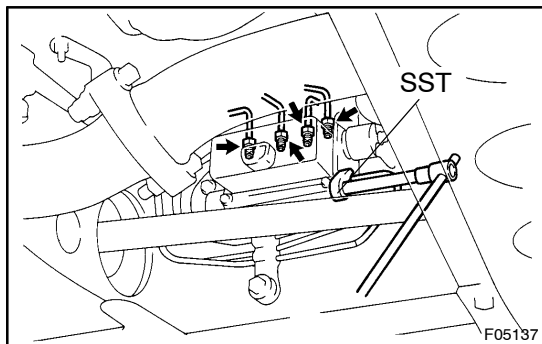


REMOVAL

1. DISCONNECT CONNECTOR



2. DISCONNECT AHC FLUID LINES

Using SST, disconnect the 5 AHC fluid lines from the control valve assembly.

SST 09023-00101

Torque: 15 N·m (155 kgf·cm, 11 ft·lbf)

3. REMOVE CONTROL VALVE ASSEMBLY

(a) Remove the 3 nuts and control valve assembly.

Torque: 5.5 N·m (55 kgf·cm, 48 in·lbf)

(b) Remove the 3 holders, cushions and cushion bolts from the control valve assembly.

Torque: 7.8 N·m (80 kgf·cm, 69 in·lbf)

(c) Remove the 4 bolts and cover.

Torque: 4.4 N·m (45 kgf·cm, 38 in·lbf)

(d) Remove the gasket.

HINT:

At the time of installation, replace the used gasket with a new one.