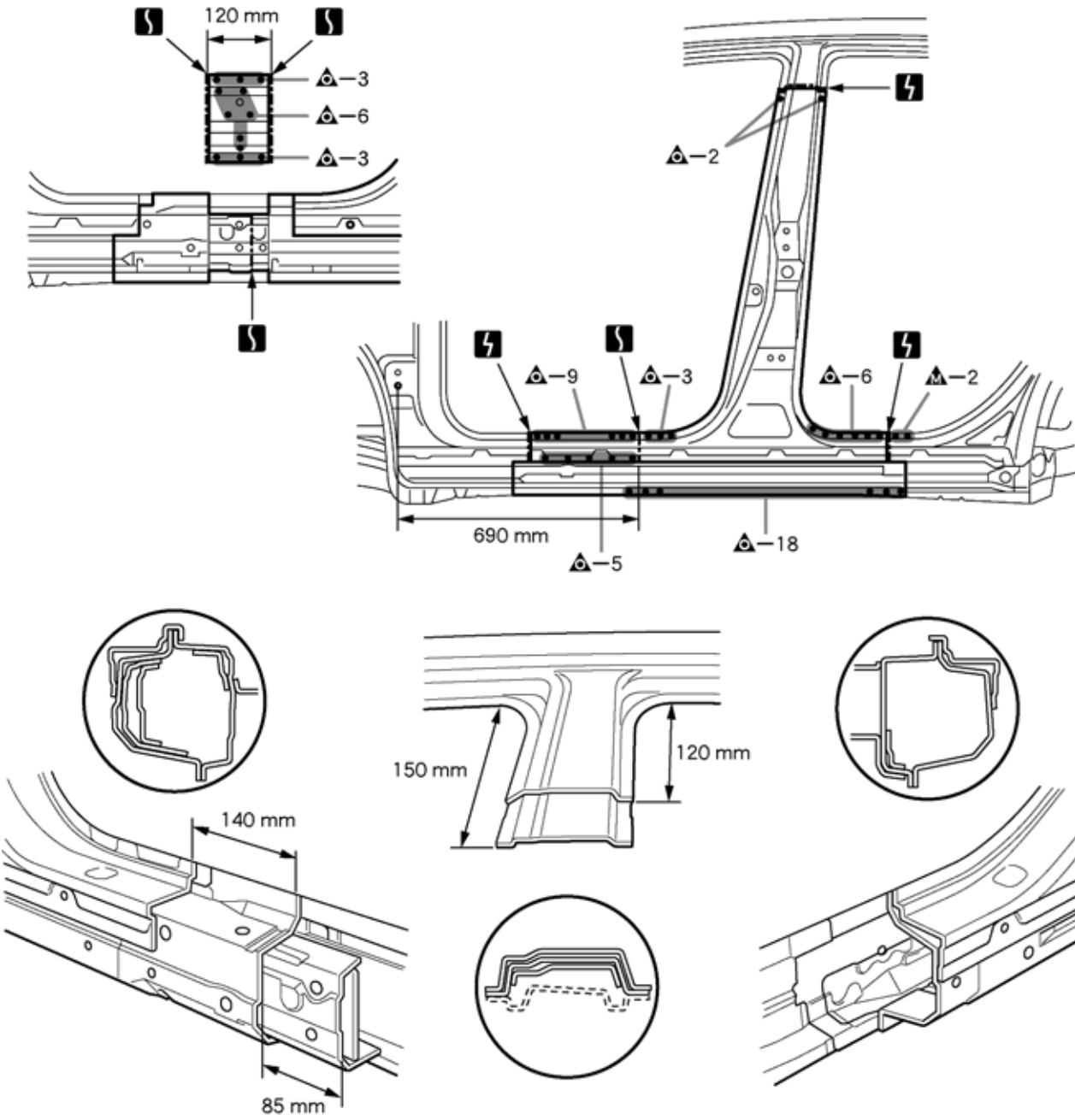
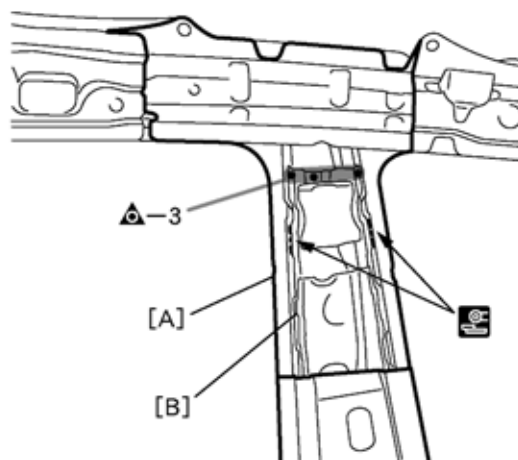
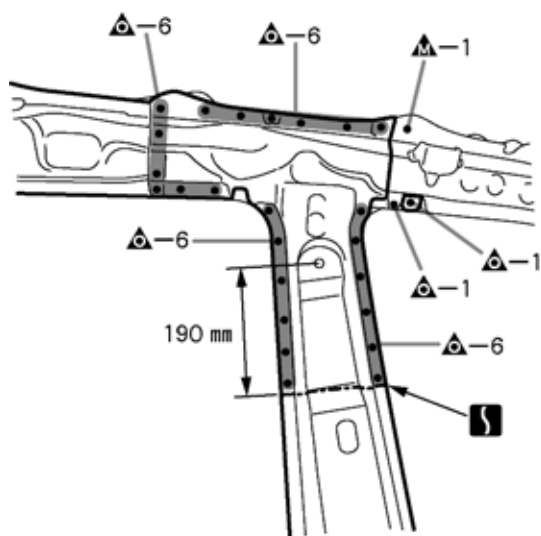
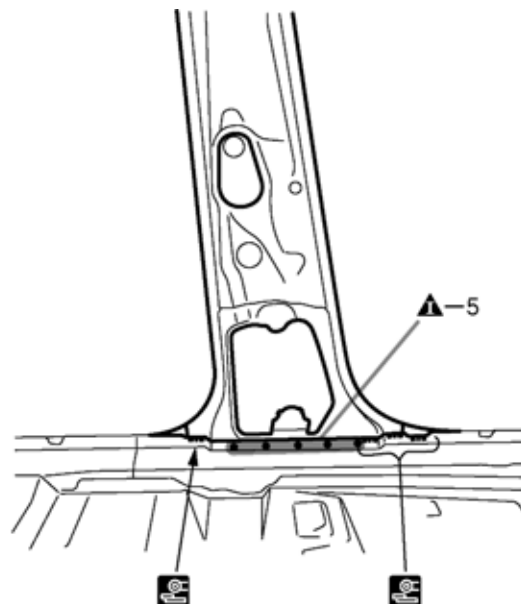
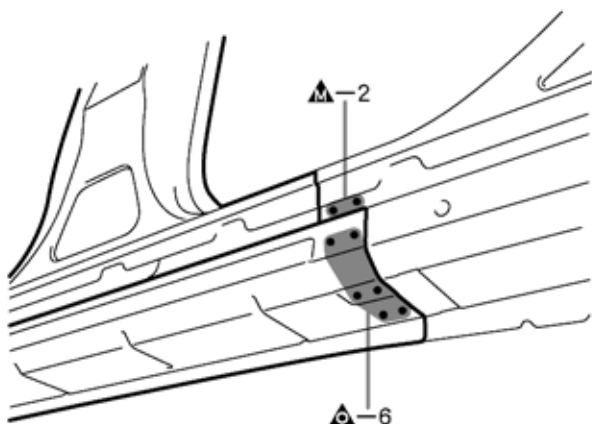


CENTER BODY PILLAR (CUT) REPLACEMENT	 F14848-A
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REMOVAL  F20670
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F14849

POINT

1 Separate [A] and [B] at the weld part, at then remove the center body pillar.

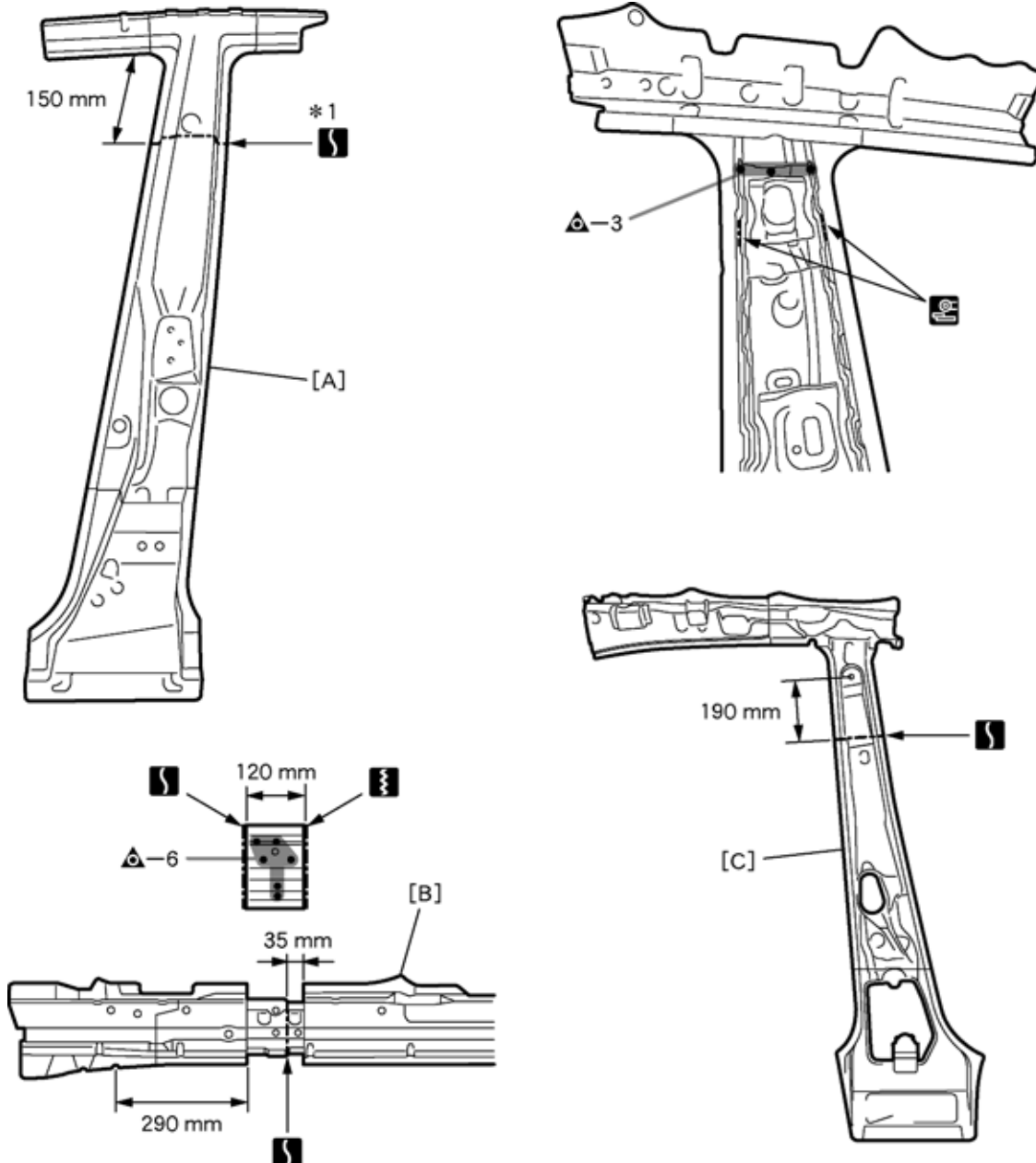
PART NAME

[A] Center Body Pillar Upper Reinforcement
190 mm (7.48 in.)

[B] Center Body Pillar Upper Hinge No.1 Reinforcement

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



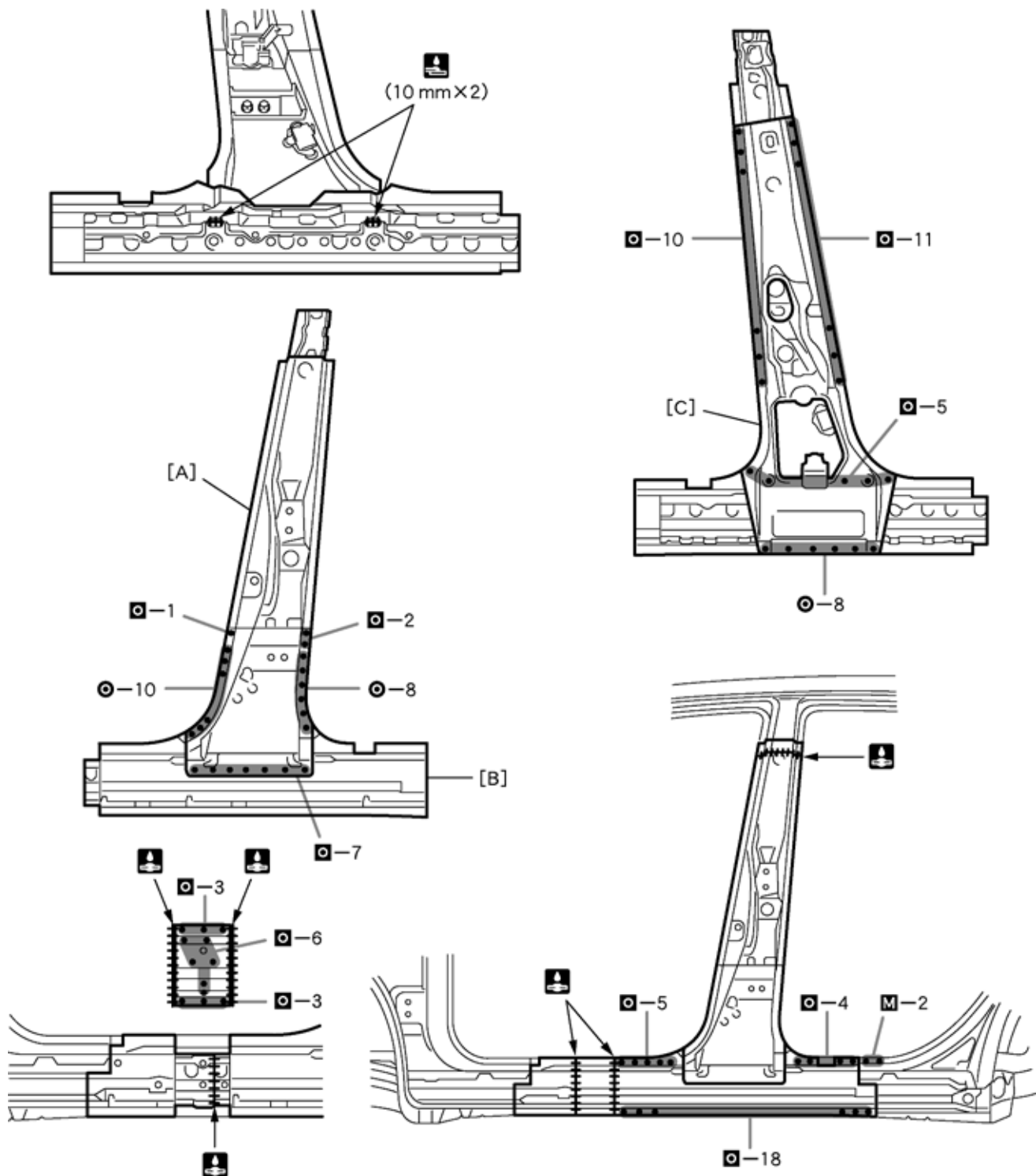
F20671

POINT

1 *1: Take care not to damage the internal reinforcement.

PART NAME

[A] Center Body Pillar Reinforcement	[B] Rocker Outer Panel	[C] Center Body Inner Pillar
35 mm (1.38 in.)	120 mm (4.72 in.)	150 mm (5.91 in.)
		190 mm (7.48 in.)
		290 mm (11.42 in.)



F20672

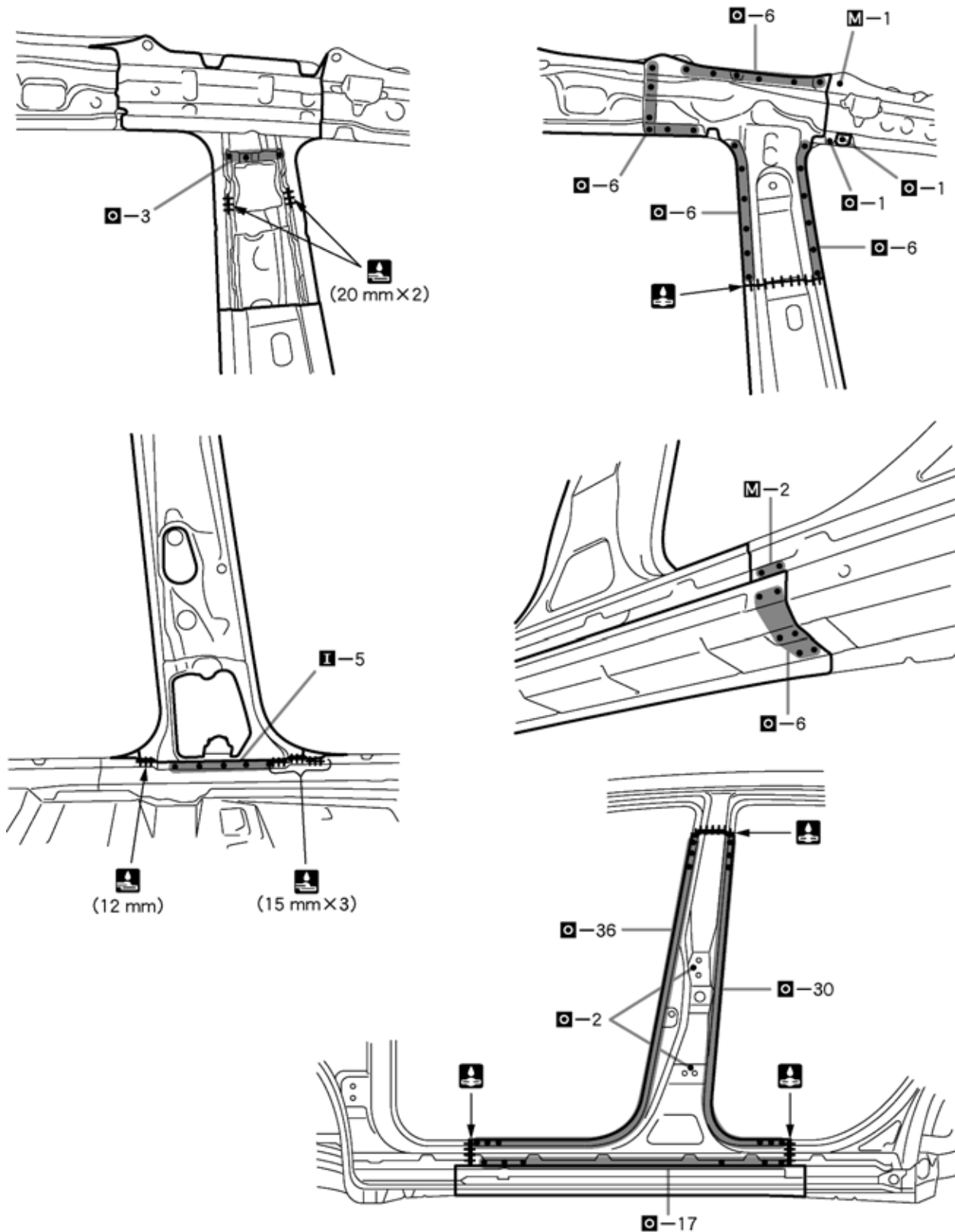
POINT

- 1 Before temporarily installing the new parts, weld the [A], [B] and [C] with the standard points.
- 2 Inspect the fitting of the front door and rear door, etc., before welding, since this affects the appearance of the finish.

PART NAME

[A] Center Body Pillar Reinforcement [B] Rocker Outer Panel [C] Center Body Inner Pillar

10 mm (0.39 in.)



F20673

POINT

- 1 After welding the reinforcement to the vehicle side, install the outer panel.

12 mm (0.47 in.)

15 mm (0.59 in.)

20 mm (0.79 in.)