

## TORQUE SPECIFICATION

| Part tightened                                              | N·m       | kgf·cm        | ft·lbf     |
|-------------------------------------------------------------|-----------|---------------|------------|
| <b>POWER TILT AND POWER TELESCOPIC STEERING COLUMN:</b>     |           |               |            |
| Steering column protector No. 1 set bolt                    | 15        | 150           | 11         |
| Power tilt motor set bolt                                   | 20        | 210           | 15         |
| Power telescopic motor set bolt                             | 8.8       | 90            | 78 in.·lbf |
| Column tube stopper                                         | 19        | 190           | 14         |
| Tube attachment x Column tube                               | 15        | 150           | 11         |
| Telescopic steering slider support set bolt                 | 11        | 110           | 8          |
| Telescopic steering screw set nut                           | 2.0       | 20            | 17 in.·lbf |
| No. 2 lower cover set nut                                   | 25        | 260           | 19         |
| Column upper tube sub-assembly x Column upper tube assembly | 20        | 210           | 15         |
| Telesco lever lock bolt                                     | 10        | 100           | 7          |
| <b>PS VANE PUMP</b>                                         |           |               |            |
| Union bolt x Pressure feed tube                             | 56        | 575           | 42         |
| PS vane pump assembly set bolt                              | 17        | 175           | 13         |
| Suction port union set bolt                                 | 12        | 120           | 9          |
| Pressure port union                                         | 69        | 700           | 51         |
| Rear housing set bolt                                       | 22        | 225           | 16         |
| <b>PS GEAR</b>                                              |           |               |            |
| Cylinder end stopper                                        | 110 (145) | 1,122 (1,480) | 81 (107)   |
| Bearing guide nut                                           | 24.5      | 250           | 19         |
| Control valve housing set bolt                              | 18        | 180           | 13         |
| Rack guide spring cap                                       | 25        | 250           | 18         |
| Rack guide spring cap lock nut                              | 51 (70)   | 520 (700)     | 38 (51)    |
| Rack x Rack end                                             | 99 (132)  | 1,014 (1,350) | 74 (98)    |
| Tie rod end lock nut                                        | 55        | 560           | 41         |
| Turn pressure tube union nut                                | 23 (24.5) | 230 (250)     | 17 (18)    |
| PS gear assembly set bolt and nut                           | 120       | 1,250         | 89         |
| Return tube x Control valve housing                         | 50 (44)   | 510 (450)     | 37 (29)    |
| Pressure feed tube x Control valve housing                  | 42        | 430           | 31         |
| Tube clamp set bolt                                         | 18        | 180           | 13         |
| Tie rod end x Steering knuckle                              | 122       | 1,250         | 90         |
| Engine oil filter assembly set bolt and nut                 | 18        | 180           | 13         |

( ): For use without SST