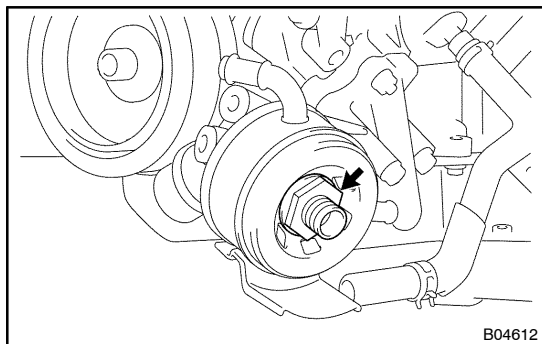


REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE OIL FILTER (See page [LU-3](#))



3. REMOVE OIL COOLER
 - (a) Disconnect the 2 oil cooler hoses from oil cooler.
 - (b) Remove the union bolt, plate washer and the oil cooler.
 - (c) Remove the O-ring from the oil cooler.