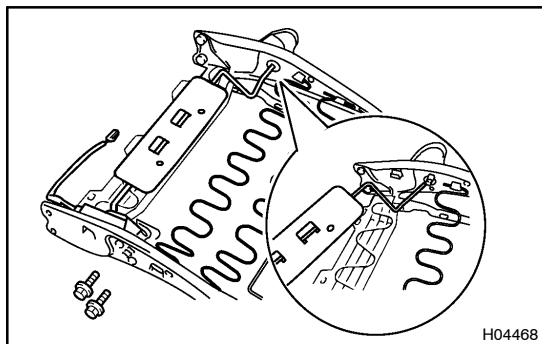


INSTALLATION

NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

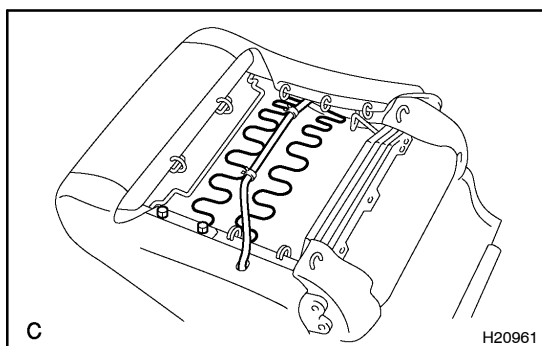


1. INSTALL LUMBER SUPPORT

Install the lumbar support with the 2 bolts.

2. INSTALL SEATBACK FRAME

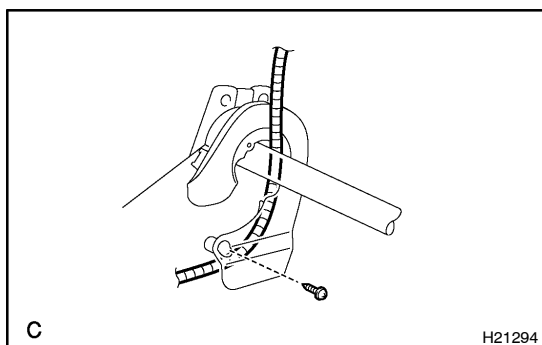
- (a) Install the seatback cover to the seatback frame.



- (b) Install new hog rings, clamps and the 2 bolts.

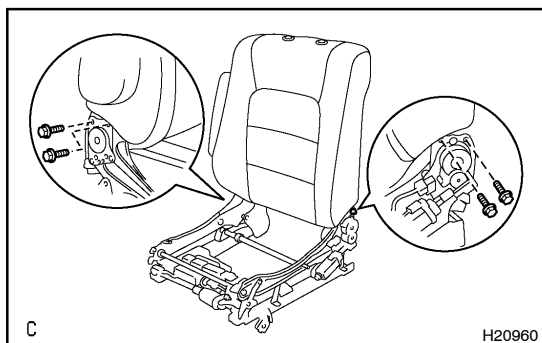
Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)

- (c) Install the 2 headrest supports.



3. INSTALL SEATBACK ASSEMBLY

- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with a screw so that the connector is placed in between.



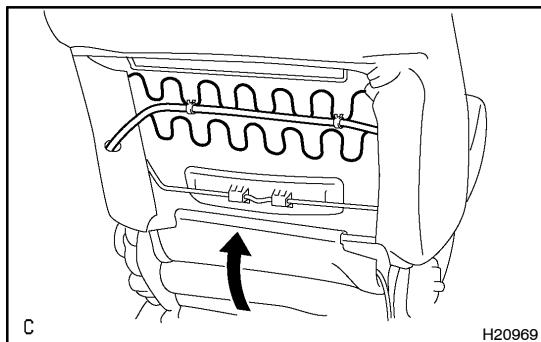
- (b) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

NOTICE:

- Make sure that the seatback assembly is installed to the specified torque.
- If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.

- When installing the seatback assembly, take care it is not to be pinched between other parts.
- (c) Install new hog rings.

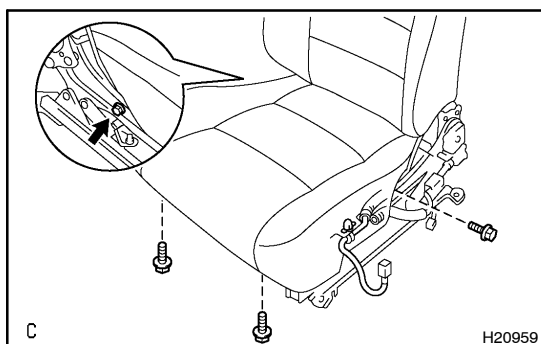


- (d) Hang the hook.
(e) Connect the connectors.

4. INSTALL ARMREST

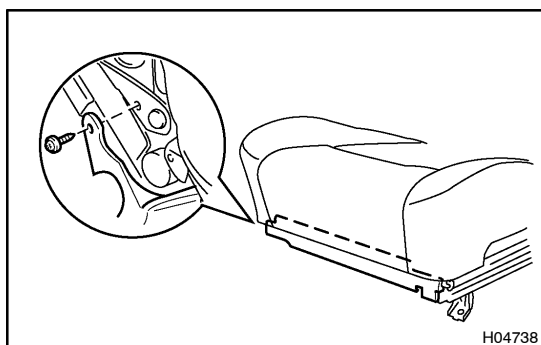
Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

5. INSTALL HEADREST



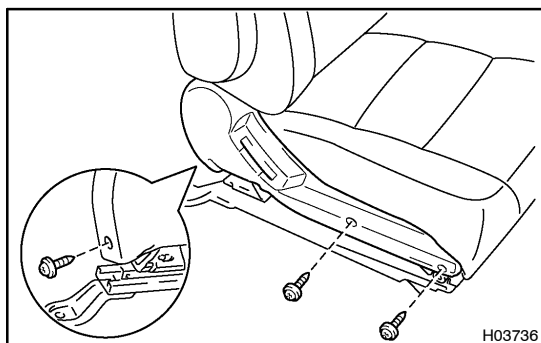
6. INSTALL SEAT CUSHION ASSEMBLY

- (a) Install the seat cushion assembly with the 4 bolts.
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)
(b) Engage the wire harness clamp.



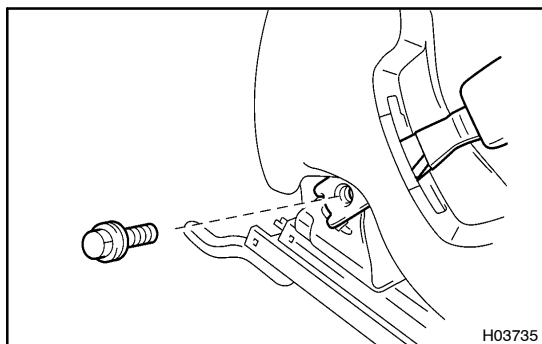
7. INSTALL FRONT SEAT CUSHION SHIELD

Install the seat cushion shield with the screw.



8. INSTALL LOWER SEAT CUSHION SHIELD

Install the lower seat cushion shield with the screws.

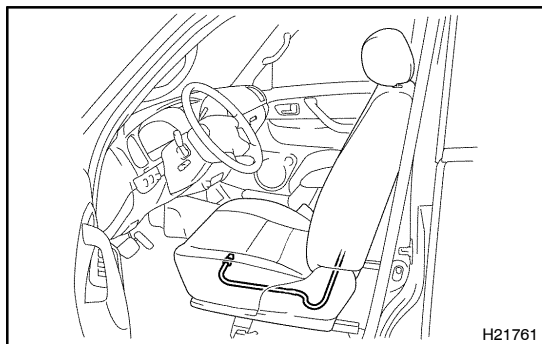
**9. INSTALL FRONT SEAT INNER BELT**

- (a) Engage the clamp, then connect the connector.
- (b) Install the inner belt with the bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

10. INSTALL SEAT CUSHION OUTER SHIELD

- (a) Connect the connectors.
- (b) Install the seat cushion outer shield with the 3 screws.

11. INSTALL SEATBACK BOARD**12. INSTALL FRONT SEAT**

- (a) Install the front seat.

NOTICE:

Be careful not to damage body

- (b) Connect the connectors.
- (c) Install the 4 bolts.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

- (d) Install the 4 seat track covers.