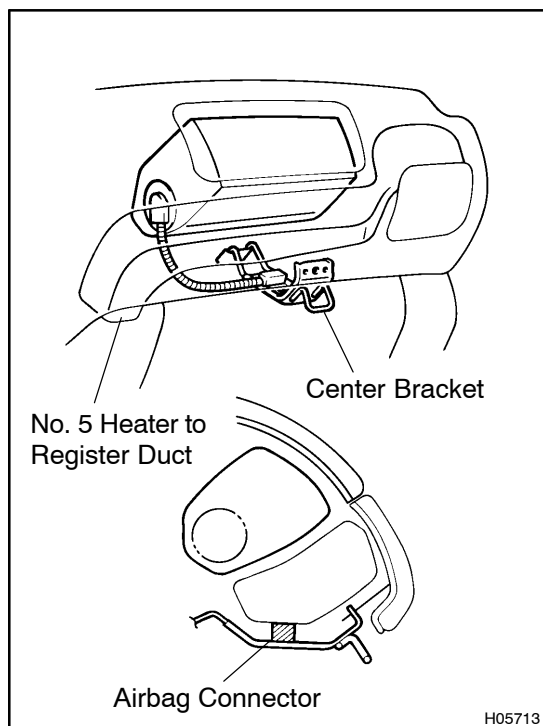


INSTALLATION

1. INSTALL REINFORCEMENT
2. INSTALL NO. 1 BRACE
3. INSTALL FLOOR BRACE
4. INSTALL GLOVE COMPARTMENT DOOR DAMPER
5. INSTALL NO. 4 HEATER TO REGISTER DUCT
6. INSTALL NO. 3 HEATER TO REGISTER DUCT
7. INSTALL ECM (See page [SF-61](#))



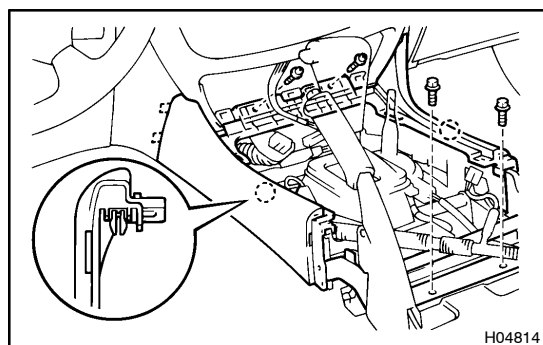
8. INSTALL INSTRUMENT PANEL

HINT:

- Install the airbag connector between the No. 5 heater to register duct and center bracket temporarily, then install the instrument panel.
 - Remove the airbag connector before installing the lower No. 2 panel.
- (a) Install the 6 bolts, 2 nuts and instrument panel, then connect the connectors.
 - (b) Install the 2 bolts to the front passenger airbag assembly.
Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)
 - (c) Connect the junction connectors.

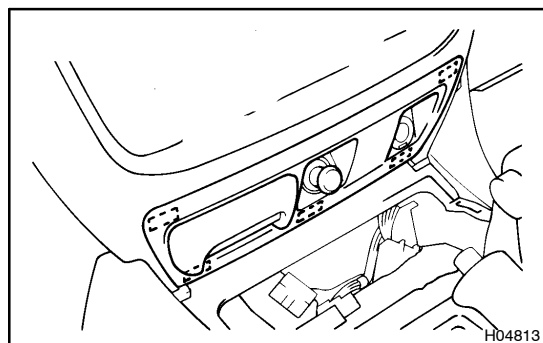
HINT:

The connectors can be connected by tightening the bolts.



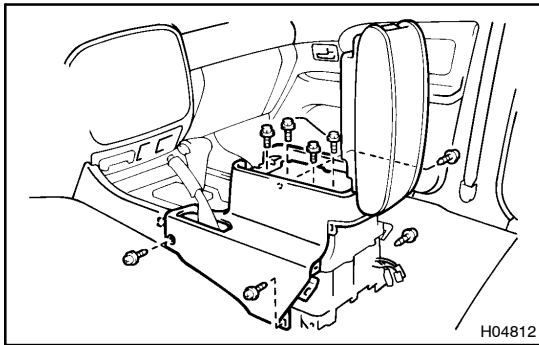
9. INSTALL FRONT CONSOLE BOX

Install the front console box with the 2 bolts and 2 screws.

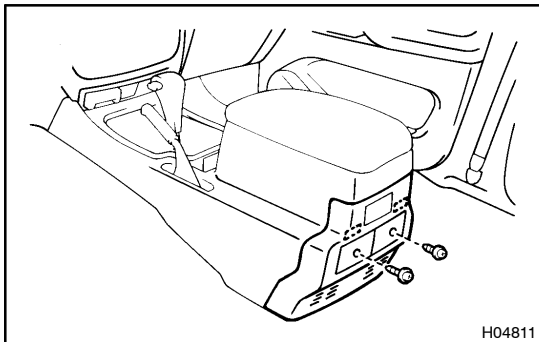


10. INSTALL CENTER LOWER CLUSTER FINISH PANEL

Connect the connector, then install the center lower cluster finish panel.

**11. INSTALL REAR CONSOLE BOX**

- (a) w/o LEXUS Navigation system:
Install the rear console box with the 4 bolts and 4 screws.
- (b) w/ LEXUS Navigation system:
Install the rear console box with the 2 bolts and 6 screws.

**12. INSTALL CONSOLE REAR END PANEL**

Install the console rear end panel with the 2 screws.

13. INSTALL REAR CONSOLE PANEL

Install the console panel, then install the transfer shift lever knob.

14. INSTALL RADIO ASSEMBLY**15. INSTALL CENTER CLUSTER**

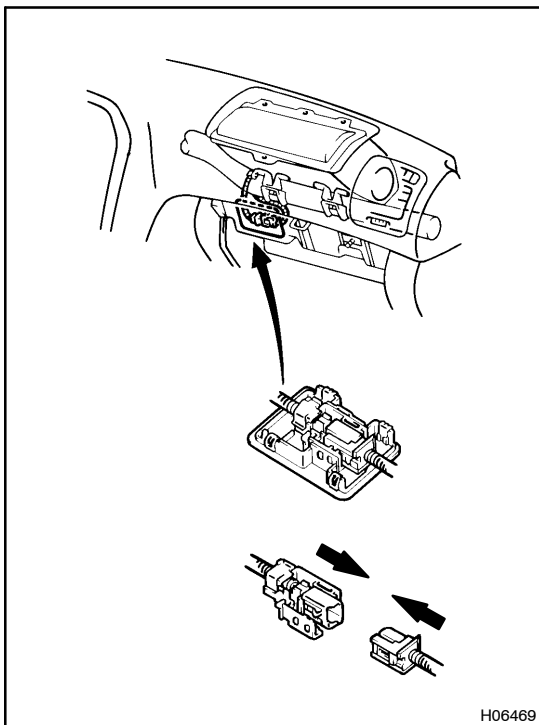
connect the connectors, then install the center cluster.

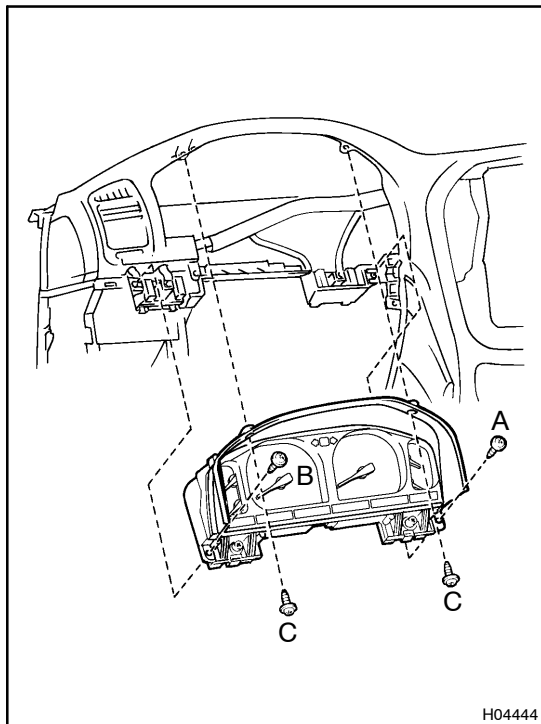
16. INSTALL LOWER NO. 2 PANEL

Install the lower No. 2 panel with the 3 screws.

17. CONNECT AIRBAG CONNECTOR

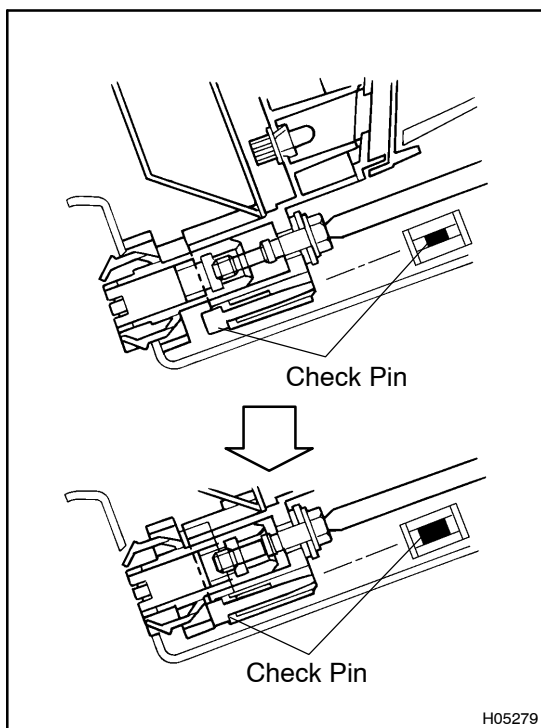
(See page [RS-35](#))

18. INSTALL GLOVE COMPARTMENT DOOR



19. INSTALL COMBINATION METER

- (a) Check that the set-in connectors are connected in the installation holes on the instrument panel securely.
- (b) Place the combination meter on the instrument panel.
- (c) Install the combination meter by tightening the screws, A, B and C in the order.



- (d) Tighten the connection bolts.

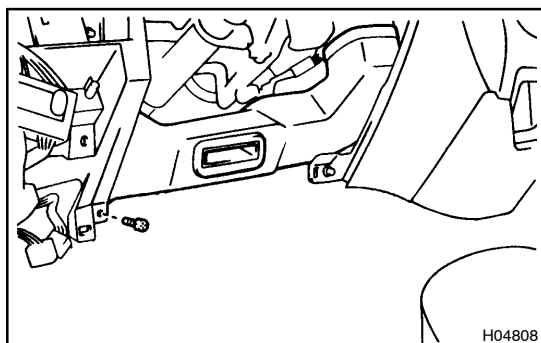
HINT:

- When connection completes, the bolts turns vainly, causing turning noise.
- Check this noise and that the connection check pins protrude from the lower side of the connection bolts.

NOTICE:

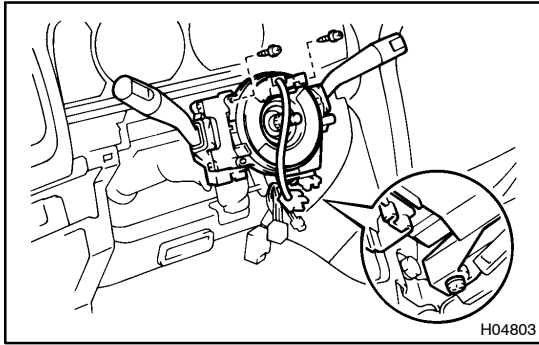
Follow the procedures in order of (c) and (d). Otherwise, set-in connectors on the wire harness side and connectors on the meter side might not be connected properly.

20. INSTALL STEERING COLUMN (See page [SR-20](#))



21. INSTALL NO. 2 HEATER TO REGISTER DUCT

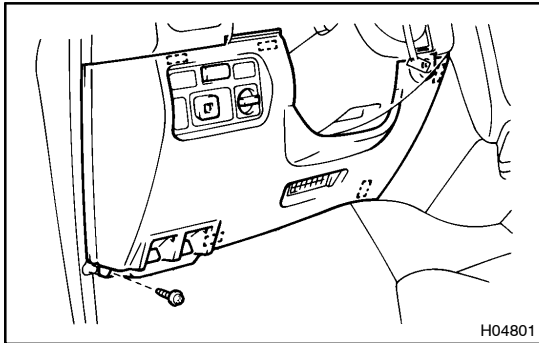
Install the NO. 2 heater to register duct with the screw.

**22. INSTALL COMBINATION SWITCH**

- (a) Install the combination switch with the 3 screws.
- (b) Install the clamp, then connect the connectors.

23. INSTALL COLUMN COVERS

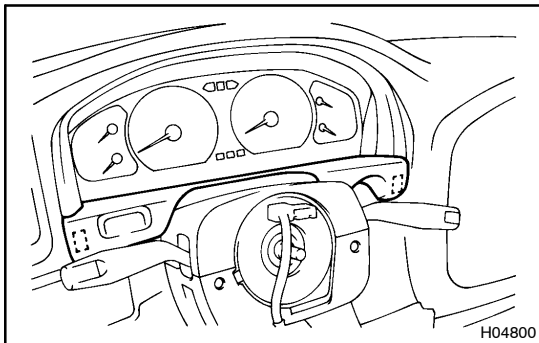
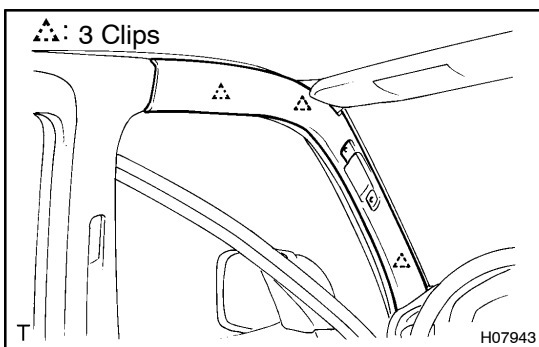
Install the column covers with the 3 screws.

24. INSTALL LH LOWER PANEL**25. INSTALL LOWER NO. 1 PANEL**

Connect the connector, then install then install the lower No. 1 panel with the screw.

26. INSTALL HOOD LOCK AND FUEL LID CONTROL CABLE LEVER

- (a) Install the fuel lid control cable lever with the 2 screws.
- (b) Install the hood lock control cable with the screws.

**27. INSTALL CLUSTER FINISH PANEL****28. INSTALL STEERING WHEEL (See page [SR-20](#))****29. INSTALL FRONT PILLAR GARNISH**

- (a) Install the front pillar garnish.
- (b) Employ the same manner described above to the other side.
- (c) Driver's side:
Install the assist grip with the 2 screws, then install the 2 assist grip plugs.
- (d) Passenger's side:
Install the 2 assist grip with the 2 screws, then install the 4 assist grip plugs.

30. INSTALL FRONT DOOR OPENING TRIMS**31. INSTALL COWL SIDE TRIMS****32. INSTALL FRONT DOOR SCUFF PLATES**