

BODY

TORQUE SPECIFICATION

SS00L-12

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper cover x Body Bolt:	8.5	87	76 in.·lbf
Front bumper cover x Body Screw:	3.0	31	27 in.·lbf
Fog light x Front bumper cover	5.0	51	44 in.·lbf
Front bumper reinforcement x Body	58	591	43
REAR BUMPER	–	–	–
Rear bumper cover x Body	20	204	15
Reflex reflector x Rear bumper cover	4.9	50	43 in.·lbf
Rear bumper step reinforcement x Extension mounting bracket	12.5	127	11
Extension mounting bracket x Body	19	195	14
Rear bumper reinforcement x Body	20	204	15
Tow hitch receiver x Body	85	867	63
HOOD	–	–	–
Hood x Hood side hinge	18	185	13
Radiator grille x Body	4.9	50	43
FRONT DOOR	–	–	–
Door glass x Window regulator	8.0	82	71 in.·lbf
Window regulator x Door panel	8.0	82	71 in.·lbf
Door lock x Door panel	5.0	51	44 in.·lbf
Outside handle x Door panel	5.0	51	44 in.·lbf
Door lock cylinder x Outside handle	5.0	51	44 in.·lbf
Door hinge x Body	23	235	17
Door hinge x Door panel	26	265	19
Door check x Door panel	5.0	51	44 in.·lbf
Door check x Body	23	235	17
Door lock striker x Body	11	115	8
REAR DOOR	–	–	–
Door glass x Window regulator	8.0	82	71 in.·lbf
Window regulator x Door panel	8.0	82	71 in.·lbf
Door lock x Door panel	5.0	51	44 in.·lbf
Outside handle x Door panel	5.0	51	44 in.·lbf
Door hinge x Body	23	235	17
Door hinge x Door panel	26	265	19
Door check x Door panel	5.0	51	44 in.·lbf
Door check x Body	27	275	20
Door lock striker x Body	11	115	8
UPPER BACK DOOR	–	–	–
Back door hinge x Body	28	286	21
Back door hinge x Door panel	31	316	23
Door lock striker x Door panel	11.5	117	8
Back door control x Door panel	5.0	51	44 in.·lbf
Back door lock x Door panel	7.0	71	62 in.·lbf

2004 LEXUS LX470 (RM1056U)

SERVICE SPECIFICATIONS – BODY

Back door outside handle assembly x Door panel	5.0	51	44 in.·lbf
LOWER BACK DOOR	–	–	–
Back door lock x Door panel	5.0	51	44 in.·lbf
Tail gate stay x Door panel	17.5	178	13
Tail gate stay x Body	17.5	178	13
Door hinge x Body	28	286	21
Door hinge x Door panel	31	316	23
Door lock striker x Body	11.5	117	8
Back door lock control x Door panel	5.0	51	44 in.·lbf
Upper back door striker x Door panel	11.5	117	8
Back door key cylinder x Door panel	5.0	51	44 in.·lbf
BACK DOOR STAY	–	–	–
Back door stay x Body	17.5	178	13
Back door stay x Door panel	13	133	10
FRONT WIPER AND WASHER	–	–	–
Wiper arm x Wiper link	20	204	15
Wiper link x Body	5.4	55	48 in.·lbf
REAR WIPER AND WASHER	–	–	–
Wiper motor and link assembly x Door panel	5.4	55	48 in.·lbf
Wiper arm x Wiper link	5.4	55	48 in.·lbf
INSTRUMENT PANEL	–	–	–
Front passenger airbag assembly x Reinforcement	20	204	15
Steering wheel set nut	50	510	37
Front passenger airbag assembly x Instrument panel	6.0	61	53 in.·lbf
SIDE STEP	–	–	–
No. 1 side step bracket x Side step	5.0	51	44 in.·lbf
No. 1 side step bracket x Body	18	184	13
No. 2 side step bracket x Side step	5.0	51	44 in.·lbf
No. 2 side step bracket x Body Bolt:	18	184	13
No. 2 side step bracket x Body Nut:	12	120	9
No. 3 side step bracket x Side step	5.0	51	44 in.·lbf
No. 3 side step bracket x Body	18	184	13
FRONT SEAT	–	–	–
Front seat adjuster x Body	42	430	31
Seatback assembly x Seat adjuster	43	440	32
Armrest x Seatback assembly	37	380	27
Seat cushion assembly x Seat adjuster	21	210	15
Seatback cover x Seatback frame	4.7	48	42 in.·lbf
Seat position sensor x Seat adjuster Driver's side:	8.0	82	71 in.·lbf
REAR NO. 1 SEAT (LH)	–	–	–
Seat cushion hinge x Body	37	380	27
Seatback assembly x Seat adjuster	41	420	30
Seat adjuster x Seat cushion frame	41	420	30
REAR NO. 1 SEAT (RH)	–	–	–
Seat cushion hinge x Body	37	380	27
Seatback assembly x Seat adjuster	37	380	27

2004 LEXUS LX470 (RM1056U)

Seat adjuster x Seat cushion frame	37	380	27
REAR NO. 2 SEAT	–	–	–
Seatback assembly x Reclining adjuster	41	420	30
Reclining adjuster x Seat cushion frame	41	420	30
Seat leg adjuster x Seat cushion frame A Bolt:	18	184	13
Seat leg adjuster x Seat cushion frame B Bolt:	37	380	27
SEAT BELT	–	–	–
Outer belt shoulder anchor x Adjustable anchor	42	430	31
Adjustable anchor x Body	42	430	31
Outer belt shoulder anchor x Body	42	430	31
Seat belt reclining detecting part x Seat back assembly	3.9	40	35 in.·lbf
Seat belt floor anchor x Body	42	430	31
Retractor x Body Upper Side:	5.0	51	44 in.·lbf
Retractor x Body Lower Side:	42	430	31
Retractor x Seatback frame	42	430	31
Inner belt x seat cushion frame	42	430	31
Inner belt x Rear seat lock	42	430	31
Lap type center with inner belt x Seat cushion frame	42	430	31
Rear seat shoulder belt guide x Seatback frame	42	430	31
CRS tether anchor cover bracket x Body	27	275	20
SPOILER	–	–	–
Rear spoiler assembly x Body	5.0	51	44 in.·lbf