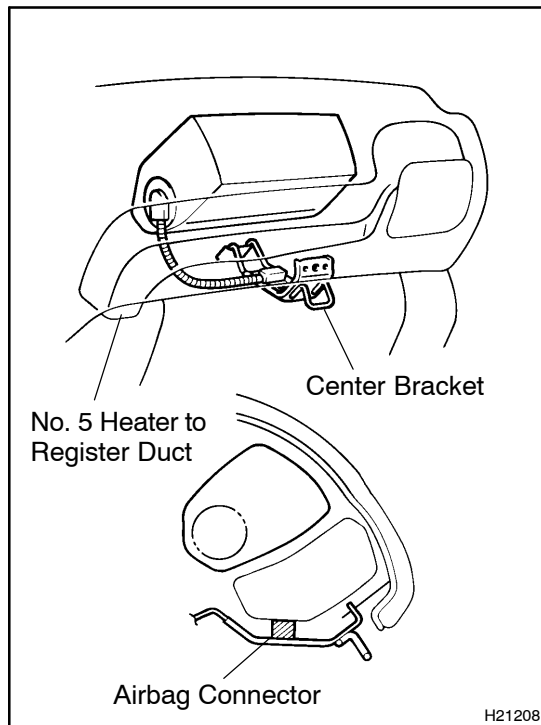


INSTALLATION

1. **INSTALL REINFORCEMENT**
2. **w/ Night View:**
INSTALL NIGHT VIEW BATTERY ECU
Install the night view battery ECU with the 2 screws.
3. **INSTALL NO. 1 BRACE**
4. **INSTALL FLOOR BRACE**
5. **INSTALL GLOVE COMPARTMENT DOOR DAMPER**
6. **INSTALL NO. 4 HEATER TO REGISTER DUCT**
7. **INSTALL NO. 3 HEATER TO REGISTER DUCT**
8. **INSTALL ECM (See page [SF-60](#))**



9. **INSTALL INSTRUMENT PANEL**

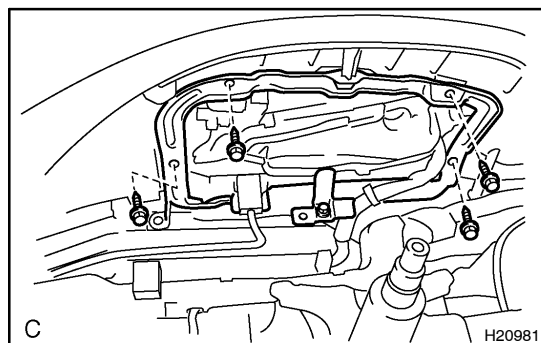
HINT:

- Install the airbag connector between the No. 5 heater to register duct and the center bracket temporarily, then install the instrument panel.
 - Remove the airbag connector before installing the lower No. 2 panel.
- (a) Install the 6 bolts, the 2 nuts and the instrument panel, then connect the connectors.
 - (b) Install the 2 bolts to the front passenger airbag assembly.
Torque: 20 N·m (204 kgf·cm, 15 ft·lbf)
 - (c) Connect the junction connectors.

HINT:

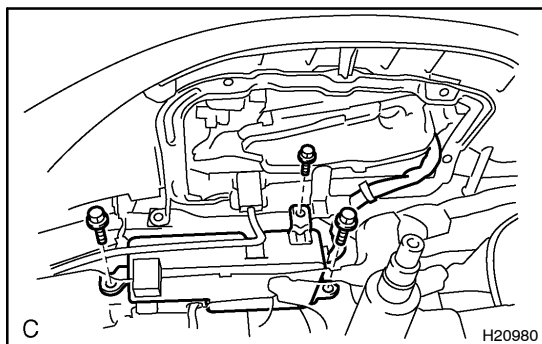
The connectors can be connected by tightening the bolts.

10. **INSTALL TRANSCIEVER FINISH PLATE NO. 2 ASSEMBLY**



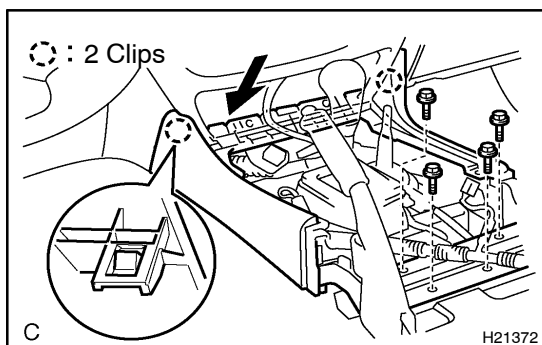
11. **w/ Night View:** **INSTALL NIGHW VIEW DISPLAY**

Install the nighw view display with the 4 screws.



**12. w/ Night View:
INSTALL NIGHT VIEW ECU**

- (a) Connect the connectors to the night view ECU.
- (b) Install the night view ECU with the 3 bolts.

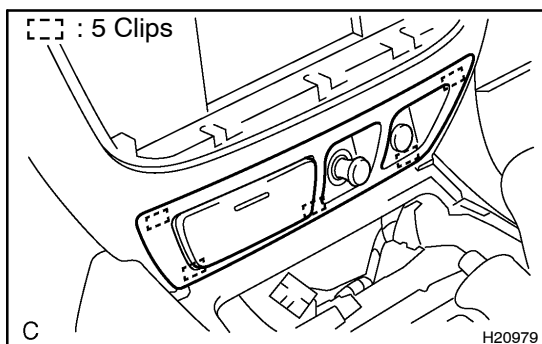


13. INSTALL FRONT CONSOLE BOX AND CONSOLE BOX MOUNTING BRACKET NO. 4

Install the front console box and the console box mounting bracket No. 4 with the 4 bolts.

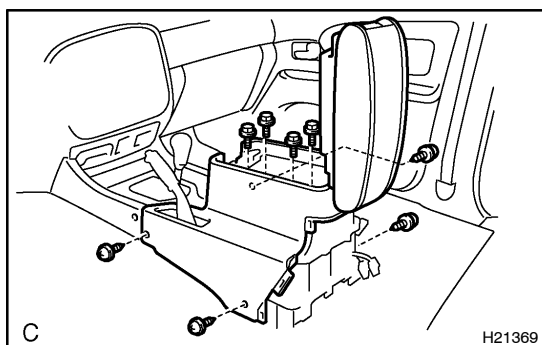
14. INSTALL FRONT ASH RECEPTACLE RETAINER

- (a) Install the front ash receptacle retainer with the 2 screws.
- (b) Install the front ash receptacle box.



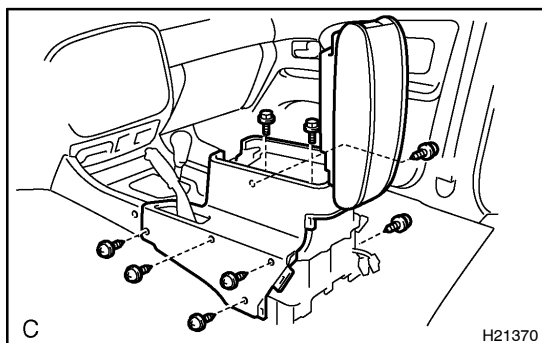
15. INSTALL CENTER LOWER CLUSTER FINISH PANEL

Connect the connectors, then install the center lower cluster finish panel.



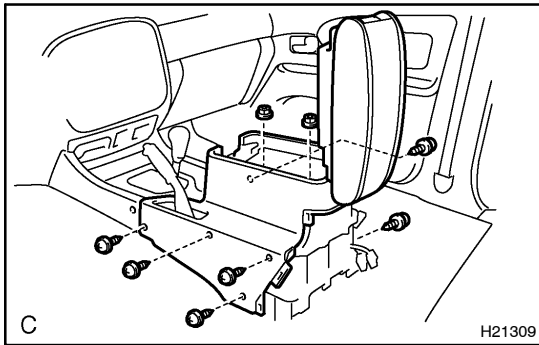
**16. w/o Disc Player Changer, LEXUS Link System:
INSTALL REAR CONSOLE BOX**

Install the rear console box with the 4 bolts and the 4 screws.



**17. w/ Disc Player Changer:
INSTALL REAR CONSOLE BOX**

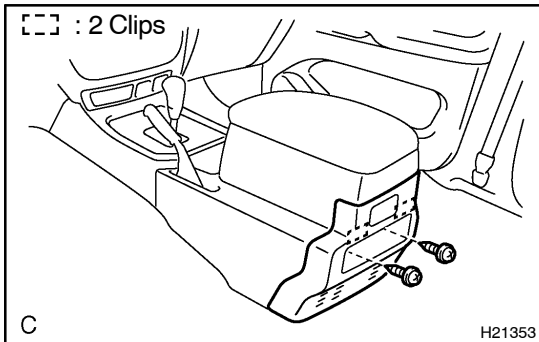
Install the rear console box with the 2 bolts and the 6 screws.

**18. w/ LEXUS Link System:****INSTALL REAR CONSOLE BOX**

Install the rear console box with the 2 nuts, the 6 screws.

19. INSTALL REAR RADIO CONTROL PANEL

Install the rear radio control panel with the 3 screws, and connect the connector.

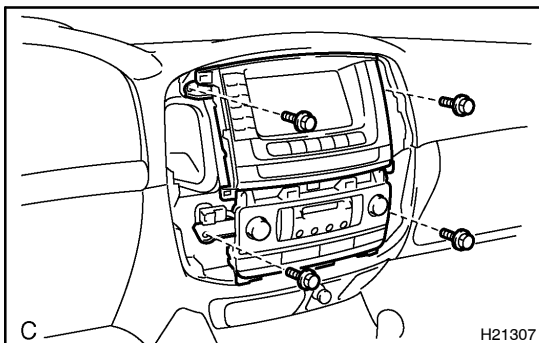
**20. INSTALL CONSOLE REAR END PANEL**

(a) Install the console rear end panel with the 2 screws.

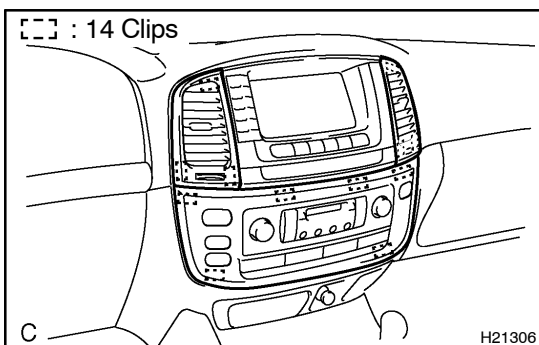
(b) Install the console cup holder box.

21. INSTALL UPPER CONSOLE PANEL

Install the upper console panel, then install the transfer shift lever knob.

**22. INSTALL RADIO WITH A/C CONTROL ASSEMBLY**

Install the radio with A/C control with the 4 bolts.

**23. INSTALL INSTRUMENT CLUSTER FINISH PANEL**

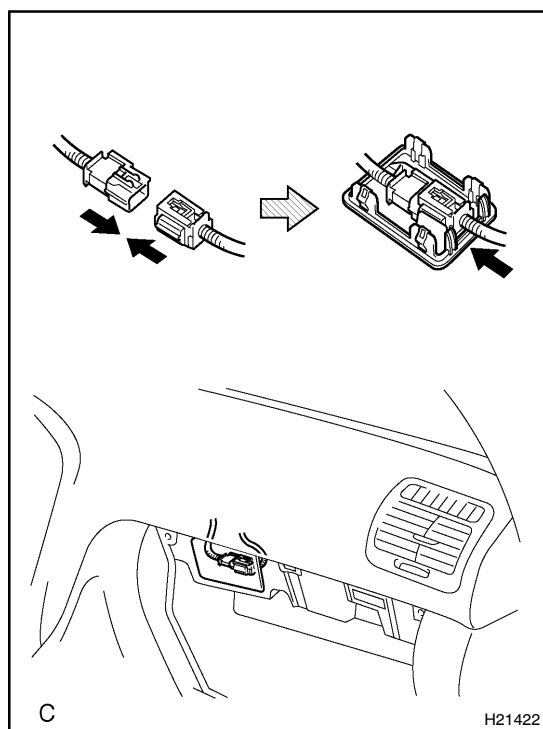
Connect the connectors, then install the instrument cluster finish panel.

24. INSTALL CENTER REGISTER

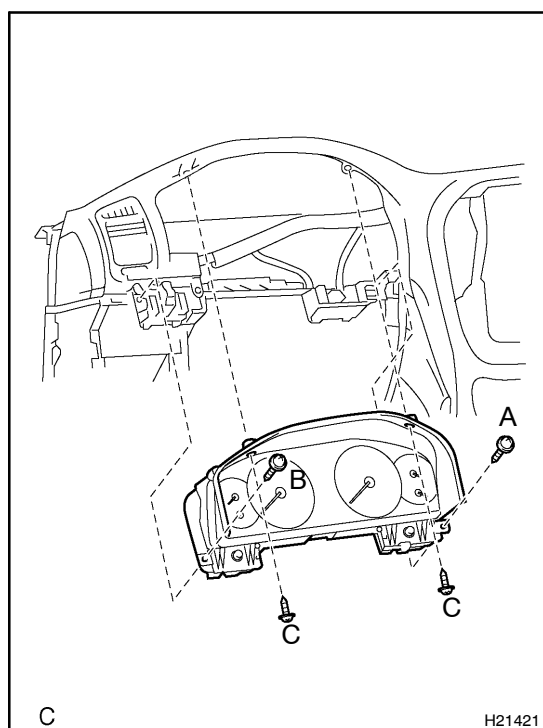
Install the center register.

25. INSTALL LOWER NO. 2 PANEL

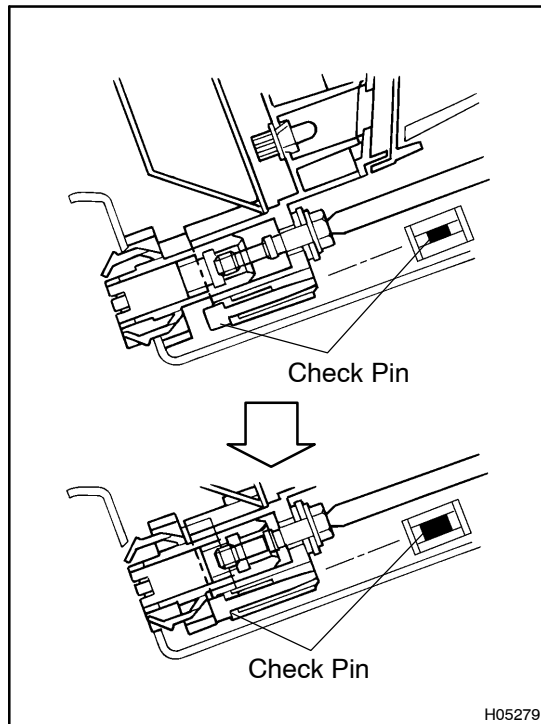
Install the lower No. 2 panel with the 3 screws.

**26. CONNECT AIRBAG CONNECTOR**(See page [RS-39](#))**27. INSTALL GLOVE COMPARTMENT DOOR**

- (a) Connect the glove compartment door damper clip, then install the glove compartment door.
- (b) Install the 2 screws.

**28. INSTALL COMBINATION METER**

- (a) Check that the set-in connectors are connected in the installation holes on the instrument panel securely.
- (b) Place the combination meter on the instrument panel.
- (c) Install the combination meter by tightening the screws, A, B and C in the order.



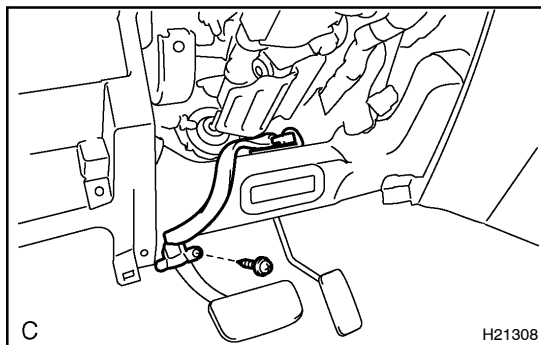
(d) Tighten the connection bolts.

HINT:

- When the connection is completed, the bolts should turn vainly, causing turning noise.
- Check that the connection check pins protrude from the lower side of the connection bolts.

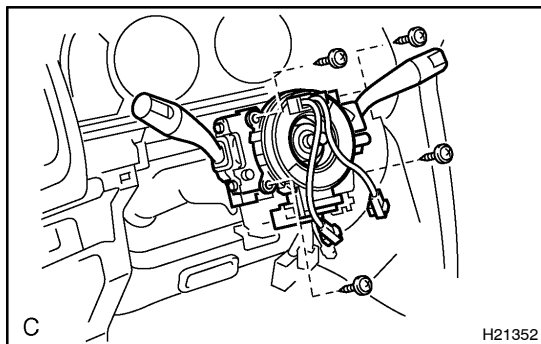
NOTICE:

Follow the procedures in the order of (c) and (d). Otherwise, the set-in connectors on the wire harness side and on the meter side might not be connected properly.



29. INSTALL NO. 2 HEATER TO REGISTER DUCT

- Install the No. 2 heater to register duct with the screw.
- Install the transceiver finish plate No. 1 assembly with the screw, and connect the connector.



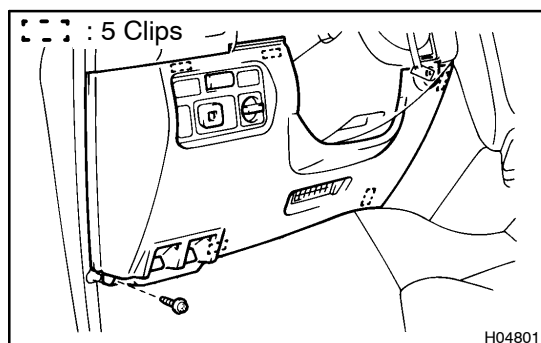
30. INSTALL COMBINATION SWITCH

- Install the combination switch with the 4 screws.
- Install the clamp, then connect the connectors.

31. INSTALL COLUMN COVERS

Install the column covers with the 3 screws.

32. INSTALL LH LOWER PANEL

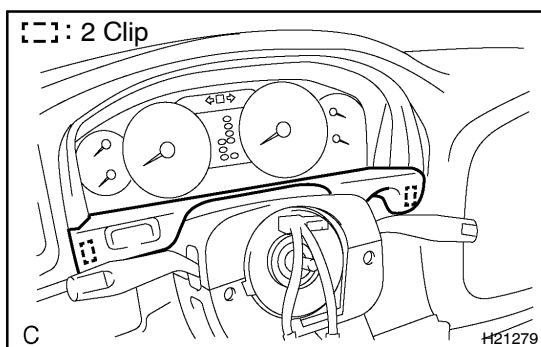


33. INSTALL LOWER NO. 1 PANEL

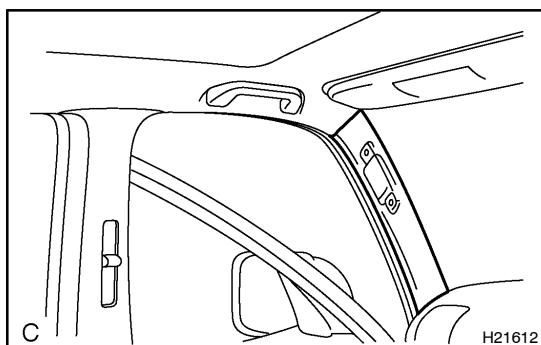
Connect the connector, then install the lower No. 1 panel with the screw.

34. INSTALL HOOD LOCK AND FUEL LID CONTROL CABLE LEVER

- Install the fuel lid control cable lever with the 2 screws.
- Install the hood lock control cable with the 2 screws.

**35. INSTALL CLUSTER FINISH PANEL**

Connect the connector and the cluster finish panel.

36. INSTALL STEERING WHEEL (See page [SR-19](#))**37. INSTALL STEERING WHEEL PAD(See page [SR-19](#))****38. INSTALL FRONT PILLAR GARNISH**

- (a) Install the front pillar garnish.
- (b) Use the same manner described above to the other side.
- (c) Install the assist grip with the 2 screws, then install the 2 assist grip plugs.
- (d) Use the same manner described above to the other side.

39. INSTALL FRONT DOOR OPENING TRIMS**40. INSTALL COWL SIDE TRIMS****41. INSTALL FRONT DOOR SCUFF PLATES**