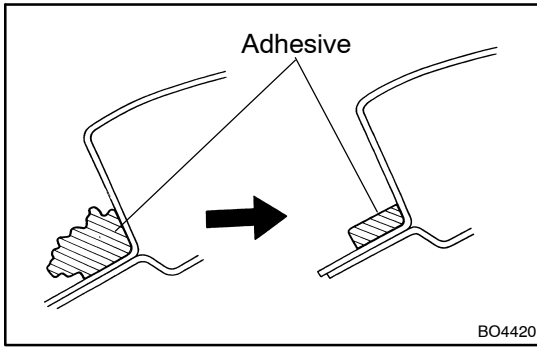




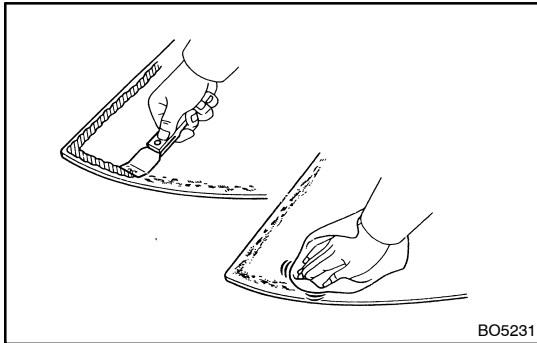
INSTALLATION

1. **CLEAN AND SHAPE CONTACT SURFACE OF BODY**
 - (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

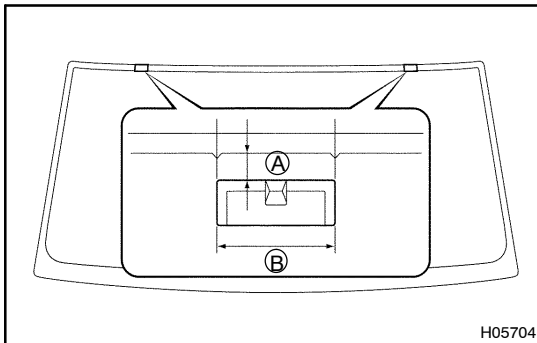
 - (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.



2. **CLEAN REMOVED GLASS**
 - (a) Remove the damaged stoppers and dams.
 - (b) Using a scraper, remove the adhesive sticking to the glass.
 - (c) Clean the glass with cleaner.

NOTICE:

 - Do not touch the glass surface after cleaning it.
 - Be careful not to damage the glass.

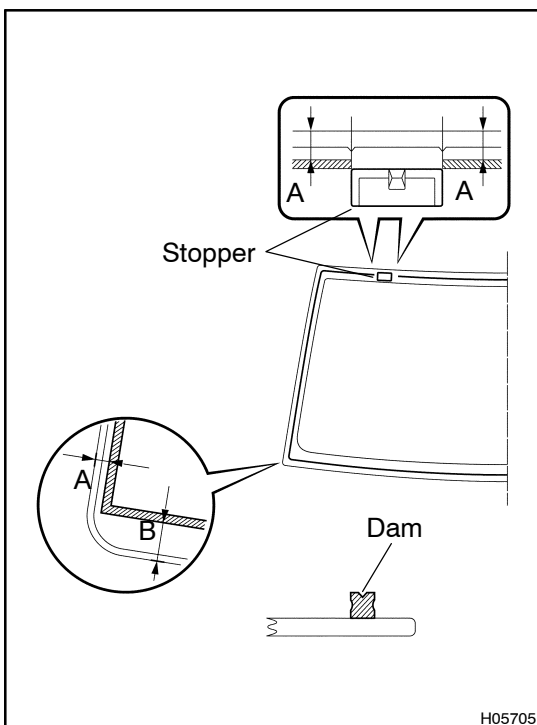


3. **INSTALL NEW STOPPERS**

Install new stoppers onto the glass.

A: 9 mm (0.35 in.)

B: 25 mm (0.98 in.)



4. **INSTALL DAMS**

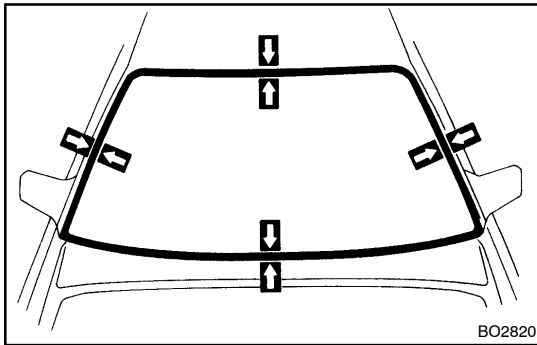
Install new dams with adhesive tape as shown in the illustration.

NOTICE:

Do not touch the glass surface after cleaning it.

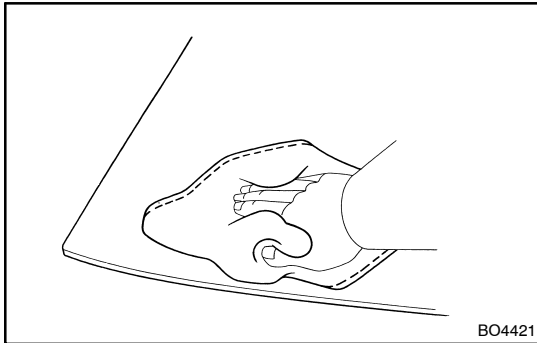
A: 7 mm (0.28 in.)

B: 20 mm (0.79 in.)



5. POSITION GLASS

- Place glass in the correct position.
- Check that all contacting parts of the glass rim are perfectly even.
- Place reference marks between the glass and body.
- Remove the glass.

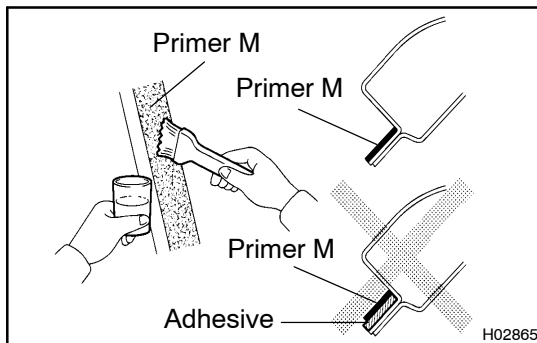


6. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

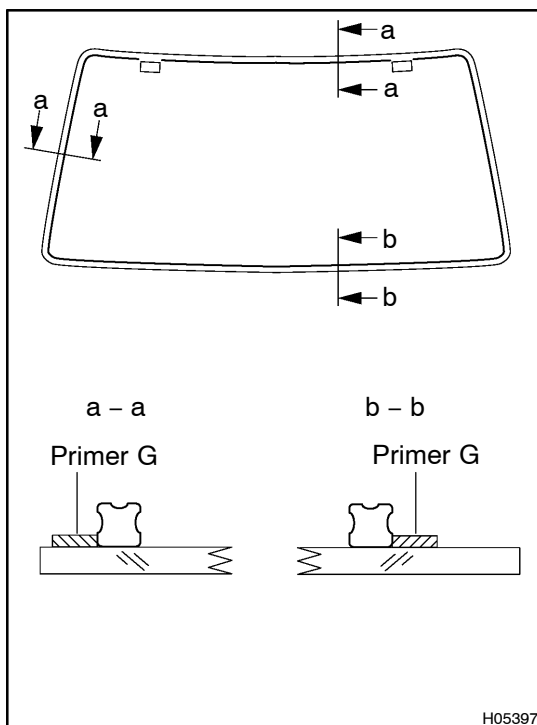


7. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.

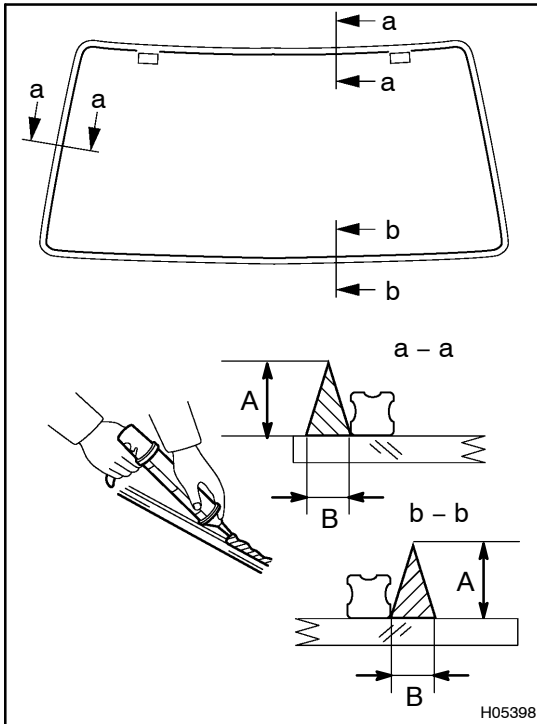


8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

**9. APPLY ADHESIVE**

- (a) Cut off the tip of the cartridge nozzle.

Part No. 08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

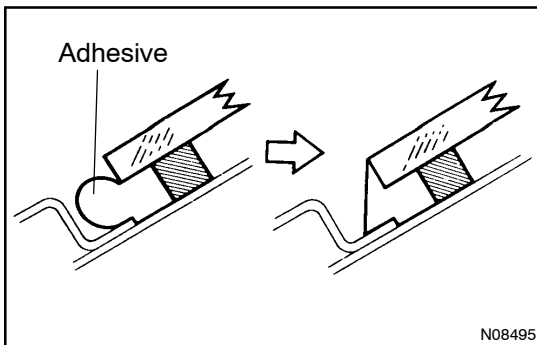
Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.

- (c) Coat the glass with adhesive as shown.

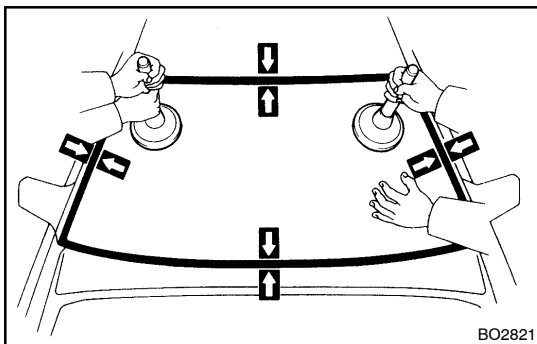
A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

**10. INSTALL GLASS**

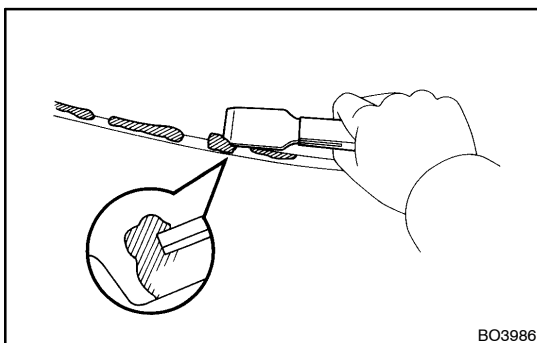
HINT:

Check that the dam is attached to the body panel as shown in the illustration.



- (a) Position the glass so that the reference marks are lined up, and press in gently along the rim.

- (b) Using a spatula, apply adhesive on the glass rim.



- (c) Using a scraper remove any excessive or protruding adhesive.

- (d) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

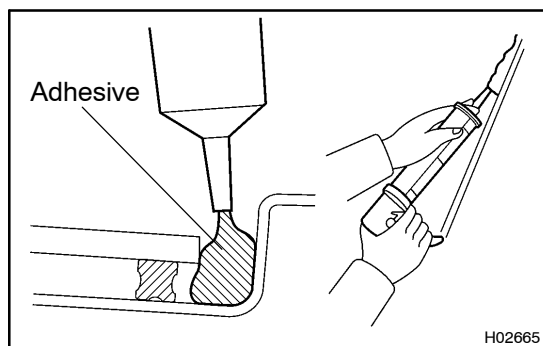
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

11. INSPECT FOR LEAK AND REPAIR

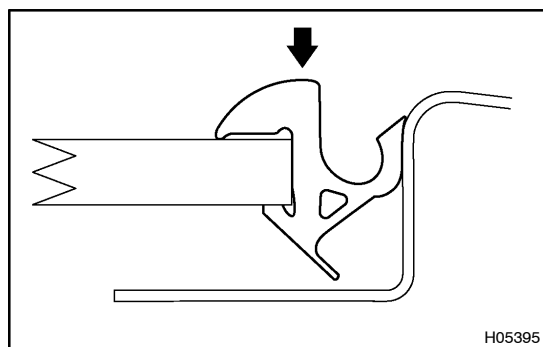
- (a) Conduct a leak test after the hardening time has elapsed.
(b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent.

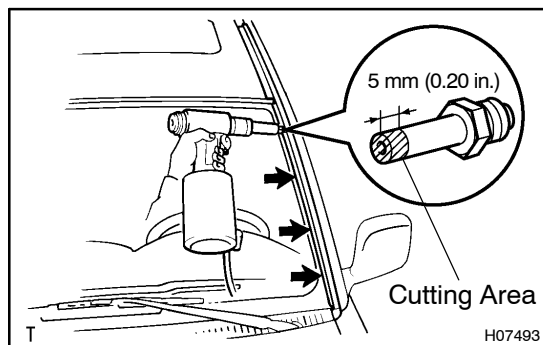
**12. APPLY ADHESIVE TO MOULDING INSTALLATION AREA**

Apply adhesive to the moulding installation area between the glass and the body.

Part No. 08833-00030 or equivalent.

**13. INSTALL UPPER OUTSIDE MOULDING**

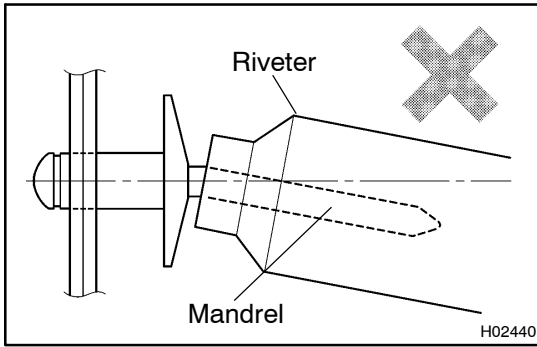
Place a new moulding onto the body and tap it by hand.

**14. INSTALL OUTSIDE MOULDING**

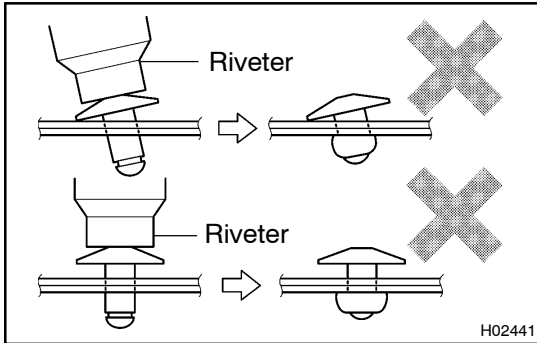
Using an air riveter with nose piece No. 4, install 4 new rivets and outside moulding.

HINT:

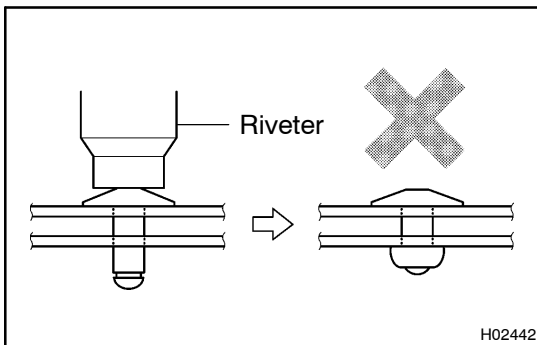
Before using the air riveter with nose piece No. 4, cut 5 mm (0.20 in.) at the edge of nose piece No. 4.

**NOTICE:**

- At the time of assembly, please refer to the following items.
- Prizing a riveter leads to damage to the riveter, loose tightening and bending the mandrel.



- Loose tightening may result from either tilting the riveter while handling or the riveter not connecting to the material.



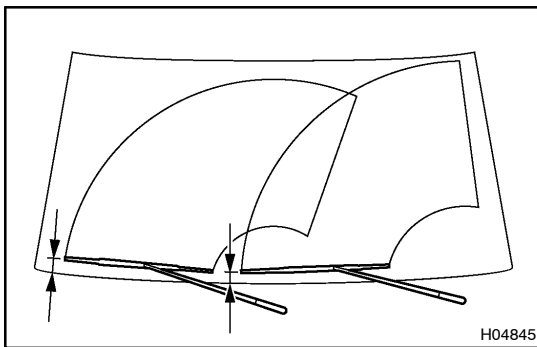
- Loose tightening also occurs when a rivet is applied between materials without touching.

15. INSTALL COWL TOP VENTILATOR LOVERS

- Install the LH cowl top ventilator lover.
- Install the RH cowl top ventilator lover.

16. INSTALL HOOD TO COWL TOP SEAL**17. INSTALL WIPER ARMS**

- Operate the wipers once and turn the wiper switch OFF.
- Install the wiper arms and tighten nuts by hand.



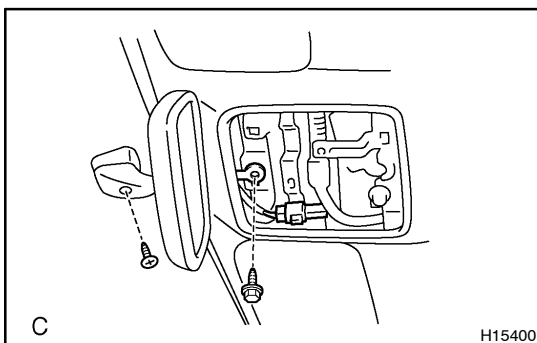
- Adjust the installation position of the wiper arms to the positions shown in the illustration.

A: Approx. 40 mm (1.57in.)**B: Approx. 26 mm (1.02in.)**

- Torque the nuts.

Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)

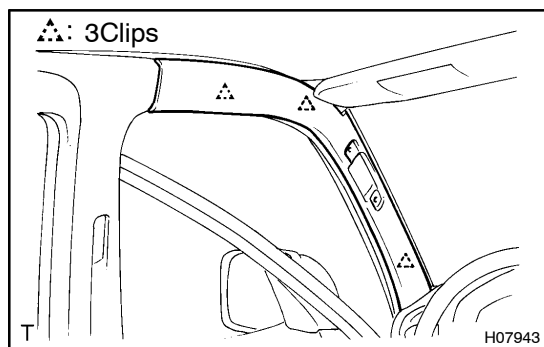
- Install the wiper arm caps.

**18. INSTALL INNER REAR VIEW MIRROR**

- Install the front inner rear view mirror with the bolt and screw.
- Connect the connector.

19. INSTALL FRONT SIDE OF ROOF HEADLINING**20. INSTALL OVERHEAD CONSOLE BOX**

Connect the connector, then install the overhead console box with the 2 bolts.

21. INSTALL HOLDERS**22. INSTALL DOUBLE VISORS****23. INSTALL SUN VISORS****24. INSTALL FRONT PILLAR GARNISH**

- (a) Install the front pillar garnish.
- (b) Employ the same manner described above to the other side.
- (c) Driver's side:
Install the assist grip with the 2 screws, then install the 2 assist grip plugs.
- (d) Passenger's side:
Install the 2 assist grips with the 4 screws, then install the 4 assist grip plugs.

25. INSTALL FRONT DOOR OPENING TRIMS