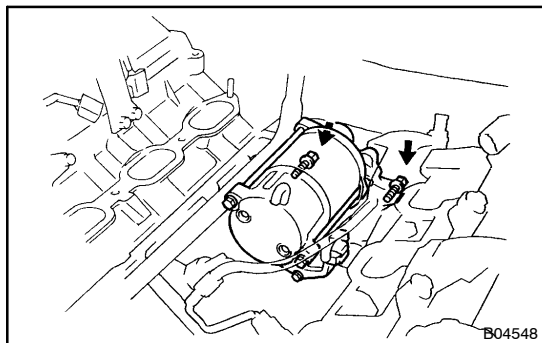


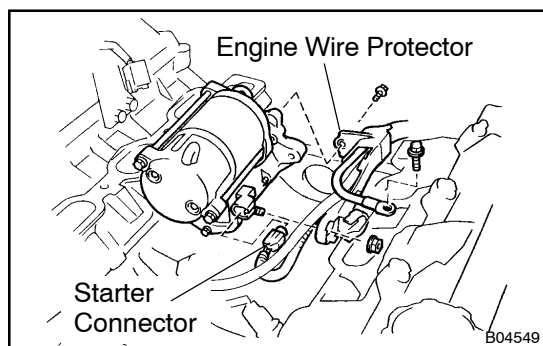
REMOVAL

1. REMOVE V-BANK COVER
2. REMOVE INTAKE AIR CONNECTOR
3. REMOVE INTAKE MANIFOLD ASSEMBLY
(See page [EM-35](#))



4. REMOVE STARTER

- (a) Remove the 2 bolts holding the starter to the cylinder block.
- (b) Disconnect the starter from the cylinder block.



- (c) Disconnect the starter connector.
- (d) Remove the nut, bolt and disconnect the starter wire.
- (e) Remove the bolt, and disconnect the engine wire protector from the starter.
- (f) Remove the starter.