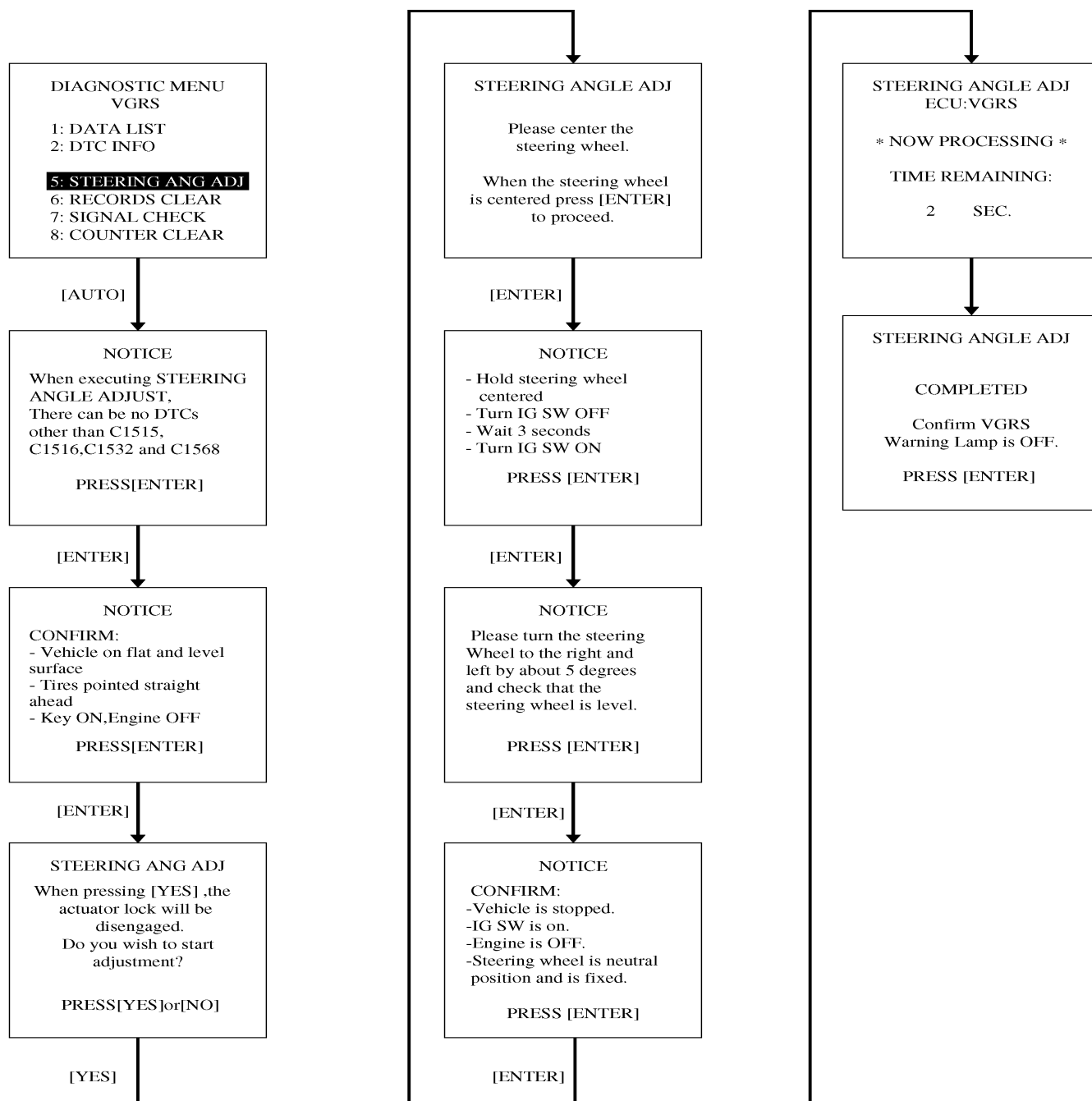


CALIBRATION

1. VGRS CALIBRATION WITH HAND-HELD TESTER

- Stop the vehicle and face the tires straight ahead.
- Connect the hand-held tester to DLC3.
- Turn the ignition switch ON.
- Perform the steering angle adjust procedure from the VGRS menu.

Tester menu flow:



C

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- Follow the tester prompts to complete procedure.
- Confirm that the VGRS warning light OFF.
- Turn the ignition switch OFF.

- (h) Disconnect the hand-held tester.
- (i) Confirm normal VGRS light operation.
- (j) Start the engine.
- (k) Turn the steering wheel from lock to lock to check that rotate approximately 2.4 turns.
- (l) Actuator angle sensor learning confirmation procedure:
 - (1) Start the engine.
 - (2) Turn the steering wheel from center to the left 90° and then back to center.
 - (3) Turn the steering wheel from center to the right 90° and then back to center.
 - (4) Confirm that the steering wheel is centered.
 - (5) Hold the steering wheel in the centered position for 3 seconds.
 - (6) Perform the following check procedure;
 - turn the steering wheel slowly to the left.
 - While turning the steering wheel to the left, turn off the engine.
 - Continue to turn the steering wheel slowly to the left for 3 seconds.
 - (7) Repeat steps (1) to (6) 15 times.

NOTICE:

DTC C1568/68 requires that the fault occurs 5 consecutive times to set. The confirmation procedure must be performed multiple times to ensure the condition does not repeat.

- (8) Recheck for DTCs
 - If C1568/68 is set, repeat the procedure for a second time. If C1568/68 is set again, replace the VGRS actuator.
- (m) Drive vehicle to confirm steering wheel is centered.

2. VGRS CALIBRATION WITH SST (CHECK WIRE)**NOTICE:**

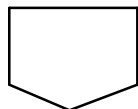
Use this procedure to center the steering wheel position if:

- VGRS actuator has been replaced
- VGRS ECU has been replaced
- Steering column or gear has been disconnected
- Steering wheel is still off-center after completing the steering angle sensor initialization in step 6.

Actuator angle initialization:

1	Face the tires straight ahead.
----------	---------------------------------------

Drive the vehicle to confirm steering wheel is centered.



2 Check for DTCs

Is DTC C1515/15 output?

A	DTC C1515/15 is not output
B	DTC C1515/15 is output

B

Go to step 4

A

3 Actuator angel initialization

NOTICE:

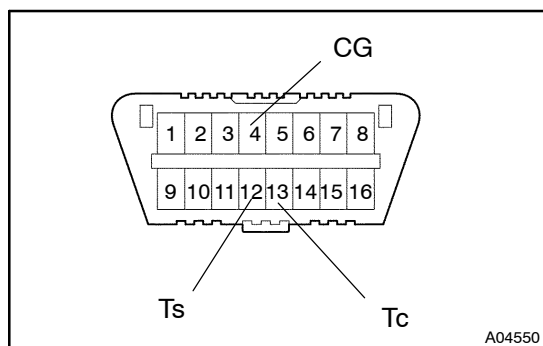
Complete steps (e) to (g) within 1 minutes.

- Turn the ignition switch ON.
- Start the engine.
- Turn the steering wheel to the center.
- Using SST check wire, connect the terminals Ts and CG of DLC3.
- Connect and disconnect the SST check wire to the terminal Tc of DLC3 10 times or more within 20 sec.
- Turn the steering wheel to the left 180° or more and then return to the center position.
- Connect and disconnect the SST check wire to the terminal Tc of DLC3 10 times or more within 20 sec.
- Check that the VGRS warning light is ON.

HINT:

When the VGRS warning light illuminates, DTC 1515/15 is memorized.

- Disconnect the SST check wire from the DLC3.
- Turn the ignition switch OFF.



Go to step 1

Steering angle adjustment:**4 Confirm steering center**

Confirm that the steering wheel is centered when facing the tires straight ahead.

NOTICE:

Drive the vehicle to confirm steering wheels centered.

A	Steering wheel is off-center
B	Steering wheel is center

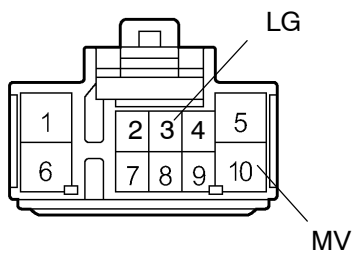
B**Go to step 8****A****5 Unlock the VGRS actuator****NOTICE:**

Do not start the engine.

- (a) Turn the ignition switch OFF.
- (b) Disconnect the negative battery cable.
- (c) Disconnect the connector from the VGRS ECU.
- (d) Connect the battery positive to the connector terminal MV and the battery negative to the connector terminal LG.

NOTICE:

Do not apply the voltage for more than 3 minutes.



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6 Steering center adjustment

Turn the steering wheel to the center.

NOTICE:

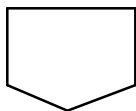
If the spiral cable for the airbag is not centered when installing the steering wheel, adjust the spiral cable to the center (See page [SR-24](#)).

7	Lock the VGRS actuator
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- (a) Confirm the ignition switch is turned OFF.
- (b) Reconnect the connector to the VGRS ECU.
- (c) Reconnect the battery terminal.
- (d) Turn the steering wheel to the right and lift by about 5 degrees and check that the steering wheel is level.

NOTICE:

The DTC will be detected later on when not turning the steering wheel to the right and left by about 5 degrees.



Go to step 1

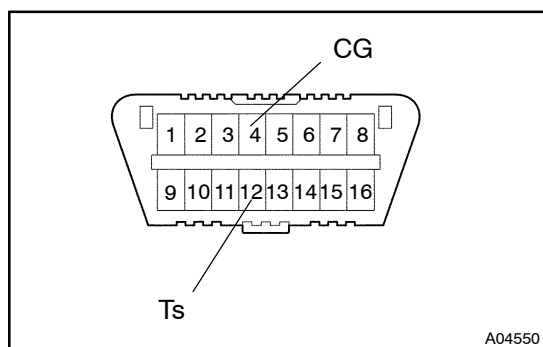
Actuator angle adjustment:

8	Adjust the actuator angle
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HINT:

Actuator angle adjustment is completed by turning the Test Mode ON and OFF.

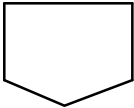
- (a) Make sure the ignition switch is OFF.
- (b) Using the SST check wire, connect the terminals Ts and CG of DLC3.
- (c) Turn the ignition switch ON.
- (d) Check that the VGRS warning light is blinking.
- (e) Turn the ignition switch OFF and disconnect the SST check wire from the DLC3.
- (f) Actuator angle sensor learning confirmation procedure:
 - (1) Start the engine.
 - (2) Turn the steering wheel from center to the left 90° and then back to center.
 - (3) Turn the steering wheel from center to the right 90° and then back to center.
 - (4) Confirm that the steering wheel is centered.
 - (5) Hold the steering wheel in the centered position for 3 seconds.
 - (6) Perform the following check procedure;
 - Turn the steering wheel slowly to the left.
 - While turning the steering wheel to the left, turn off the engine.
 - Continue to turn the steering wheel slowly to the left for 3 seconds.
 - (7) Repeat steps (1) to (6) 15 times.



NOTICE:

DTC C1568/68 requires that the fault occurs 5 consecutive times to set. The confirmation procedure must be performed multiple times to ensure the condition does not repeat.

- (8) Recheck for DTCs
- If C1568/68 is set, repeat the procedure for a second time. If C1568/68 is set again, replace the VGRS actuator.



END