

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Bearing cover x Drive end frame		3.0	31	27 in·lbf
Rectifier end frame without wire clip x Drive end frame		4.5	46	40 in·lbf
Rectifier end frame with cord clip x Drive end frame	80 A	5.4	55	48 in·lbf
Generator pulley x Rotor		110.5	1,128	81
Rectifier holder x Lead wire on rectifier end frame		2.94	30	26 in·lbf
Voltage regulator x Rectifier end frame		2.0	20	18 in·lbf
Voltage regulator x Rectifier holder		2.0	20	18 in·lbf
Brush holder x Rectifier holder		2.0	20	18 in·lbf
Brush holder x Voltage regulator		2.0	20	18 in·lbf
Rear end cover x Rectifier holder		4.4	45	39 in·lbf
Plate terminal x Rectifier holder		3.8	39	34 in·lbf
Rear end cover x Rectifier holder		4.4	45	39 in·lbf
Terminal insulator x Rectifier holder		4.1	42	36 in·lbf
Cord clip x Rectifier end frame	100 A	16.6	170	12
Generator x Cylinder block		39	400	29