

INSTALLATION

1. CLEAN BODY MOUNTING SURFACE

- (a) Using a heat light, heat the body mounting surface to 40 – 60 °C (104 – 140 °F).

NOTICE:

Do not heat the body excessively.

- (b) Remove adhesive tape from the body.
- (c) Wipe off stains with a cleaner.

2. CLEAN MOULDING

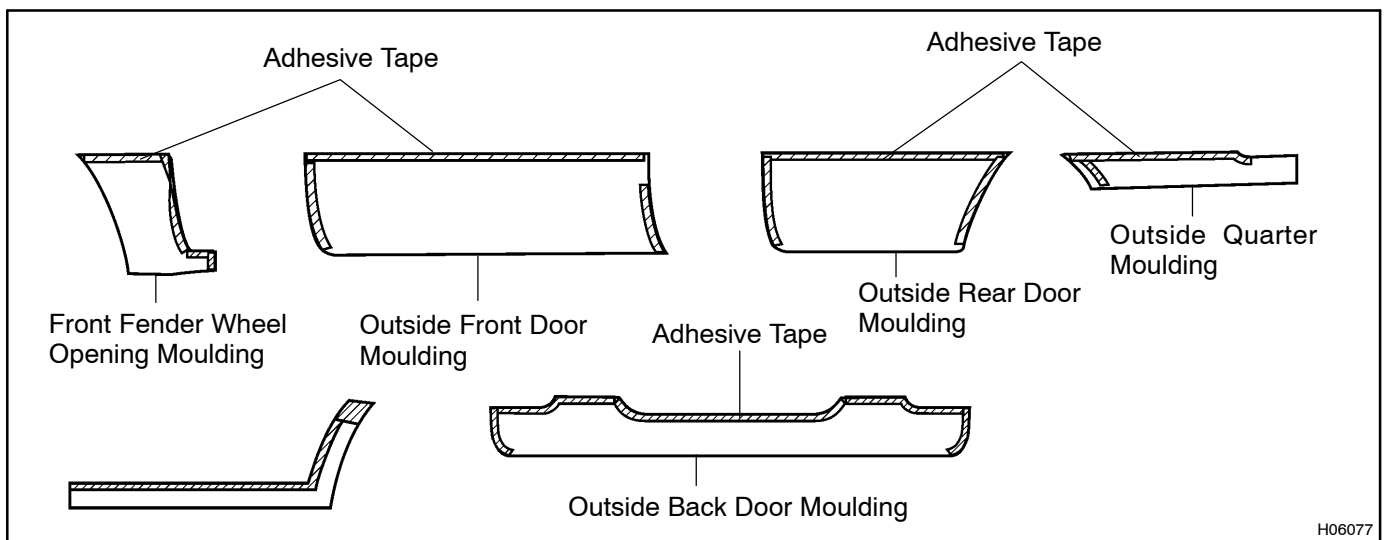
If reusing the moulding

- (a) Using a heat light, heat the moulding to 20 – 40 °C (68 – 86 °F).

NOTICE:

Do not heat the moulding excessively.

- (b) Remove the adhesive tape from the moulding.
- (c) Wipe off stains with a cleaner.
- (d) Apply new adhesive tape to the moulding as shown in the illustration.



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3. INSTALL MOULDING

- (a) Using a heat light, heat the body and moulding.

Body: 40 – 60 °C (104 – 140 °F)

Moulding: 20 – 30 °C (68 – 86 °F)

NOTICE:

Do not heat the moulding excessively.

- (b) Remove the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get onto the uncoated area.

- (c) Align the bosses with their corresponding holes in the body, and press firmly on the moulding.

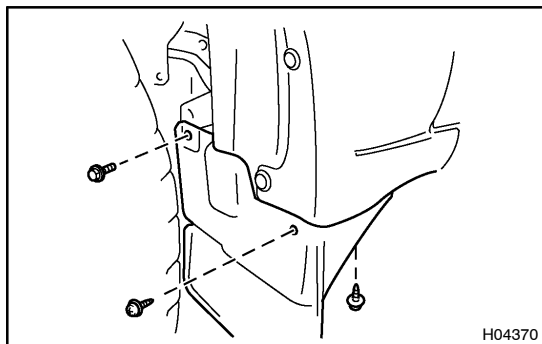
NOTICE:

Do not apply excessive force onto the moulding, but apply steady pressure with your thumbs.

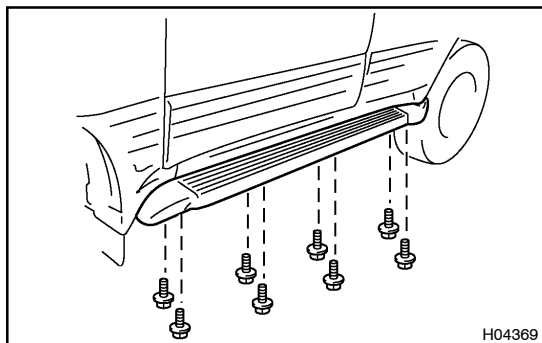
- (d) Install the moulding.

4. INSTALL ROCKER PANEL MOULDING

Install the rocker panel moulding with 10 screws.

**5. INSTALL FRONT MUDGUARD**

Install the front mudguard with 2 screws and bolt.

**6. w/ Side Step:****INSTALL SIDE STEP SUB-ASSEMBLY**

Install the step sub-assembly with the 8 bolts.