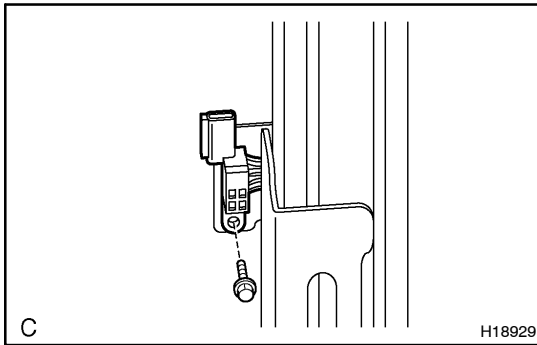




REASSEMBLY

1. Driver's Side:

INSTALL SEAT POSITION SENSOR

Install the seat position sensor with a new bolt, then connect the connector.

Part No.:

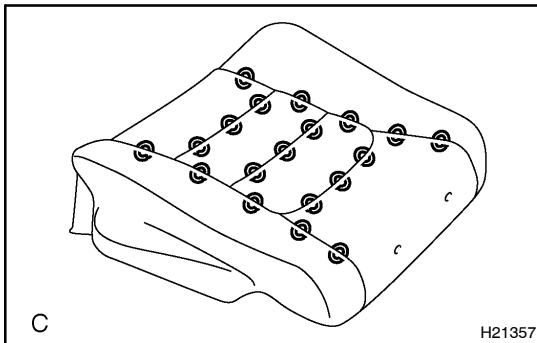
Bolt: 90119-06871

Torque: 8.0 N·m (82 kgf·cm, 71 in·lbf)

2. INSTALL SEAT POSITION CONTROL RELAY

Install the 2 bolts and the seat position control relay, then connect the connectors.

Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf)

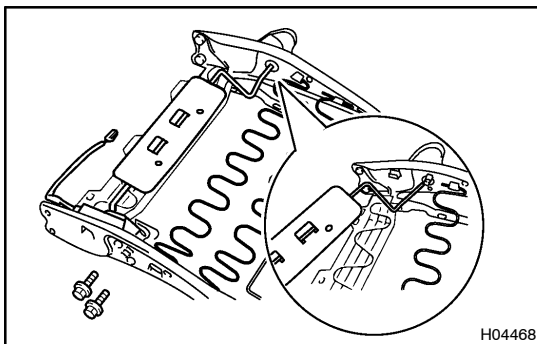


3. INSTALL SEATBACK COVER

Install the seatback cover to the seatback pad with new hog rings.

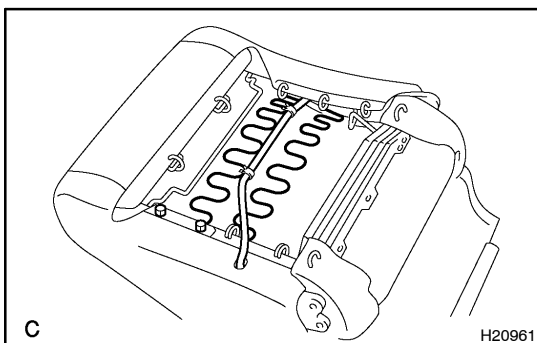
4. INSTALL POWER SEAT MOTOR ASSEMBLY

Install the power seat motor assembly with the 4 screws.



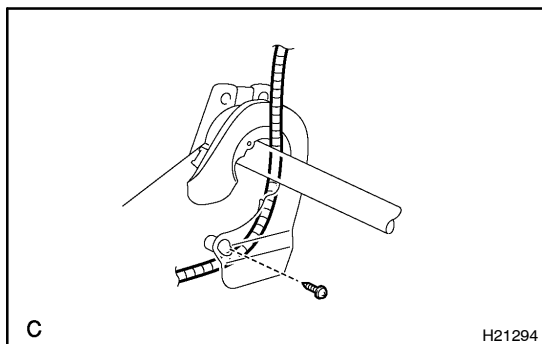
5. INSTALL LUMBER SUPPORT

Install the lumbar support and the spacer with the 2 bolts.



6. INSTALL SEATBACK FRAME

- Install the seatback cover to the seatback frame.
- Install new hog rings the clamps, and the 2 bolts.
Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)
- Install the 2 headrest supports.



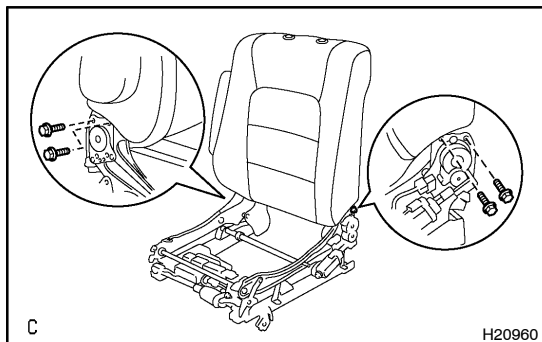
7. INSTALL SEATBACK ASSEMBLY

- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with the screw so that the connector is placed in between.

NOTICE:

When handling the airbag connector, take care not to damage the airbag wire harness.

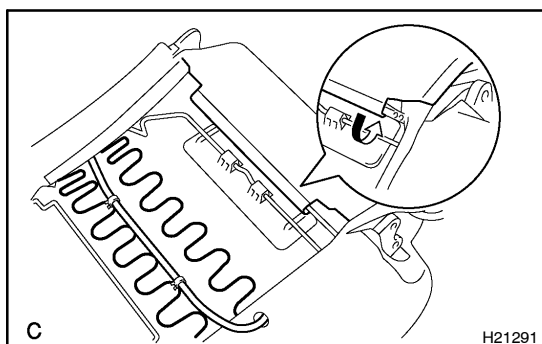
- (b) Install the LH reclining adjuster inside shield with the screw.



- (c) Install the seatback assembly with the 4 bolts.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (d) Install new hog rings.



- (e) Hang the hook.

- (f) Connect the connectors.

8. INSTALL ARMREST

Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)

9. INSTALL HEADREST

10. INSTALL SEAT CUSHION COVER (See page [BO-140](#))

11. INSTALL SEAT CUSHION FRAME

- (a) Install the seat cushion frame with new hog rings to the seat cushion cover with pad.

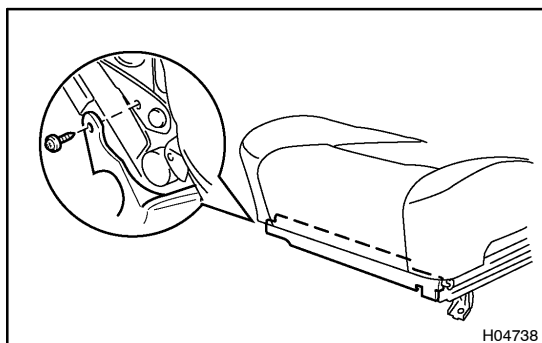
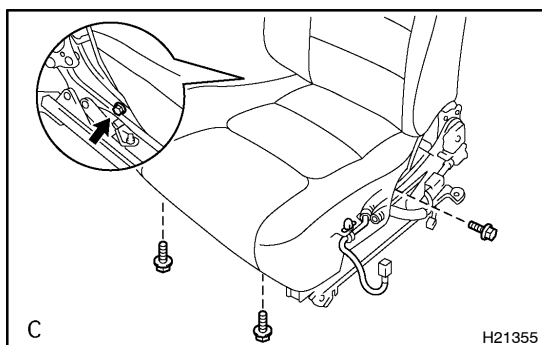
- (b) Hang the hook.

12. INSTALL SEAT CUSHION ASSEMBLY

- (a) Install the seat cushion assembly with the 4 bolts to the seat adjuster.

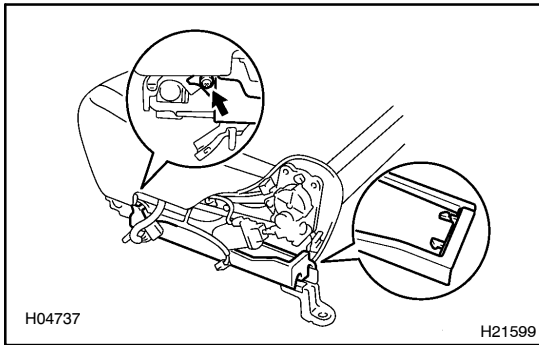
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

- (b) Engage the wire harness clamp.

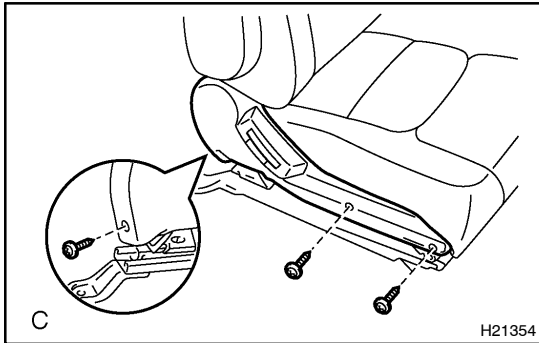


13. INSTALL FRONT SEAT CUSHION SHIELD

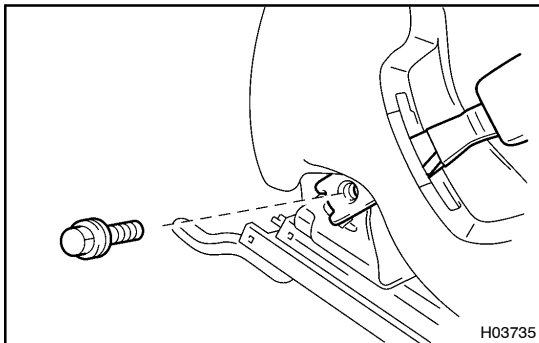
Install the seat cushion shield with the screw.

**14. INSTALL LOWER SEAT CUSHION SHIELD**

Install the seat cushion shield with the screw.

**15. INSTALL SEAT CUSHION INNER SHIELD**

Install the seat cushion inner shield with the 3 screws.

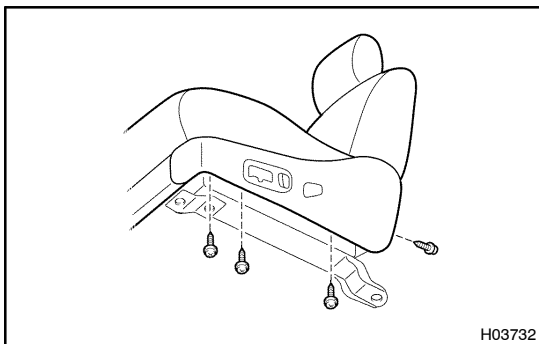
**16. INSTALL FRONT SEAT INNER BELT**

- (a) Engage the clamp, then connect the connector.
- (b) Install the inner belt with the bolt.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

17. INSTALL SEAT CUSHION OUTER SHIELD

- (a) Install the power seat switch with the 3 screws.
- (b) Install the lumbar support switch with the 2 screws.
- (c) Connect the connectors as shown in the illustration.



- (d) Install the seat cushion outer shield with the 4 screws.
- (e) Install the power seat switch knobs.

18. INSTALL SEATBACK BOARD