

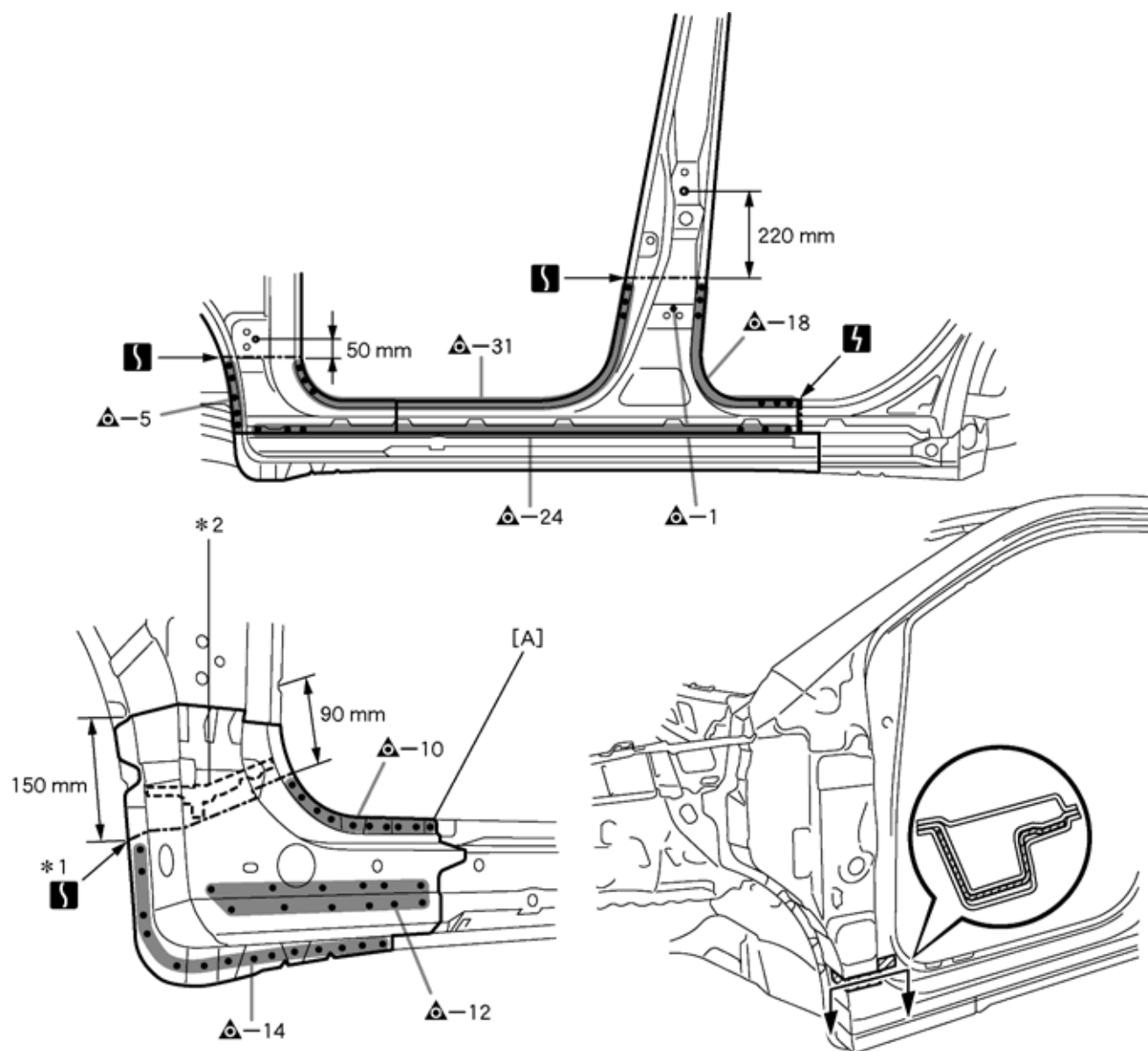
ROCKER OUTER PANEL (CUT)

REPLACEMENT



F20696-A

REMOVAL



F20696

POINT

- 1 [A] is Reuse.
- 2 *1: When cutting the [A], be careful not to cut the *2. The *2 is approximately 15 mm (0.59 in.) above the [A].
- 3 When cutting the outer panel, be careful not to cut the pad.

PART NAME

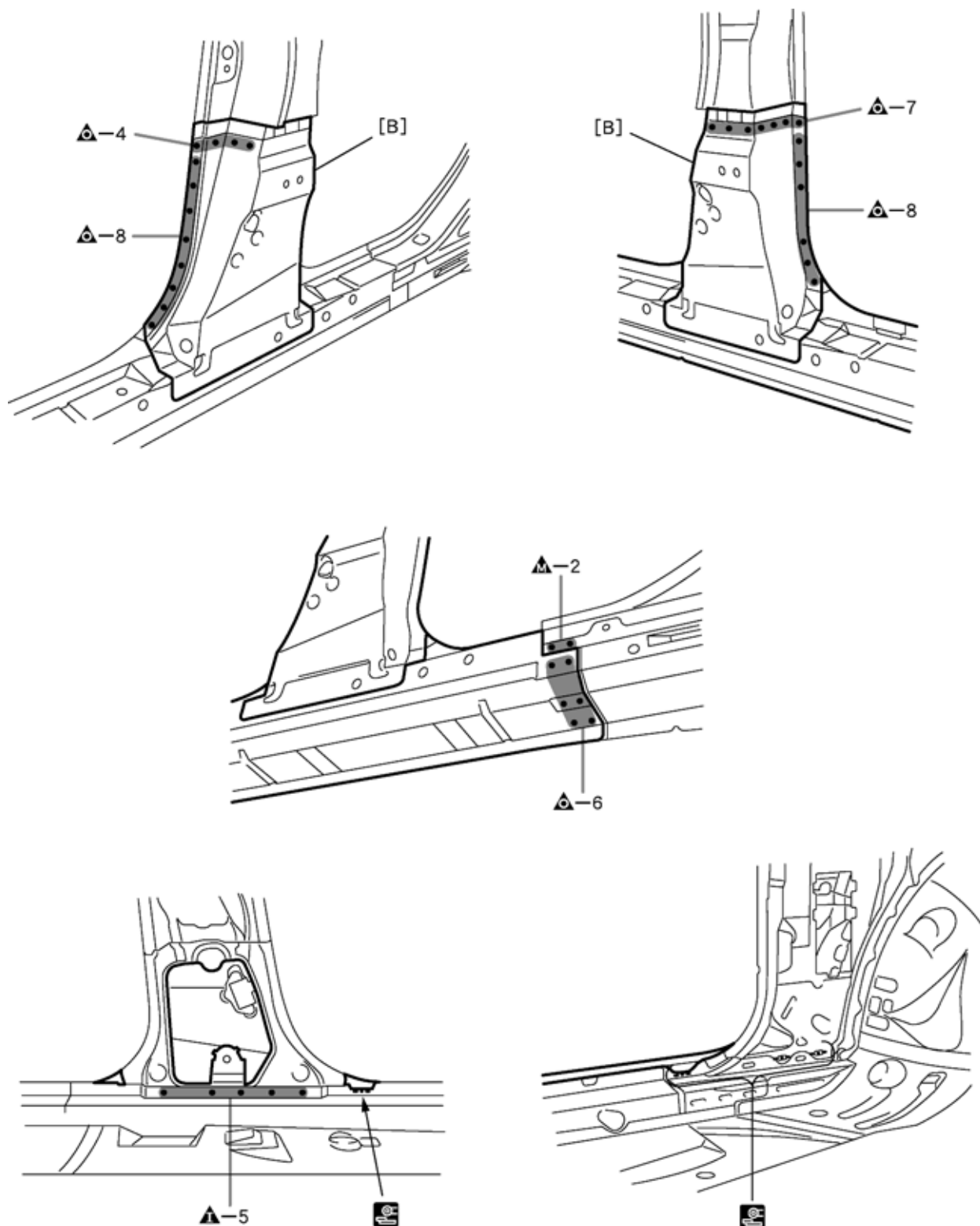
[A] Front Pillar Lower Reinforcement

50 mm (1.97 in.)

90 mm (3.54 in.)

150 mm (5.91 in.)

220 mm (8.66 in.)



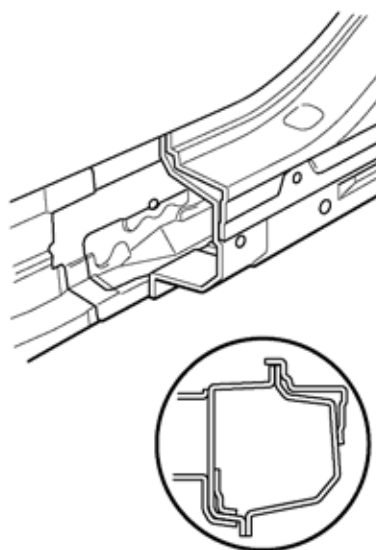
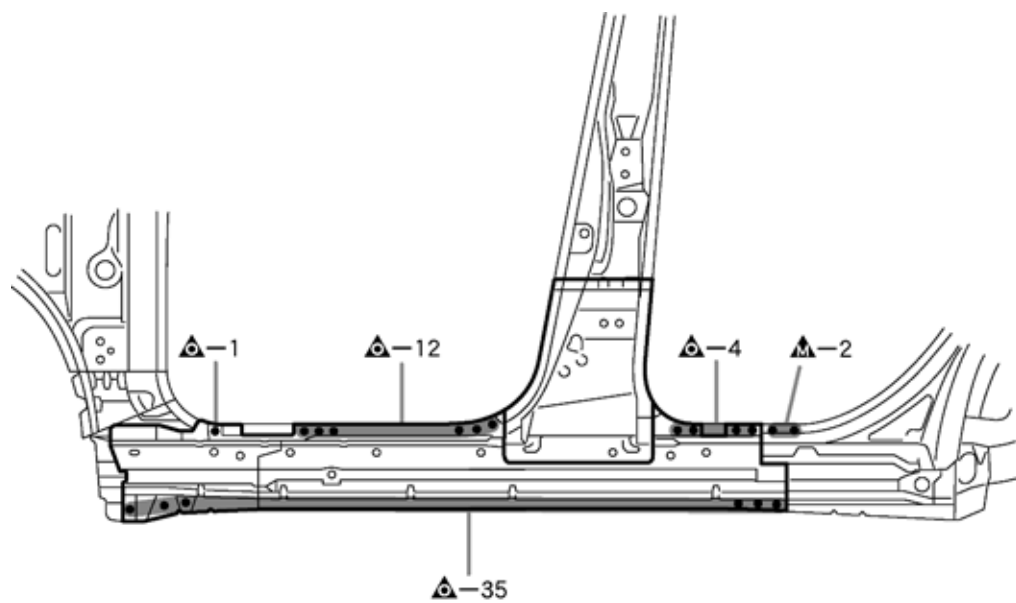
F20697

POINT

- 1 Remove the [B] at the same time.
- 2 After removing the outer panel, remove the rocker outer panel.

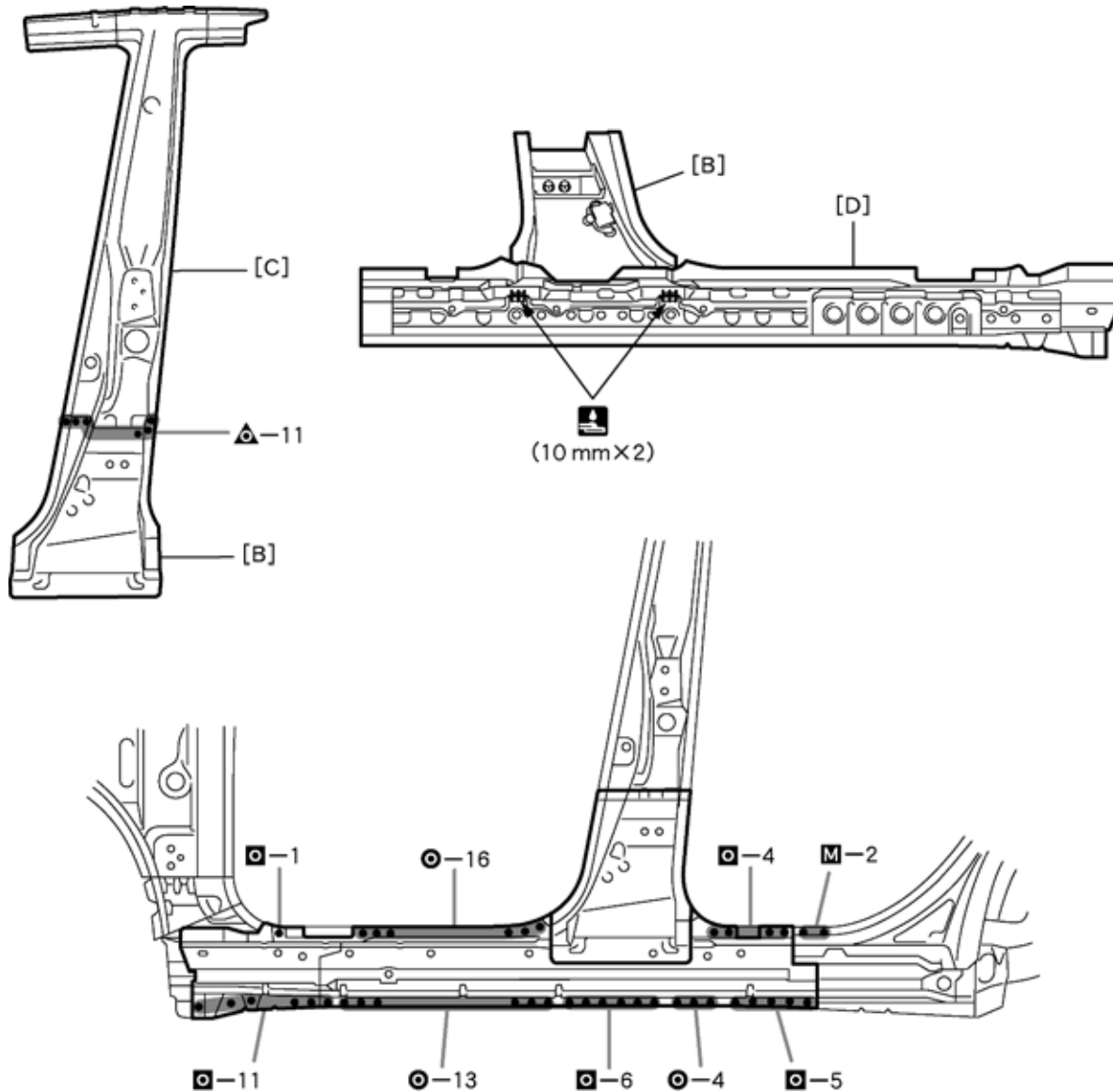
PART NAME

[B] Center Body Pillar Lower Reinforcement



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20699

POINT

- 1 Remove the [B] from the [C].
- 2 Inspect the fitting of the front door and rear door etc., before welding, since this affects the appearance of the finish.

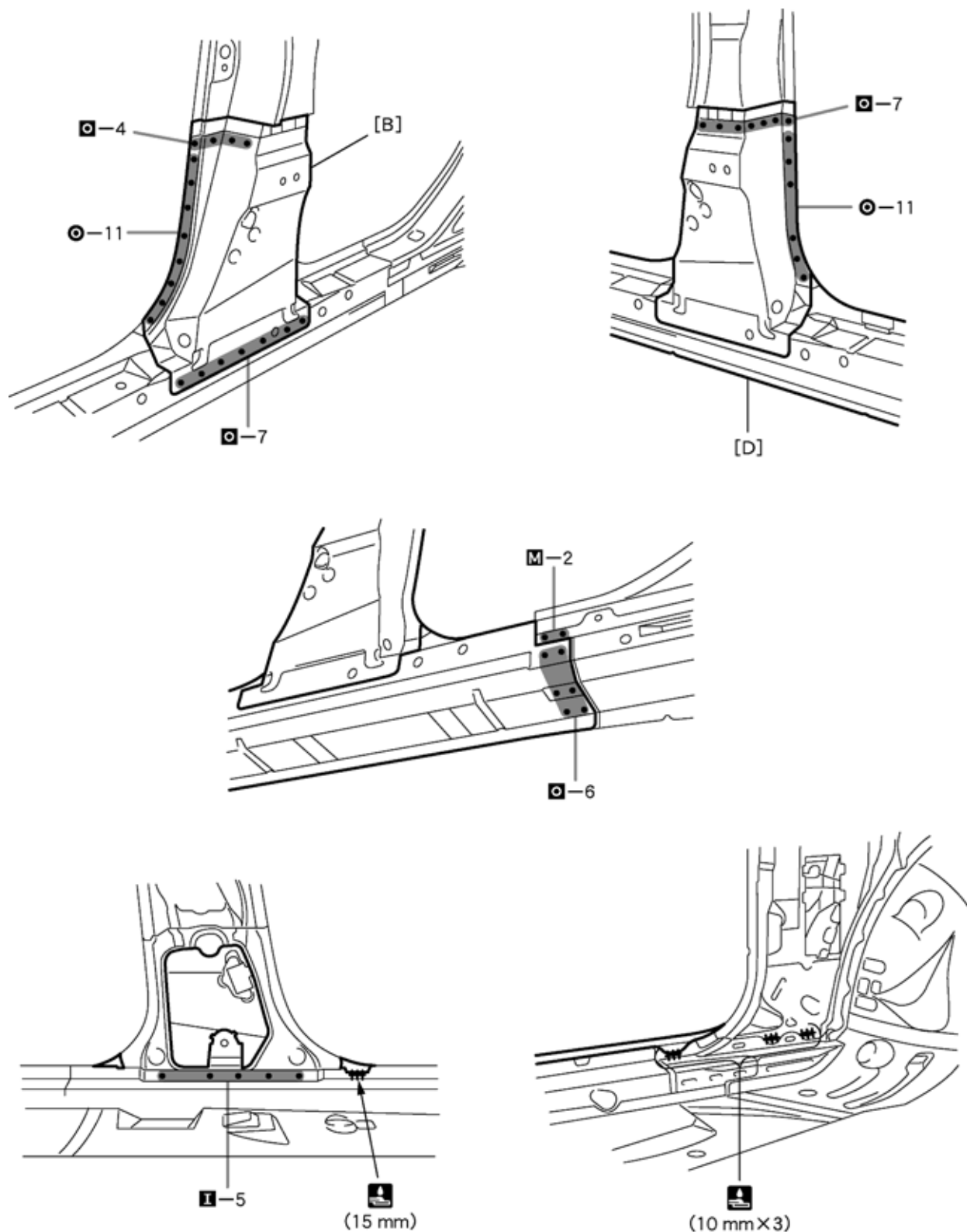
PART NAME

[B] Center Body Pillar Lower Reinforcement

[C] Center Body Pillar Upper Reinforcement

[D] Rocker Outer Panel

10 mm (0.39 in.)



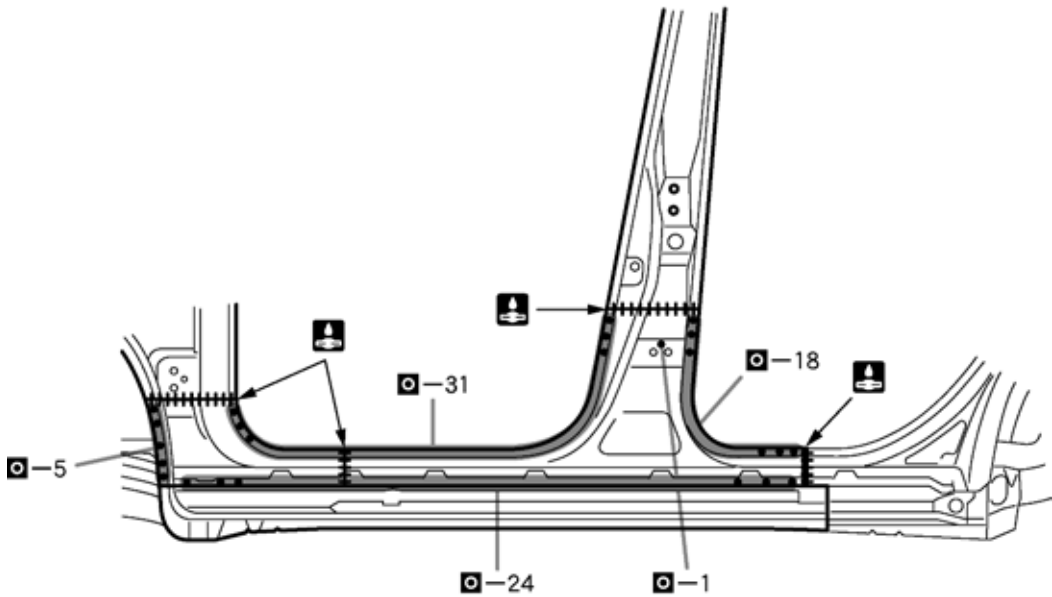
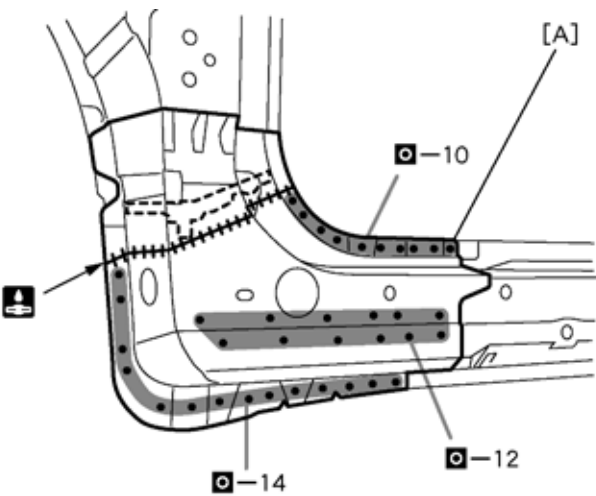
F20700

POINT

1 After welding the [B] and [D] to the vehicle side, install the outer panel.

PART NAME

[B] Center Body Pillar Lower Reinforcement [D] Rocker Outer Panel



F20701

PART NAME
[A] Front Pillar Lower Reinforcement