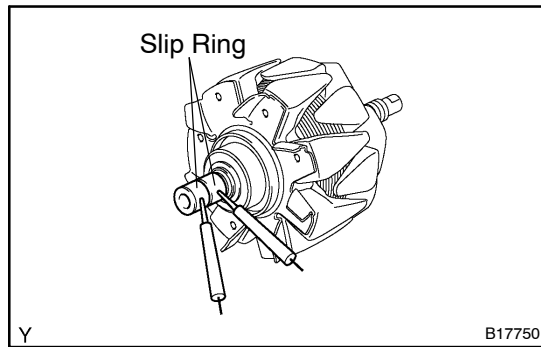




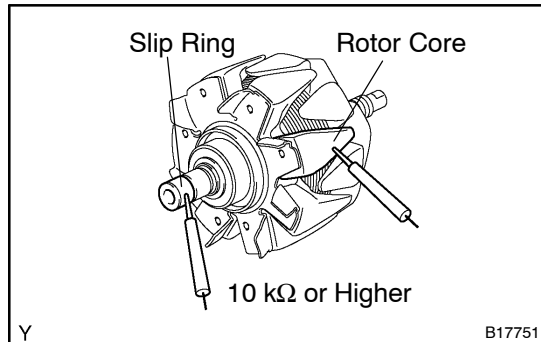
## INSPECTION

### 1. INSPECT GENERATOR ROTOR

- (a) Check if the rotor has an open circuit.  
 (1) Using an ohmmeter, measure the resistance between the slip rings.

**Standard: 2.3 to 2.7  $\Omega$  at 20°C (68°F)**

If the resistance is not as specified, replace the rotor.

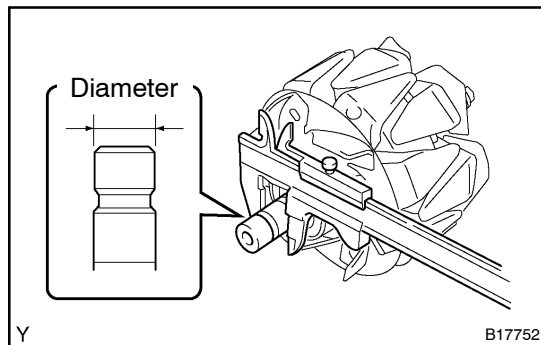


- (b) Check if the rotor is grounded.  
 Using an ohmmeter, check the resistance between the slip ring and the rotor core.

**Standard: 10 k $\Omega$  or higher**

If the resistance is not as specified, replace the rotor.

- (c) Check that the slip rings are not rough or scored.  
 If rough or scored, replace the rotor.

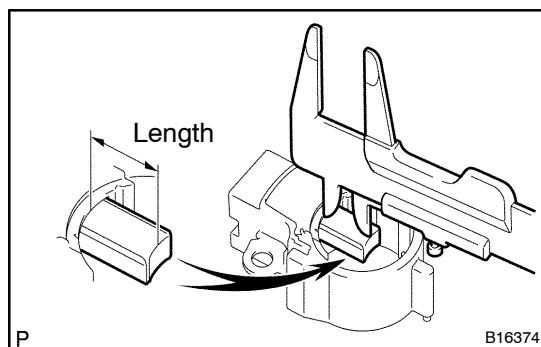


- (d) Using a vernier caliper, measure the slip ring diameter.

**Specified diameter:**

**14.2 to 14.4 mm (0.559 to 0.567 in.)**

If the diameter is less than the minimum, replace the rotor.



### 2. INSPECT BRUSH HOLDER

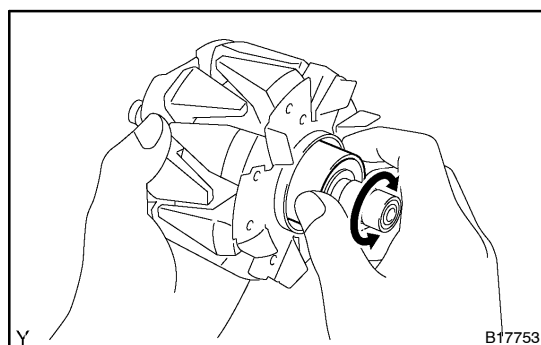
Using a vernier caliper, measure the exposed brush length.

**Standard exposed brush length:**

**10.5 mm (0.413 in.)**

**Minimum exposed brush length: 4.5 mm (0.177 in.)**

If the exposed brush length is less than the minimum, replace the holder.



### 3. INSPECT BEARING

Check that the bearing is not rough or worn.

If necessary, replace the generator rotor.