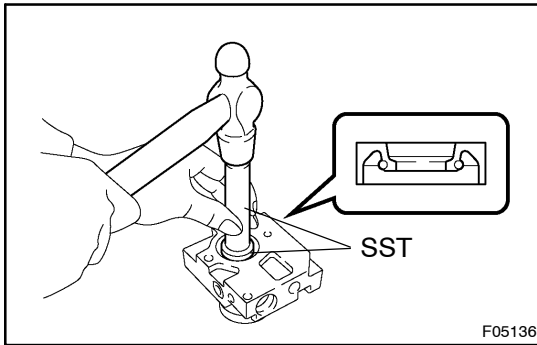




REASSEMBLY

1. INSTALL OIL SEAL

Using SST and a hammer, install a new oil seal.

SST 09950-60010 (09951-00310),
09950-70010 (09951-07100)

2. INSTALL PUMP MOTOR

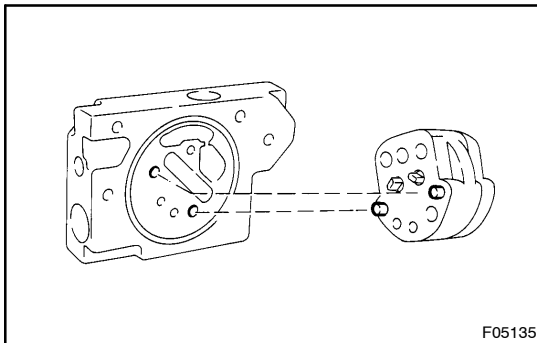
Install the pump motor with 2 bolts.

Torque: 5.2 N·m (53 kgf·cm, 46 in·lbf)

3. INSTALL MOTOR JOINT

4. INSTALL PUMP SUB-ASSEMBLY

(a) Install a new O-ring to the housing.



(b) Align the pin of pump sub-assembly and housing.

NOTICE:

Be careful not so that the shaft portion does not interfere with other portions.

(c) Using a hexagon wrench, install the 2 bolts.

Torque: 5.6 N·m (58 kgf·cm, 50 in·lbf)

5. INSTALL PUMP COVER

Install a new O-ring and the pump cover with 3 bolts.

Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)

6. INSTALL FLUID TEMPERATURE SENSOR

Install the fluid temperature sensor to the pump cover.

Torque: 22 N·m (220 kgf·cm, 16 ft·lbf)

7. INSTALL FLUID PRESSURE SENSOR

Install the fluid pressure sensor to the housing.

Torque: 44 N·m (450 kgf·cm, 33 ft·lbf)

8. INSTALL RESERVOIR BRACKET

(a) Install the 3 cushions to the reservoir bracket.

(b) Install the reservoir bracket with the 2 bolts to the housing.

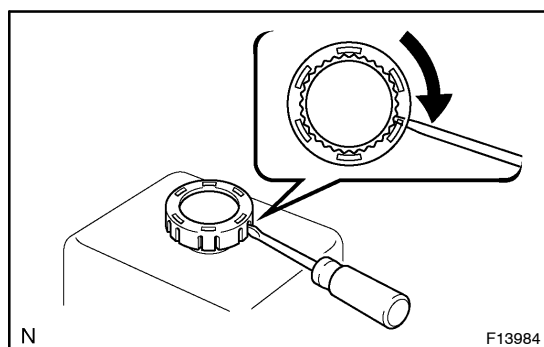
Torque: 12 N·m (120 kgf·cm, 8 ft·lbf)

9. INSTALL RESERVOIR

(a) Install a new grommet to the reservoir.

(b) Install the strainer.

(c) Install the cover to the cap.



- (d) Insert the flat-head screwdriver into the slit of the cover to the extent that it reaches the reservoir cap. Turn the cap and the cover together to install them.
- (e) Install the reservoir with 2 bolts.

Torque: 6.9 N·m (70 kgf·cm, 61 in.·lbf)