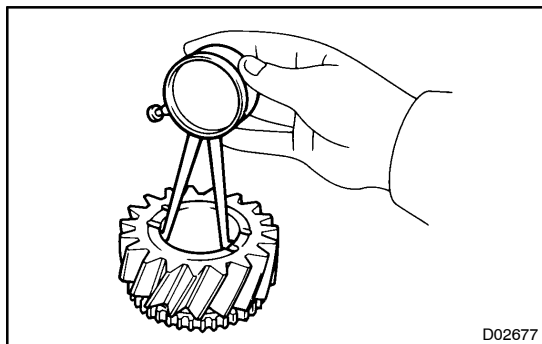
Using a micrometer, measure the idler gear diameter.

Standard diameter:

38.48 – 38.50 mm (1.5149 – 1.5157 in.)

Maximum diameter:

38.50 mm (1.5157 in.)



2. INSPECT IDLER LOW GEAR

Using a cylinder gauge, measure the idler low gear diameter.

Standard diameter:

45.52 – 45.54 mm (1.7922 – 1.7930 in.)

Maximum diameter:

45.54 mm (1.7930 in.)