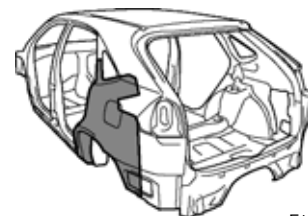


QUARTER WHEEL HOUSING OUTER PANEL (ASSY)

REPLACEMENT

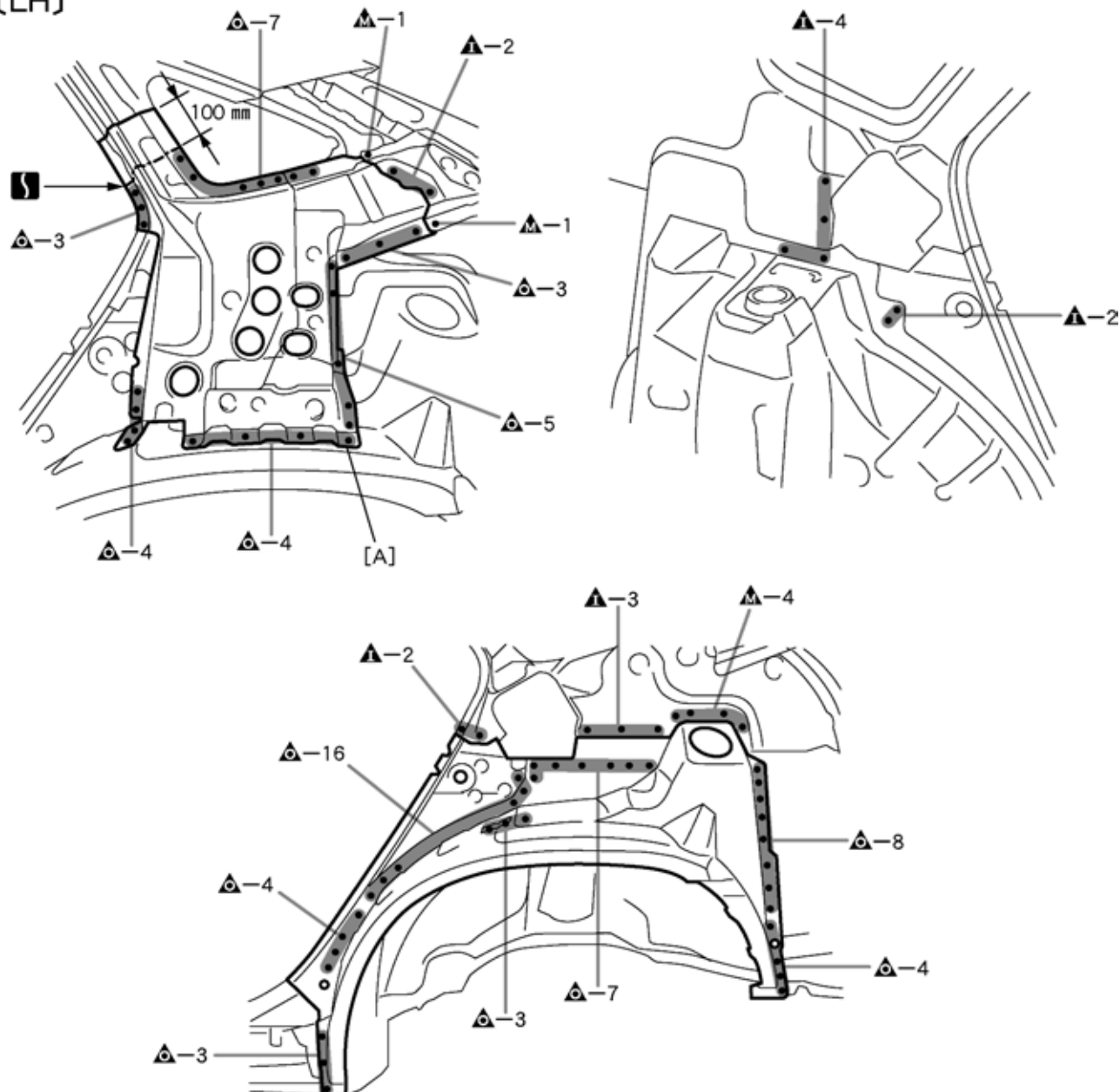
With the rocker panel No.5 reinforcement removed.



F14871-A

REMOVAL

[LH]



F20714

POINT

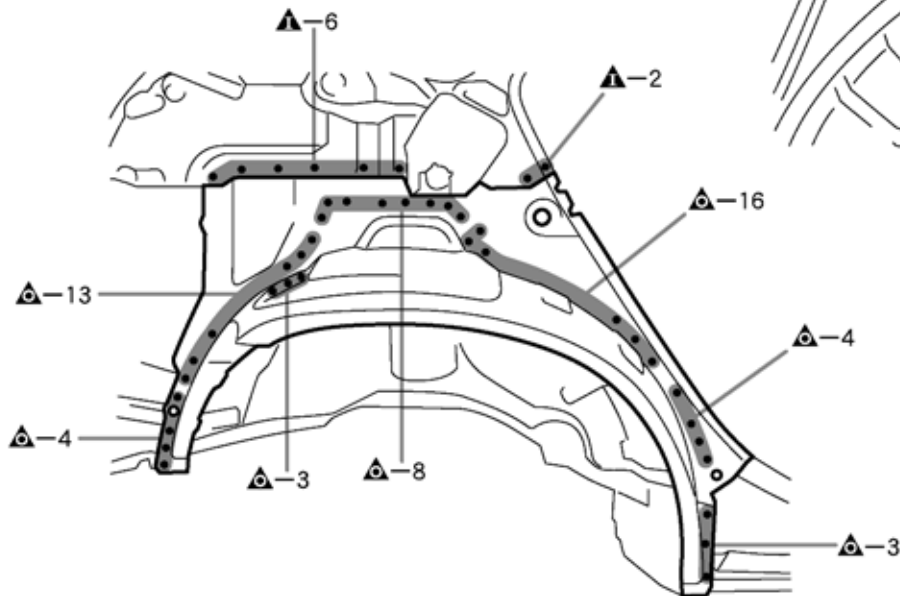
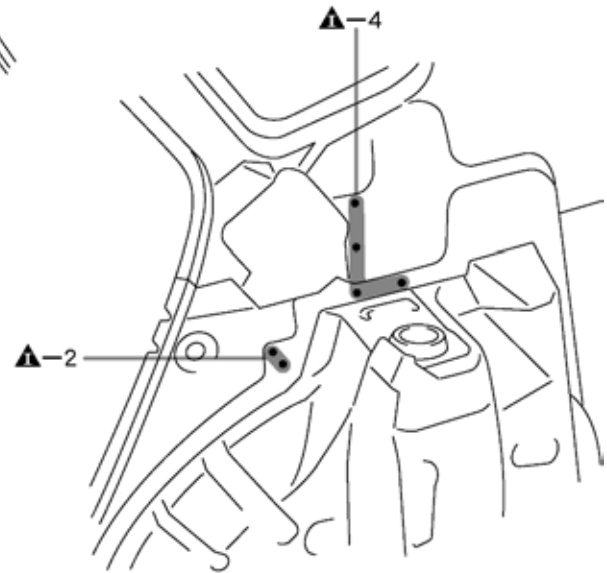
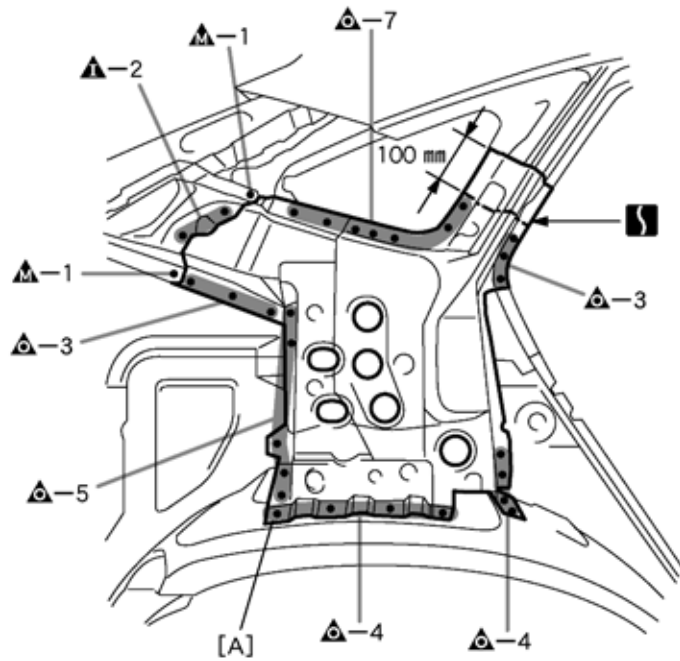
1 After removing the [A], remove the quarter wheel housing outer panel.

PART NAME

[A] Roof Side Inner Panel

100 mm (3.94 in.)

[RH]



F20715

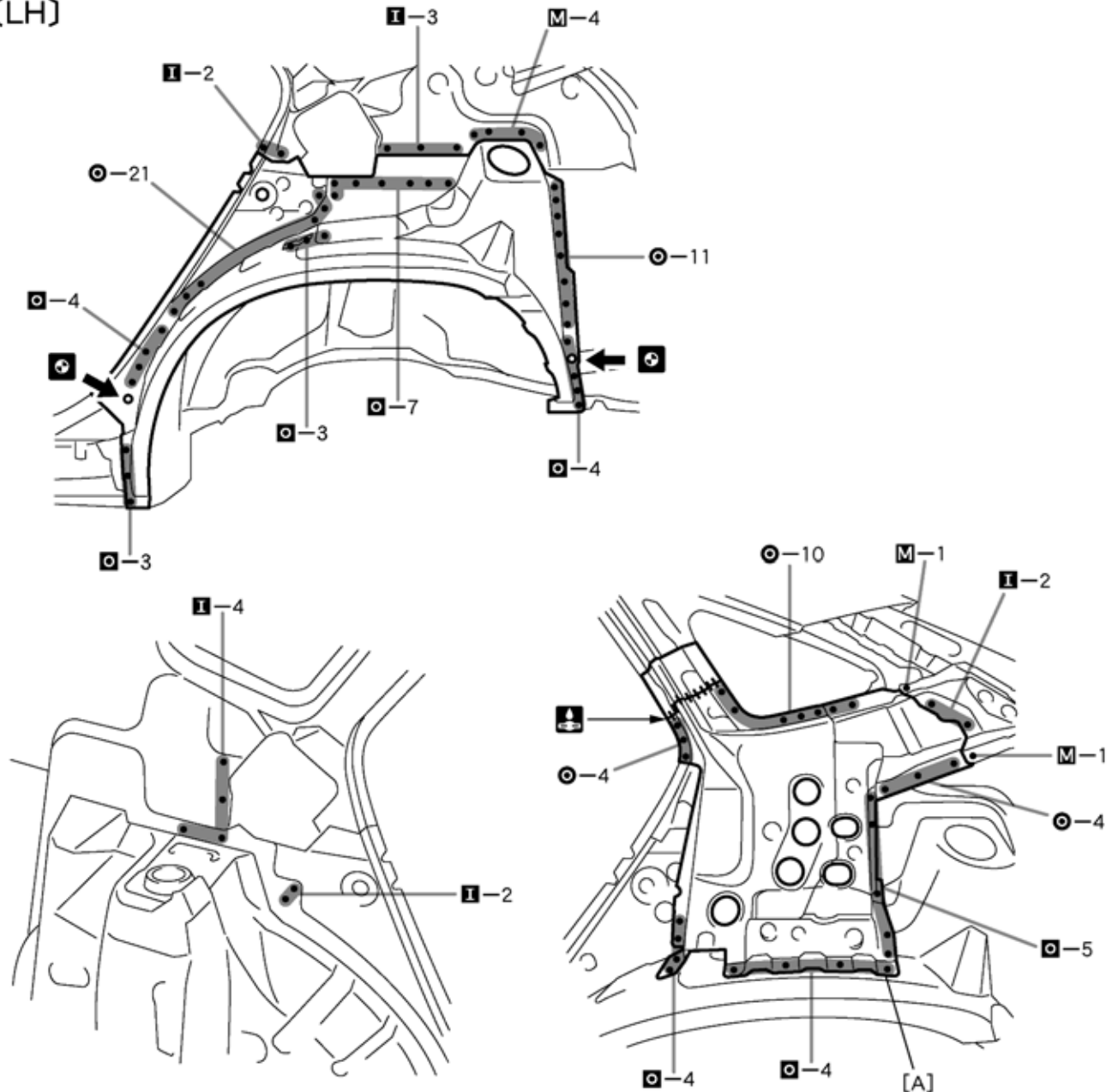
PART NAME

[A] Roof Side Inner Panel

100 mm (3.94 in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

(LH)

F20716

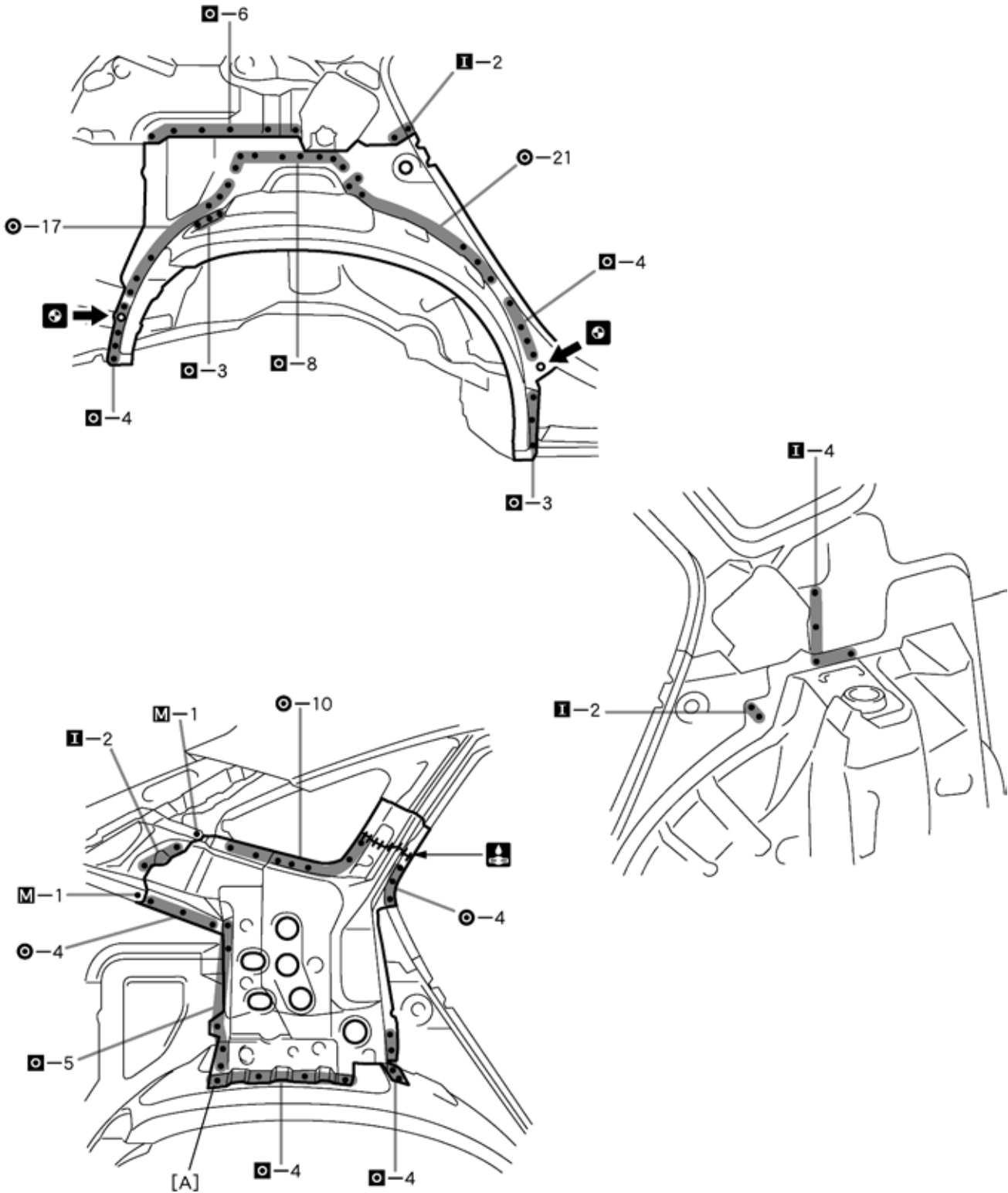
POINT

- 1 Determine the position of the new parts by assembly marks of the inner and outer panels.
- 2 After welding the quarter wheel housing outer panel to the vehicle side install the [A].

PART NAME

[A] Roof Side Inner Panel

[RH]



F20717

PART NAME
[A] Roof Side Inner Panel