

INSTALLATION

1. CLEAN BODY MOUNTING SURFACE

- Using a heat light, heat the body mounting surface to 40 – 60 °C (104 – 140 °F).

NOTICE:

Do not heat the body excessively.

- Remove adhesive tape from the body.
- Wipe off stains with a cleaner.

2. CLEAN MOULDING

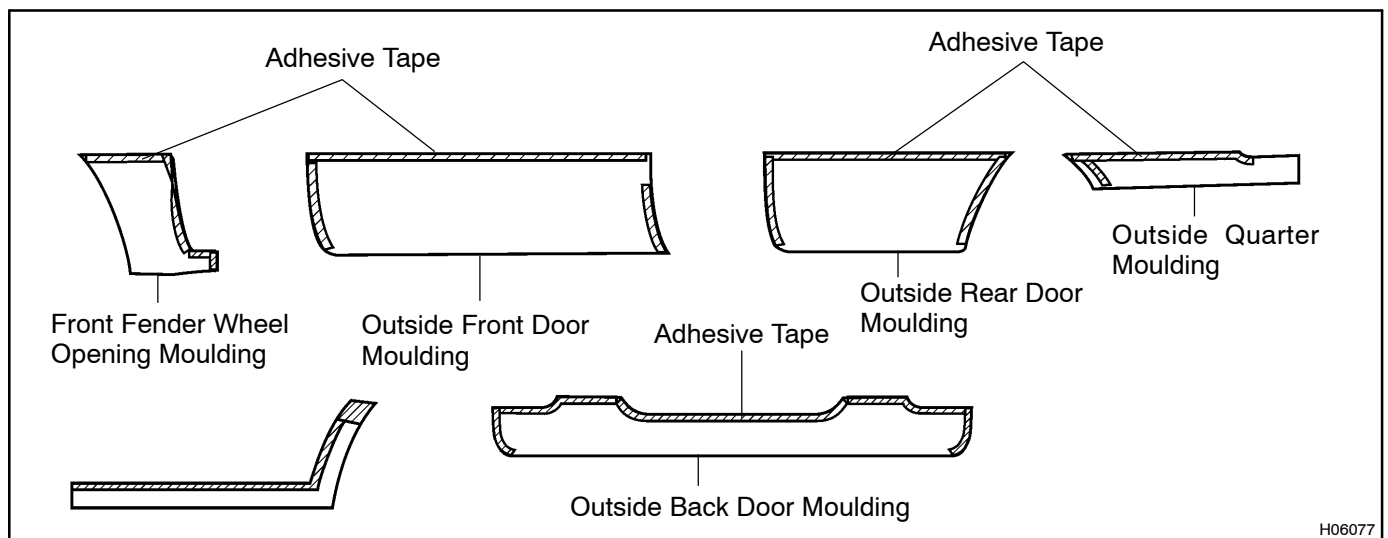
If reusing the moulding.

- Using a heat light, heat the moulding to 20 – 40 °C (68 – 86 °F).

NOTICE:

Do not heat the moulding excessively.

- Remove the adhesive tape from the moulding.
- Wipe off stains with a cleaner.
- Apply new adhesive tape to the moulding as shown in the illustration.



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3. INSTALL MOULDING

- Using a heat light, heat the body and the moulding.
Body: 40 – 60 °C (104 – 140 °F)
Moulding: 20 – 30 °C (68 – 86 °F)

NOTICE:

Do not heat the moulding excessively.

- Remove the moulding release sheet from the face of moulding.

NOTICE:

When the moulding release sheet is removed, make sure that no dirt or dust can get onto the coated area.

- (c) Align the bosses with their corresponding holes in the body, and press firmly on the moulding.

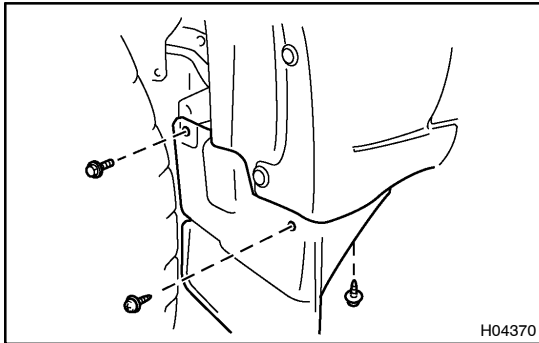
NOTICE:

Do not apply excessive force onto the moulding, but apply steady pressure with your thumbs.

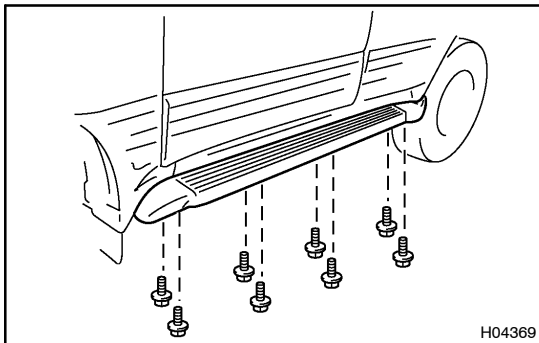
- (d) Install the moulding.

4. INSTALL ROCKER PANEL MOULDING

Install the rocker panel moulding with the 10 screws.

**5. INSTALL FRONT MUDGUARD**

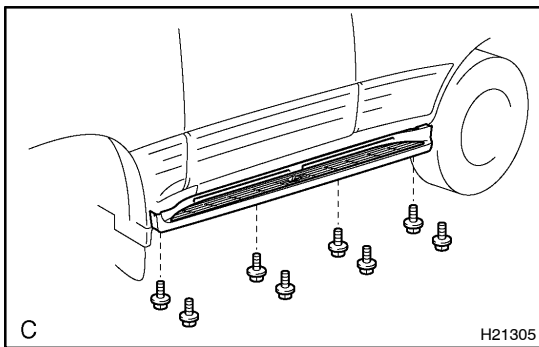
Install the front mudguard with the 2 screws and the bolt.



**6. w/ Except Full Cover Type:
INSTALL SIDE STEP ASSEMBLY**

Install the side step assembly with the 8 bolts.

Torque: 5.0 N·m (51 kgf·cm, 44 in·lbf)



**7. w/ Running Board Lights:
INSTALL RUNNING BOARD LIGHTS ASSEMBLY**

Install the running board lights assembly with the 8 bolts and connect the connector.

Torque: 5.0 N·m (51 kgf·cm, 44 in·lbf)