

INSTALLATION

1. INSTALL SLIDING YOKE

- Check that the front wheels are facing straight ahead.
- Install the thrust stopper and sliding yoke.
- Temporarily tighten the bolt.

2. INSTALL STEERING COLUMN ASSEMBLY

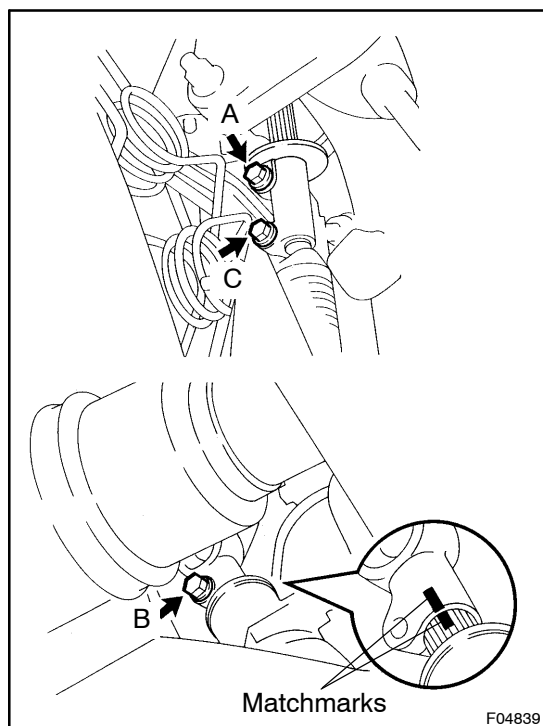
- Torque the 4 column assembly set nuts.
Torque: 25 N·m (260 kgf·cm, 19 ft·lbf)
- Connect the connectors.

3. INSTALL LOWER DUST COVER

Install the clamp.

4. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

Temporarily tighten the bolt.



5. CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY

- Align the matchmarks on the intermediate shaft and control valve shaft.
- Torque the bolt C.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- Torque the bolt B.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- Torque the bolt A.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

6. INSTALL NO. 2 HEATER TO REGISTER DUCT

Tighten the screw.

7. INSTALL LH LOWER PANEL

Tighten the 4 bolts.

8. INSTALL LOWER NO. 1 PANEL

- Tighten the pad set screw.
- Connect the hood lock release lever and fuel lid release lever with the 4 screws.

9. INSTALL CLUSTER FINISH PANEL

Install the connector.

10. INSTALL COWL TRIM

Install the clip.

11. INSTALL SCUFF PLATE

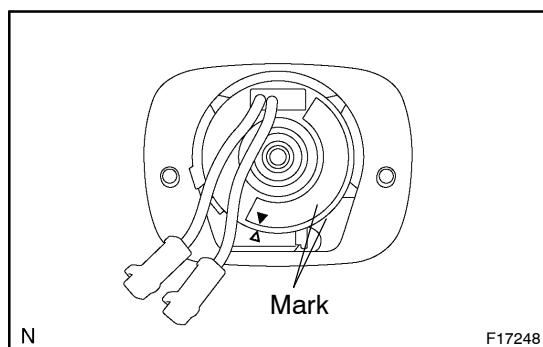
12. INSTALL SPIRAL CABLE (See page [BE-33](#))

13. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- Tighten the 3 screws.
- Connect the airbag connector.
- Connect the 5 connectors.

14. INSTALL UPPER AND LOWER COLUMN COVERS

Tighten the screws.

**15. CENTER SPIRAL CABLE**

- Check that the front wheels are facing straight ahead.
- Turn the cable counterclockwise by hand until it becomes harder to turn the cable.
- Then rotate the cable clockwise about 2.5 turns to align the mark.

HINT:

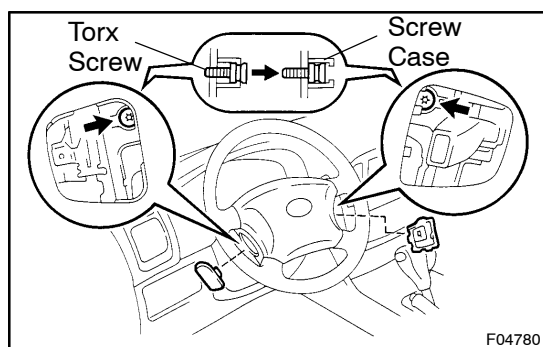
The cable will rotate about 2.5 turns to either left or right of the center.

16. INSTALL STEERING WHEEL

- Align the matchmarks on the wheel and main shaft.
- Torque the wheel set nut.
Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)
- Connect the connector.

17. INSTALL STEERING WHEEL PAD**NOTICE:**

- **Never use airbag parts from another vehicle. when replacing parts, replace with new ones.**
- **Make sure the wheel pad is installed to the specified torque.**
- **If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.**
- **When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.**



- Connect the connector.
- Connect the 2 airbag connectors.
- Install the pad after confirming that the circumference groove of the torx screw is caught on the screws case.
- Using a torx socket wrench, torque the 2 screws.
Torque: 8.8 N·m (90 kgf·cm, 78 in·lbf)
- Install the steering wheel lower No. 2 and No. 3 covers.

18. PERFORM VGRS SYSTEM CALIBRATION

(See page [DI-804](#))