

## TORQUE SPECIFICATION

| Part tightened                        | N·m       | kgf·cm | ft·lbf    |
|---------------------------------------|-----------|--------|-----------|
| Generator x Cylinder block            | Bolt      | 39     | 29        |
|                                       | for nut A | 39     | 29        |
|                                       | for nut B | 15.5   | 11        |
| Generator Wiew x Generator            | 9.8       | 100    | 87 in·lbf |
| PS Vane Pump x Vane Pump Bracket      | 17        | 175    | 13        |
| Radiator Assembly x Body              | 20        | 200    | 15        |
| Fan Shroud x Radiator Assembly        | 5.0       | 50     | 43 in·lbf |
| Bearing retainer x Drive end frame    | 2.3       | 23     | 20 in·lbf |
| Rectifier end frame x Drive end frame | 5.8       | 59     | 51 in·lbf |
| Generator pulley x Rotor              | 110.3     | 1,125  | 81        |
| Brush holder x Rectifier end frame    | 1.8       | 18     | 16 in·lbf |
| Rear end cover x Rectifier end frame  | 4.6       | 47     | 41 in·lbf |