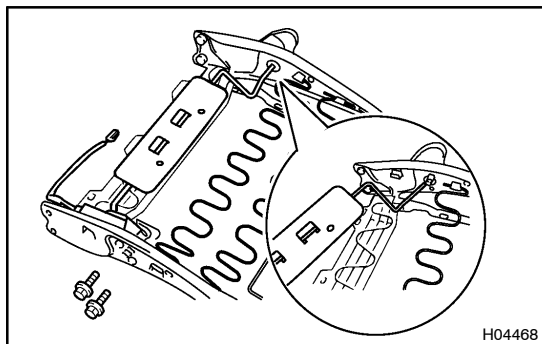


## INSTALLATION

### NOTICE:

Never use airbag parts from another vehicle. When replacing parts, replace them with new parts.

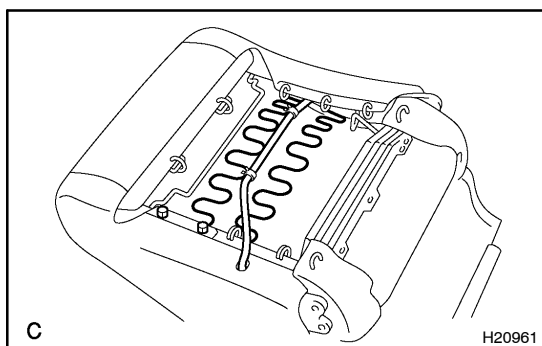


### 1. INSTALL LUMBER SUPPORT

Install the lumbar support with the 2 bolts.

### 2. INSTALL SEATBACK FRAME

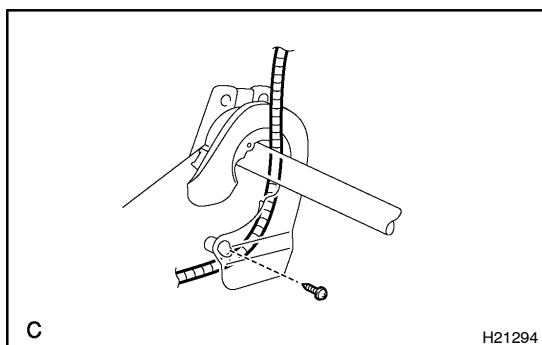
- (a) Install the seatback cover to the seatback frame.



- (b) Install new hog rings, clamps and the 2 bolts.

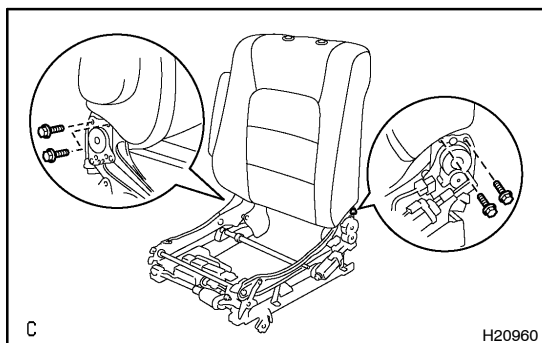
**Torque: 4.7 N·m (48 kgf·cm, 42 in·lbf)**

- (c) Install the 2 headrest supports.



### 3. INSTALL SEATBACK ASSEMBLY

- (a) Place the airbag connector along the inner seat adjuster, and then install the RH reclining adjuster inside shield with a screw so that the connector is placed in between.



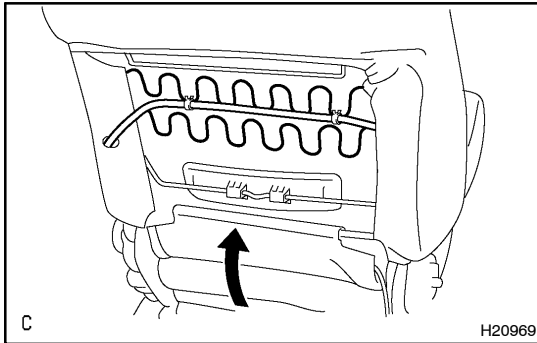
- (b) Install the seatback assembly with the 4 bolts.

**Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)**

### NOTICE:

- Make sure that the seatback assembly is installed to the specified torque.
- If the seatback assembly has been dropped, or there are cracks, dents or other defects in the case or connector, replace the seatback assembly with a new one.

- When installing the seatback assembly, take care it is not to be pinched between other parts.
- (c) Install new hog rings.

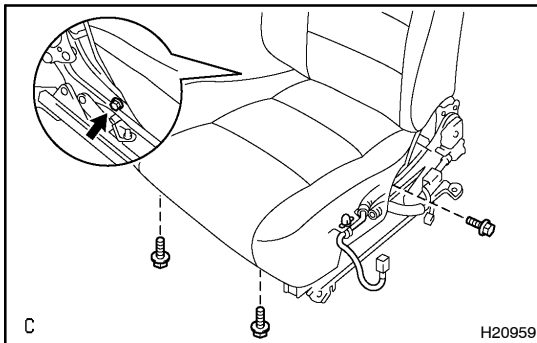


- (d) Hang the hook.  
(e) Connect the connectors.

#### 4. INSTALL ARMREST

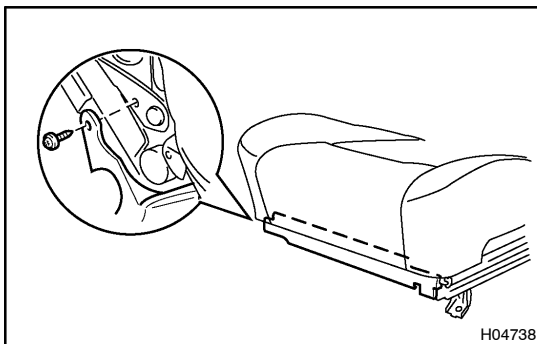
**Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)**

#### 5. INSTALL HEADREST



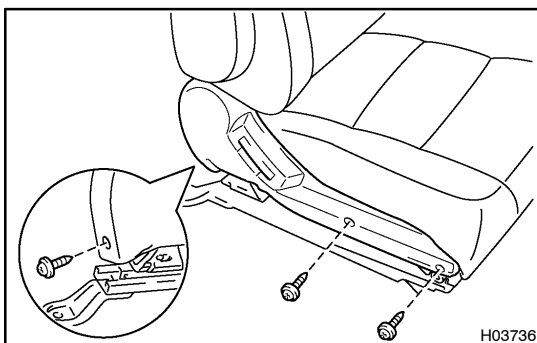
#### 6. INSTALL SEAT CUSHION ASSEMBLY

- (a) Install the seat cushion assembly with the 4 bolts.  
**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**  
(b) Engage the wire harness clamp.



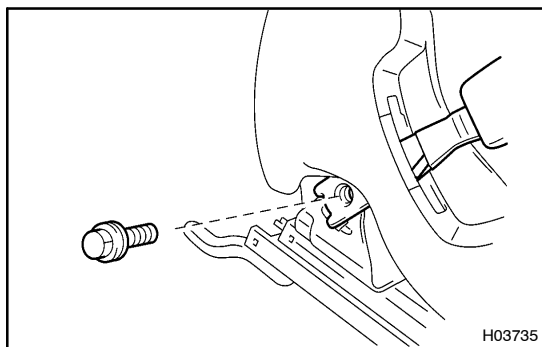
#### 7. INSTALL FRONT SEAT CUSHION SHIELD

Install the seat cushion shield with the screw.



#### 8. INSTALL LOWER SEAT CUSHION SHIELD

Install the lower seat cushion shield with the screws.

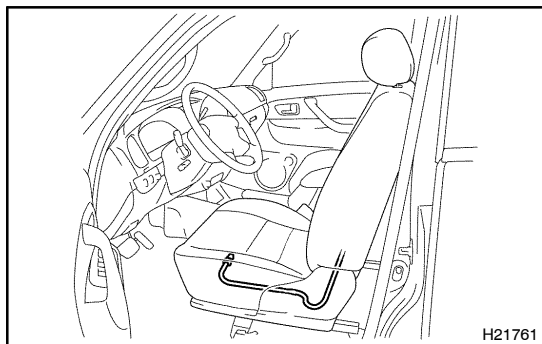
**9. INSTALL FRONT SEAT INNER BELT**

- (a) Engage the clamp, then connect the connector.
- (b) Install the inner belt with the bolt.

**Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)**

**10. INSTALL SEAT CUSHION OUTER SHIELD**

- (a) Connect the connectors.
- (b) Install the seat cushion outer shield with the 3 screws.

**11. INSTALL SEATBACK BOARD****12. INSTALL FRONT SEAT**

- (a) Install the front seat.

**NOTICE:**

**Be careful not to damage body**

- (b) Connect the connectors.
- (c) Install the 4 bolts.

**Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)**

- (d) Install the 4 seat track covers.