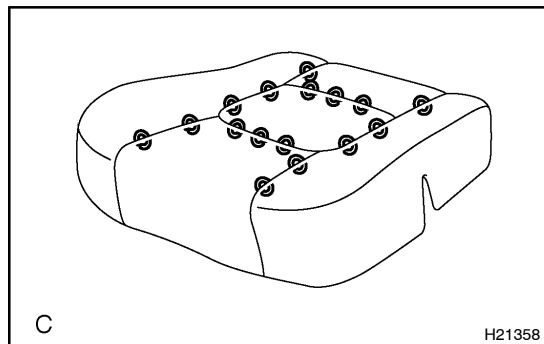


REPLACEMENT

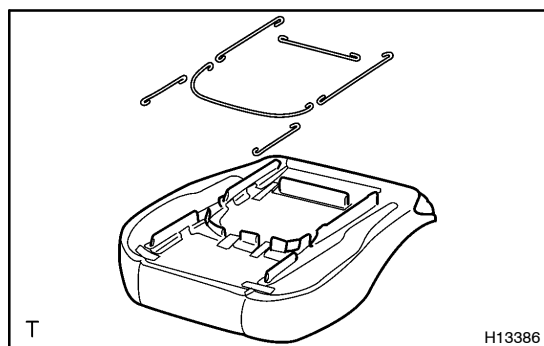
HINT:

- For the installation / removal / disassembly of the seat, (See page [BO-135](#)).
- Care should be taken during the operation to protect the seat cover from accidental scratches, dirt or fray out.

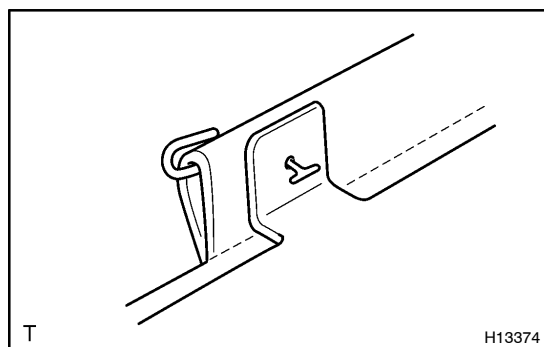


1. REMOVE SEAT CUSHION COVER FROM PAD

- Remove the hog rings.
- Remove the seat cushion cover from the pad.
- Turn the seat cushion cover inside out.

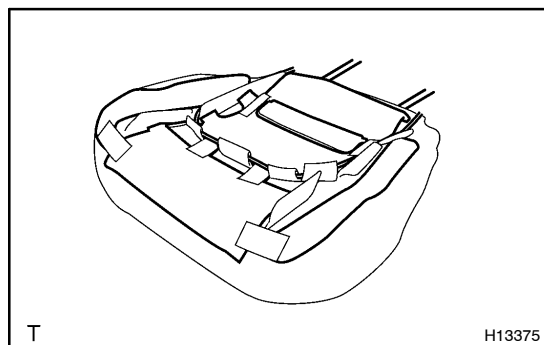


- Disconnect the seat wires.



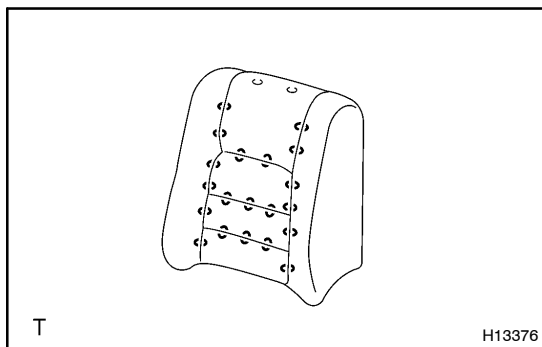
2. REMOVE SEAT HEATER

- Remove the tack pins which are fastened to the heater.
- Remove the seat heater from the seat cushion cover.



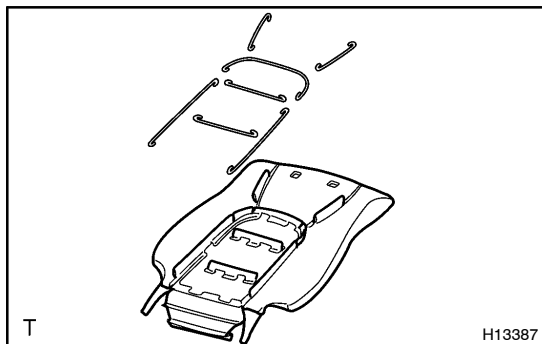
HINT:

Be sure to remove the wire before removing the seat heater.

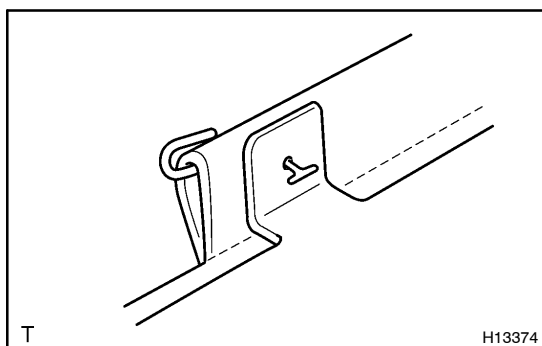


3. REMOVE SEATBACK COVER

- (a) Remove the hog rings and the wires.
- (b) Remove the seatback cover from the pad.
- (c) Turn the seatback cover inside out.



- (d) Disconnect the seat wires.



4. REMOVE SEAT HEATER

5. INSTALL NEW SEAT HEATER TO SEAT COVER

Using a tacker, install a new seat heater to the seat cushion cover with tack pins.

Tacker: BANZAI 303XT or equivalent

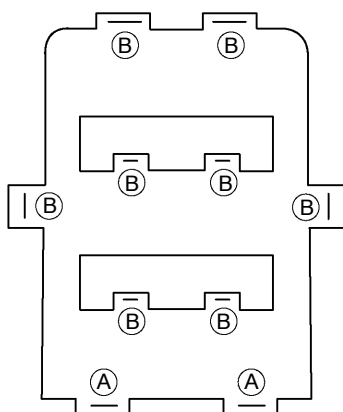
NOTICE:

Do not substitute other metal parts for the tack pins. Insufficient distance between the heater and the cover may result in damage to the heater.

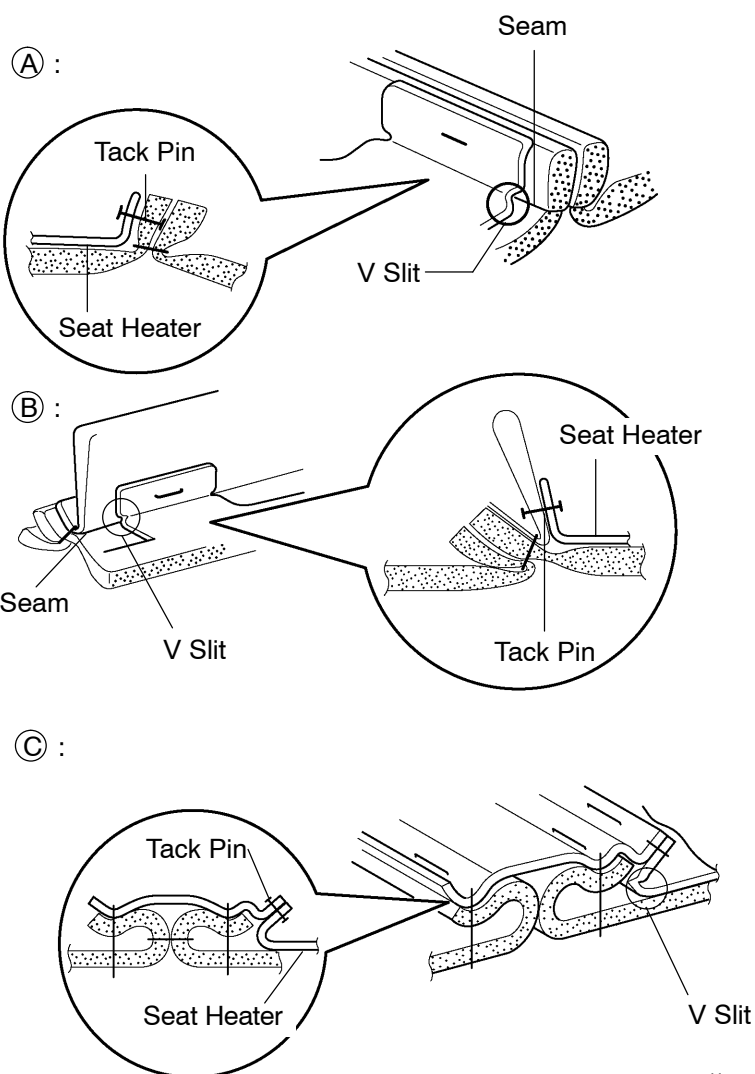
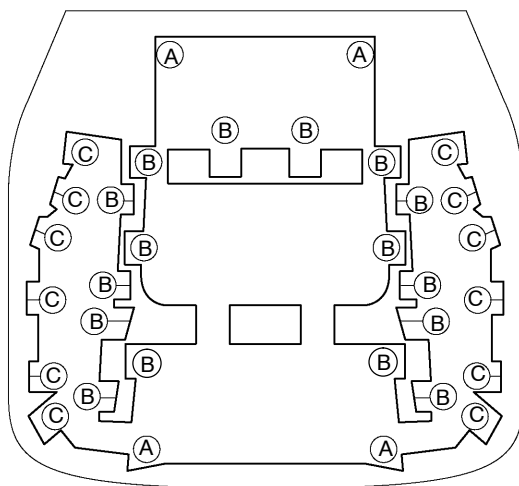
HINT:

- Illustration "A" and "B":
Fasten the cover and the heater with the tack pins matching the seam with the V slit of the heater.
- Illustration "C":
Fasten the out-stretch cloth pad and the heater with the tack pins matching the edge of the cloth pad with the V slit of the heater.
- Sewing thread can be substituted for the tack pins. However, allow a distance of 6 – 7 mm (0.24 – 0.28 in.) between both sewed parts of the heater and the cover.

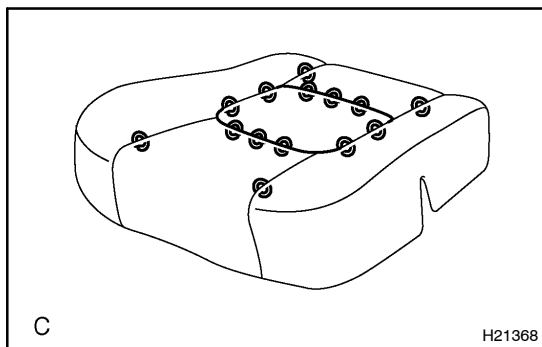
Seatback Cover:



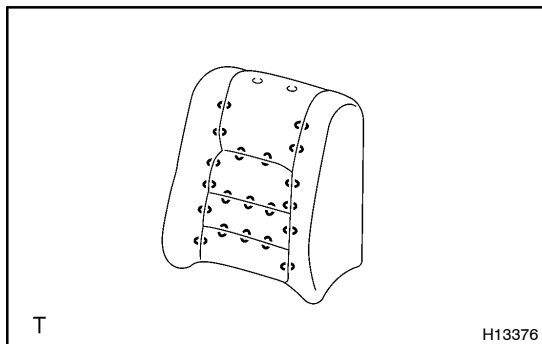
Seat Cushion Cover:



H21287

**6. INSTALL SEAT CUSHION COVER TO SEAT CUSHION PAD**

- (a) Thread the wires through the listing pocket.
- (b) Install the seat cushion cover with new hog rings.
- (c) Turn the seat cushion cover inside out to put it back to its original position.

**7. INSTALL SEATBACK COVER TO PAD**

- (a) Thread the wires through the listing pocket.
- (b) Turn the seatback cover inside out to put it back to its original position.
- (c) Install the seatback cover to the pad with new hog rings.